

XPAND REACH

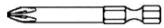


Double Station Bench– Assembly Instructions

Tools Required



Cordless Drill



Phillips bit with extension
for Work Surface screws
(XP-Screw-WS)



3/16 Hex drive bit
for XP-Screws



