

XPAND REACH

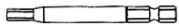


Double Bench: Multiple Station- Return Glass- Assembly Instructions

Tools Required



Cordless Drill



3/16 Hex drive bit
for XP-Screws



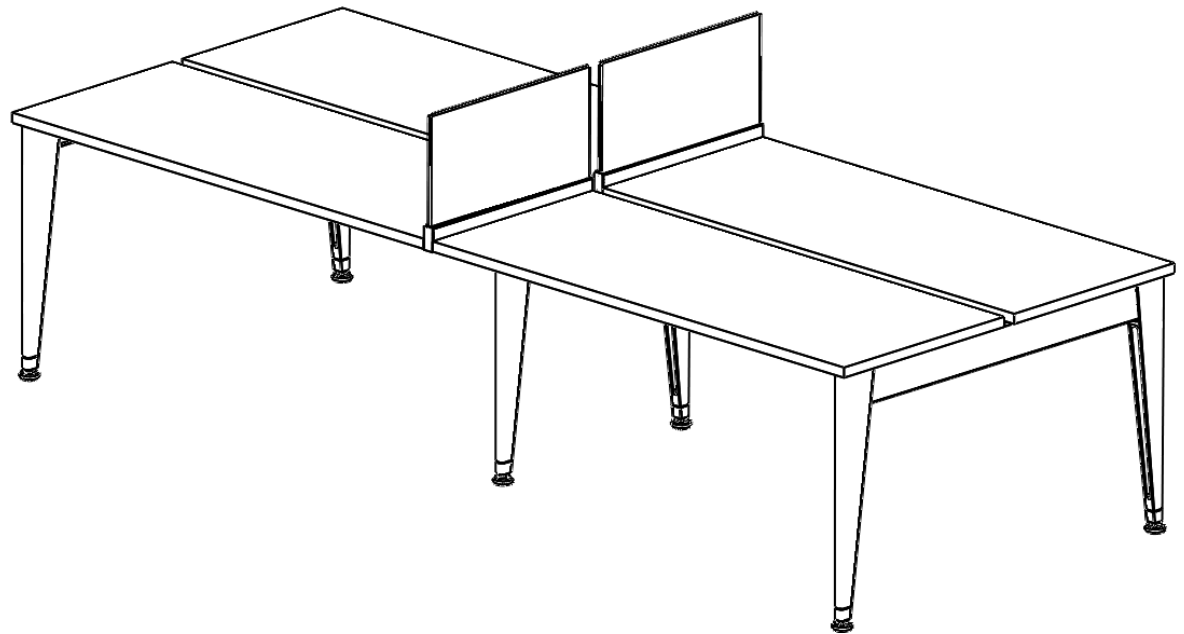
Measuring Tape



Level


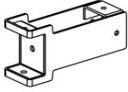



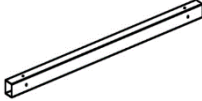
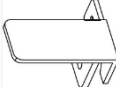



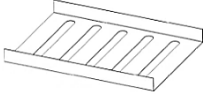

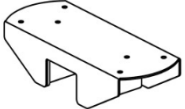


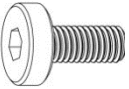

Rubber Mallet



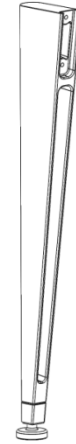
For additional assembly support, refer to www.openplan.com
or contact 844.OPS.OPS1

XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX"	
4	XP-WSSA-XX	Work Surface Support Arm, Double	
5	XP-LRC-XX"	Leg Rail Cover XX"	
6	XP-SB-XX	Stretcher Bar, XX"	
7	XP-MLC	Mid Leg Connector	
8	XP-G-RSB-EC	Glass Channel End Bracket for Return Screen	

Item	Part name	Part Description	Image
9	XP-G-XX	Glass, XX"	
10	XP-CTA-XX	Cable Tray	
11	XP-CTC	Cable Tray Clip	
12	XP-WSSB	Work Surface Support Bracket	
13	XP-WS-Glide	Glide for Work Surface	
14	XP-TXXXX	Work Surface	
15	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	
16	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	

XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same.



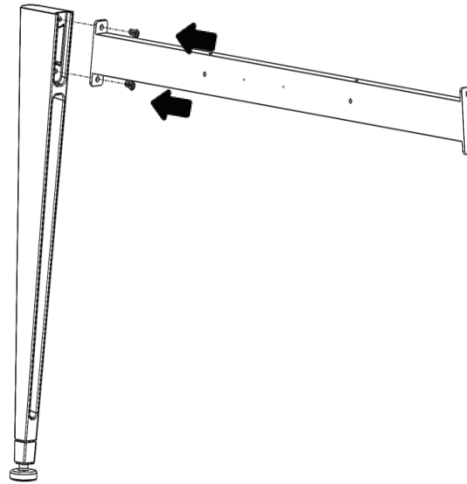
Tapered leg
(XP-LA)



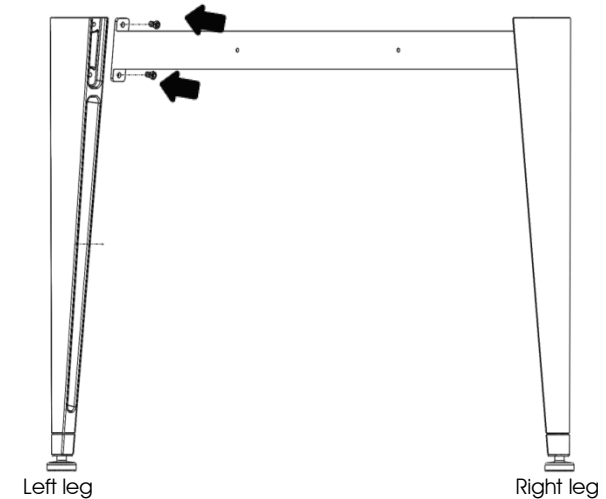
Rectangular leg
(XP-LA-RL)

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

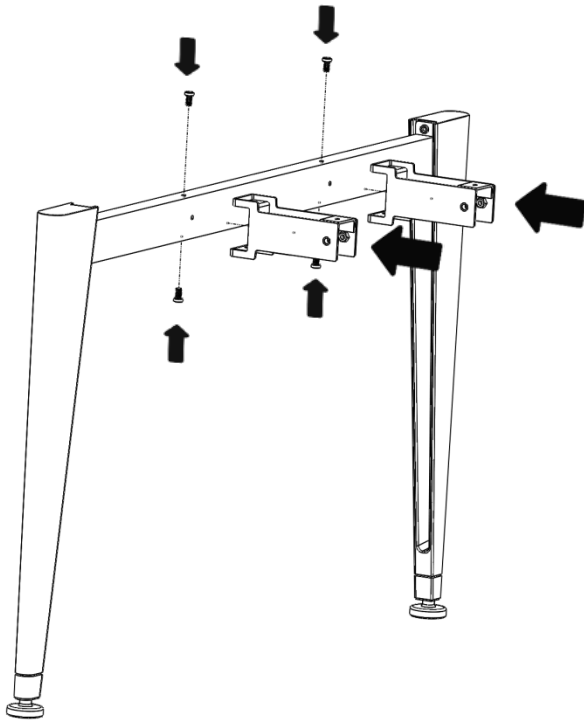
Step 2: Attach the Leg Assembly (XP-LA) to the Leg Rail (XP-LR-XX) using (2) XP-Screws.



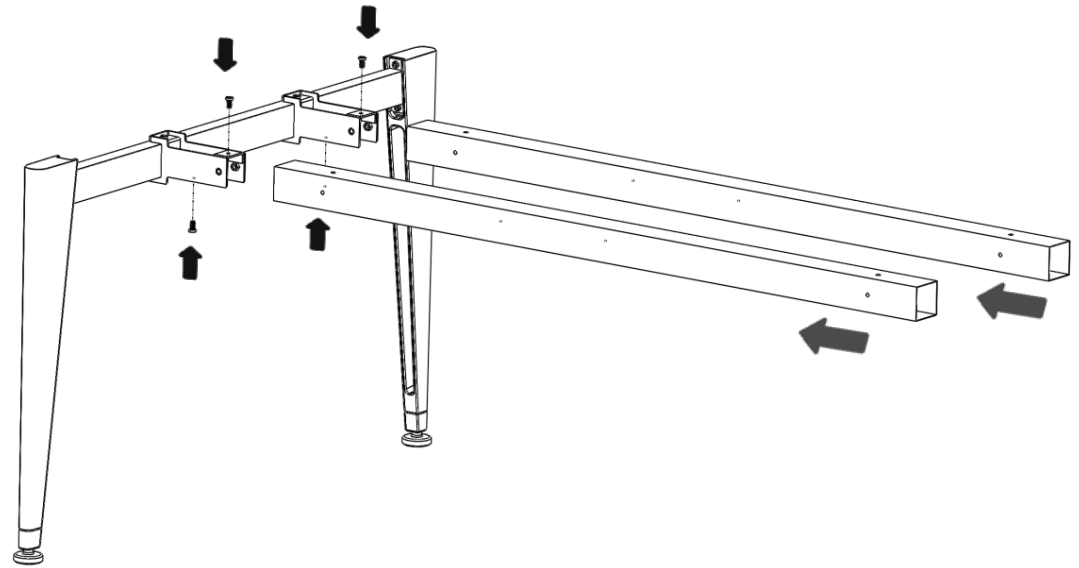
Step 3: Attach another Leg Assembly to the other end of the Leg Rail using (2) XP-Screws.



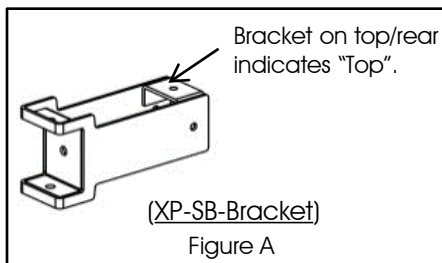
Step 4: Assemble (2) XP-SB-Brackets to the Leg Rail using (2) XP-Screws per Bracket. Make sure the Top Face of the Bracket faces upwards. See Figure A.



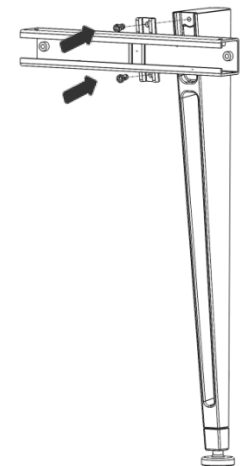
Step 5: Assemble the Stretcher Bars (XP-SB-XX) to the XP-SB-Brackets using (2) XP-Screws per Bracket.

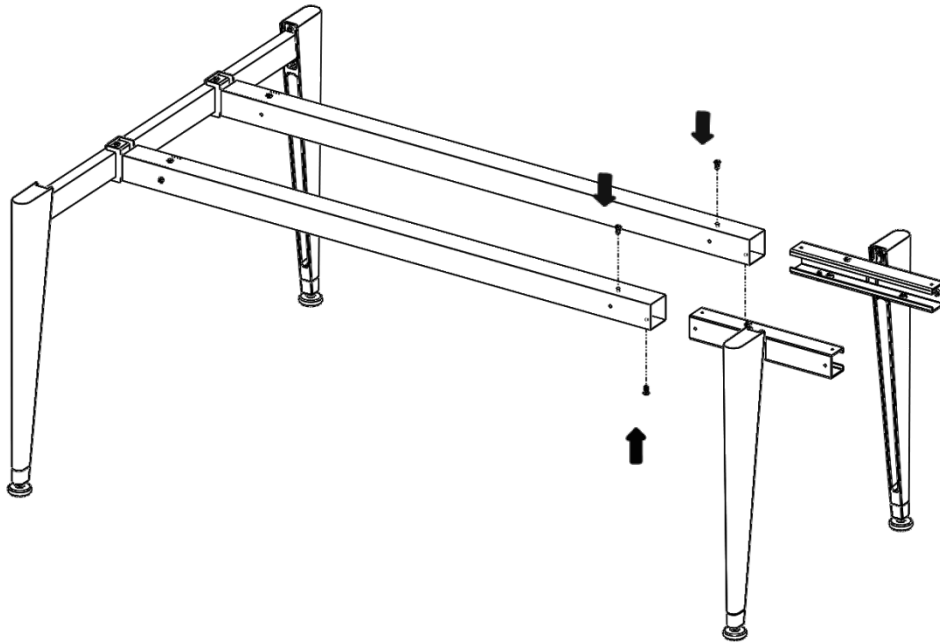


Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.



Step 6: Assemble (2) XP-MLC-S (Mid Leg Connector with Spacer) to the XP-LA legs using (2) XP-Screws per Leg.

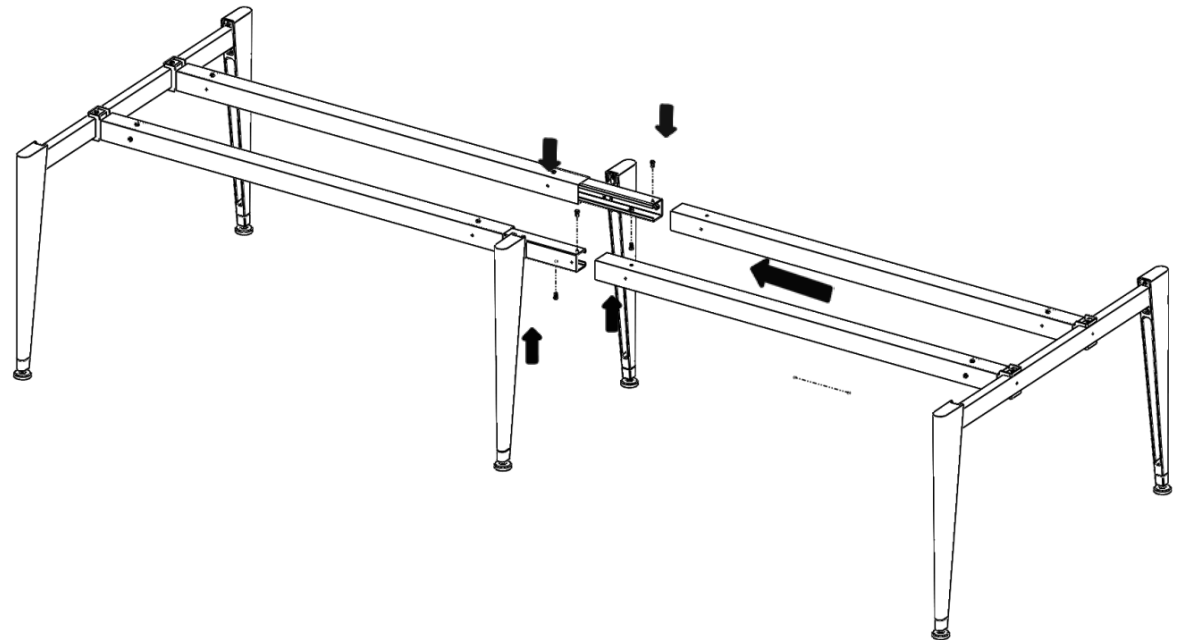




Step 7: Assemble both the Mid Leg Assemblies to the Stretcher Bars using (2) XP-Screws per Connector.

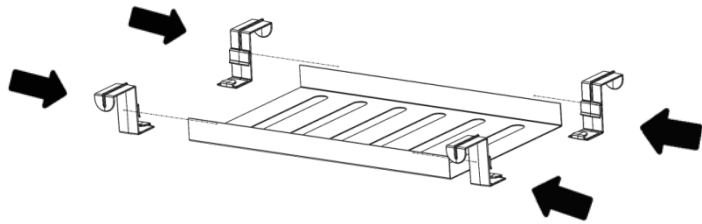
Step 8: Repeat Step 2 to Step 5 to build another End Leg Assembly with XP-SB-Brackets and Stretcher Bars. Assemble the Stretcher Bar to the Mid Leg Connector using (2) XP-Screws per Connector.

Note: If multiple Double Benches need to be ganged, don't attach the 2nd End Leg Assembly yet. Repeat Step 6 to build (2) Mid-Leg Connectors and repeat Step 7 to assemble it.



Step 9: Place Work Surface Support Arms (XP-WSSA-XX) on either side of the Stretcher bar and assemble it with the (2) XP-Screws per arm.

Step 10: Slide in the Cable Tray Clips onto the Cable Trays.



Step 11: Secure the assembled Cable Tray Clips to the Stretcher Bar.

Step 12: Assemble XP-G-RSB to XP-MLC-S using (2) XP-Screws (shown in Figure B)

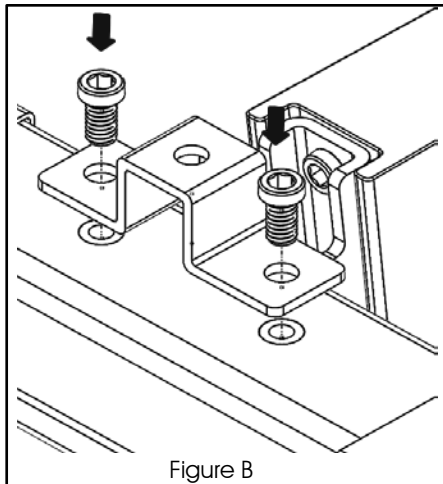
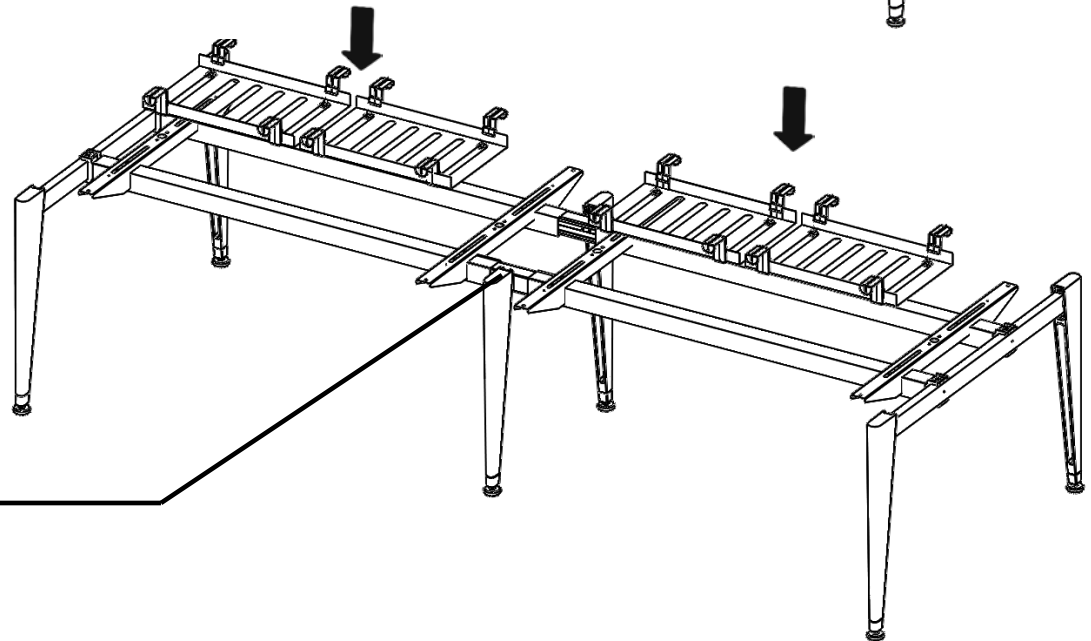
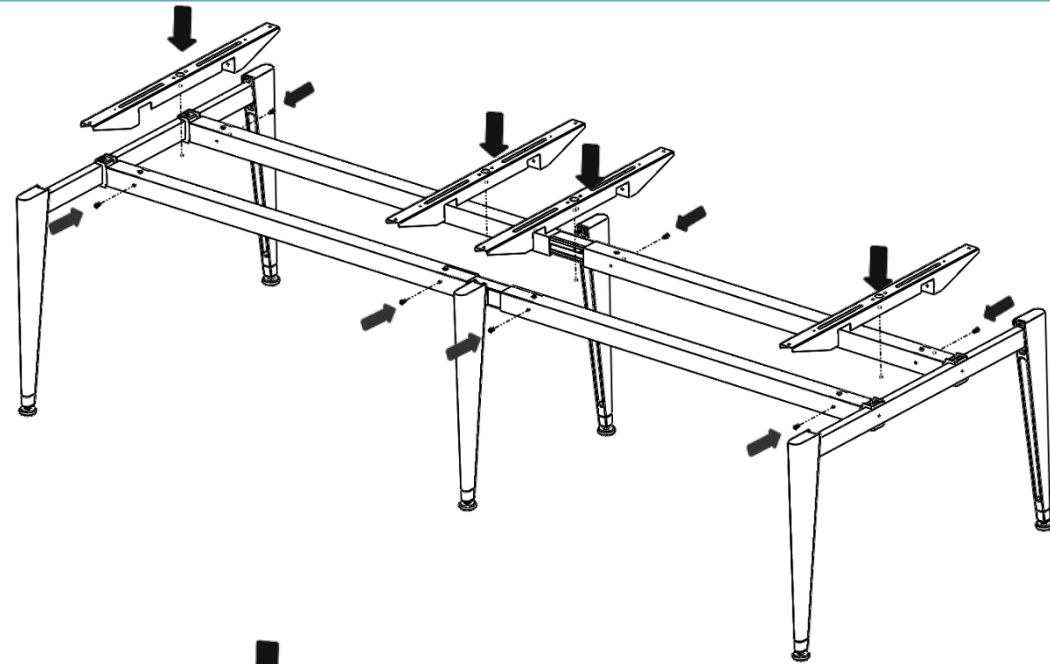
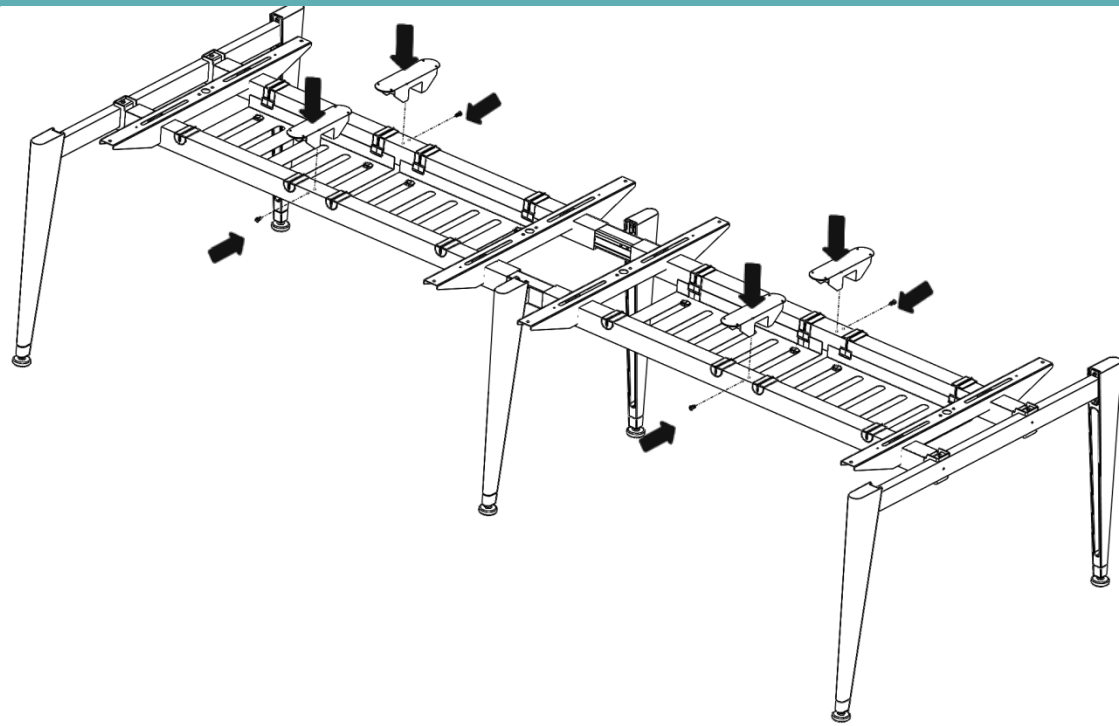


Figure B

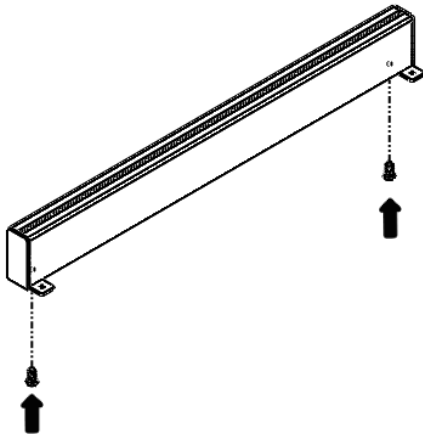


Step 13: If the Stretcher bars are longer than 48", assemble (1) XP-WSSB to the center of the Stretcher bar using (1) XP-Screw as a Set Screw.

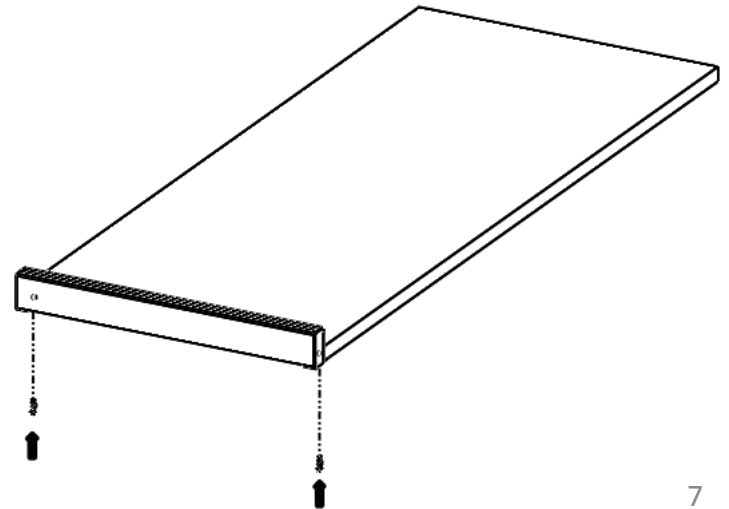
Note: No XP-WSSB is used for Stretcher bars less than 48".



Step 14: Assemble the Metal End Caps (XP-G-RSB-EC) on either ends of the Extrusion (XP-G-EXX) using (1) XP-Screw per End Cap.



Step 15: Place the Extrusion in flush with the width of the Work surface and assemble the Extrusion to the Work Surface using (1) XP-Screw-WS per end cap



Step 16: Place the Work Surfaces on the support brackets and position them 1.5" apart, centered over the large hole in the XP-WSSA-XX. Leave 1/2" overhang on each side edge (as shown in Figure B). Secure the Work Surface to the XP-WSSA-XX using (4) glides & (8) Work Surface Screws (XP-SCREWS-WS) per arm (Shown in Figure C & D). Make sure the bottom of the extrusion is placed on the XP-G-RSB (Shown in Figure E).

Note: If you want the Work Surface to slide using the glides, don't screw the Work Surface to the XP-WSSB.

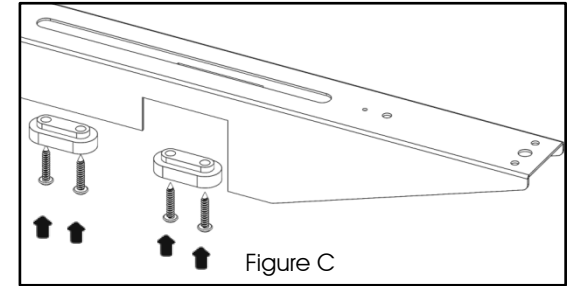


Figure C

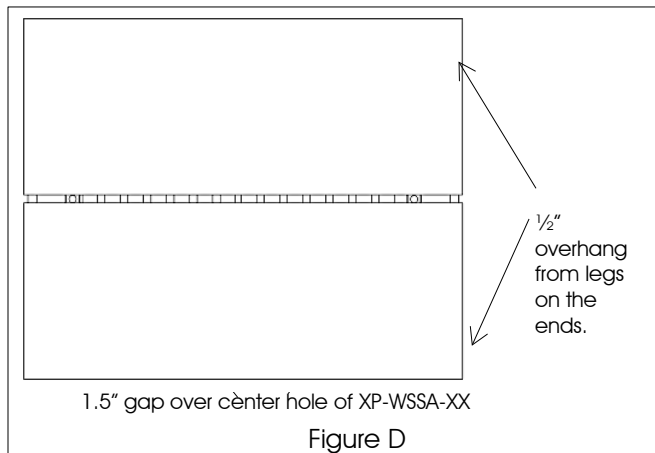
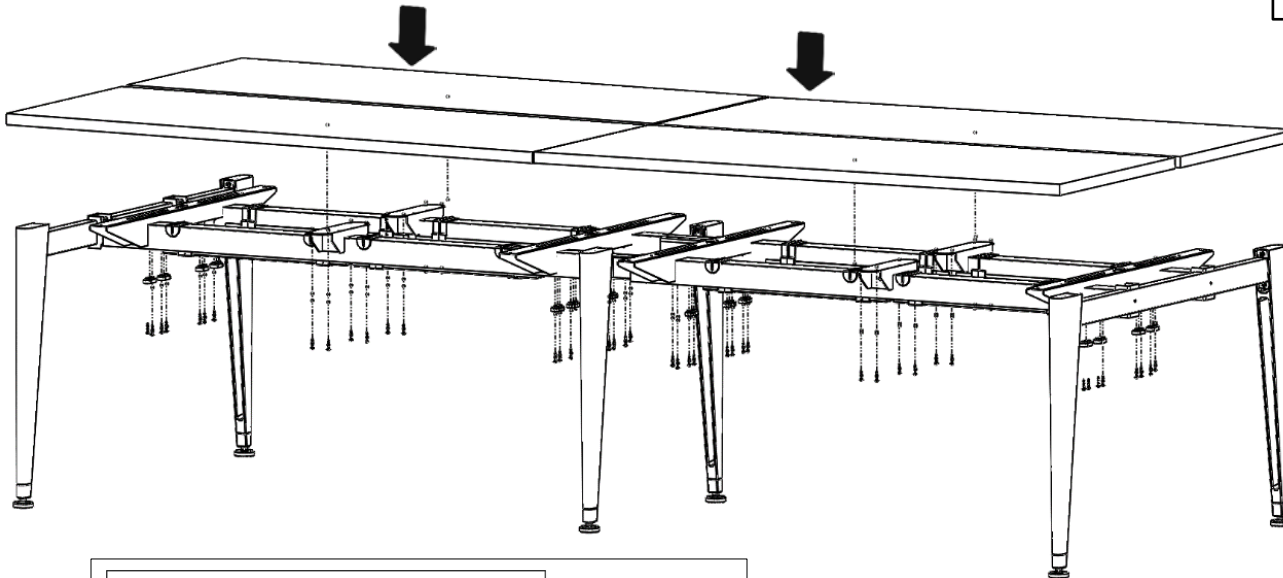


Figure D

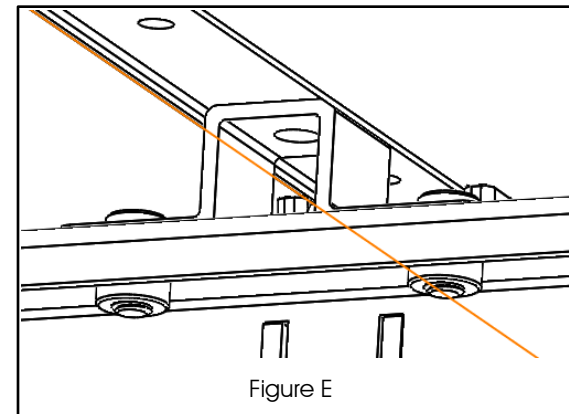
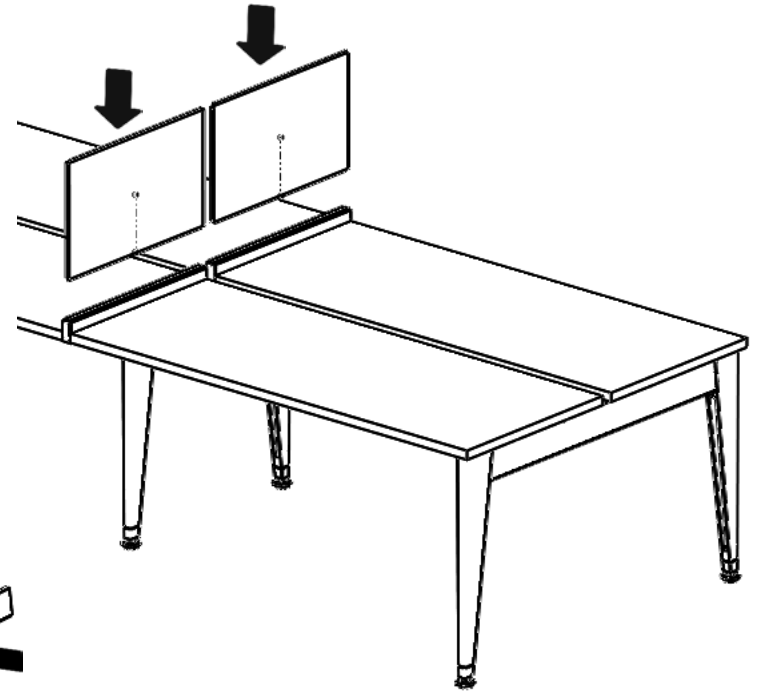
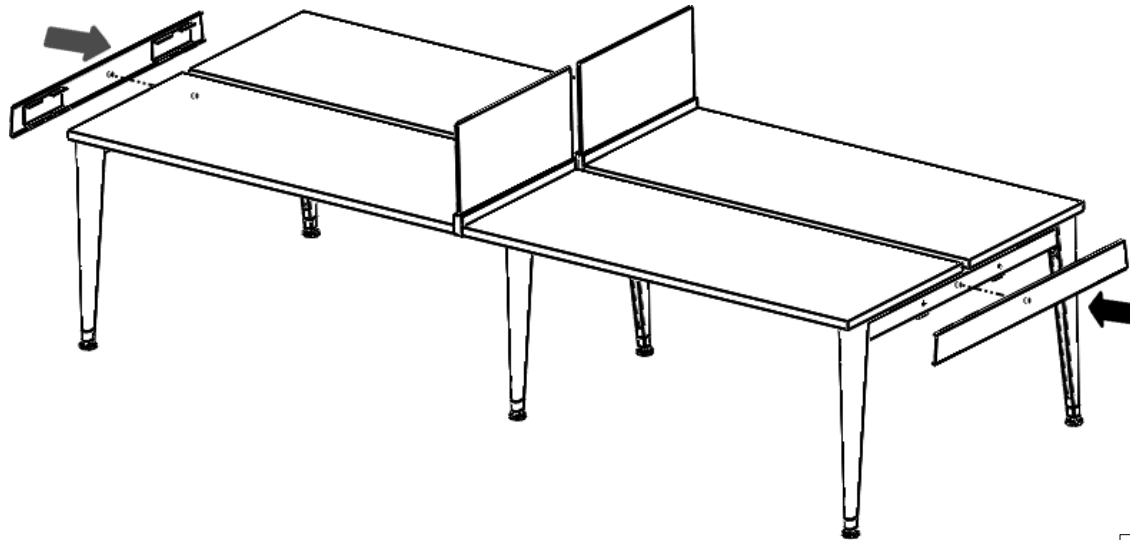


Figure E

Step 17: Slide in the Glass divider into the Extrusion Slot.

Step 18: Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.



Step 19: Level the Station unit by turning the leveling feet.

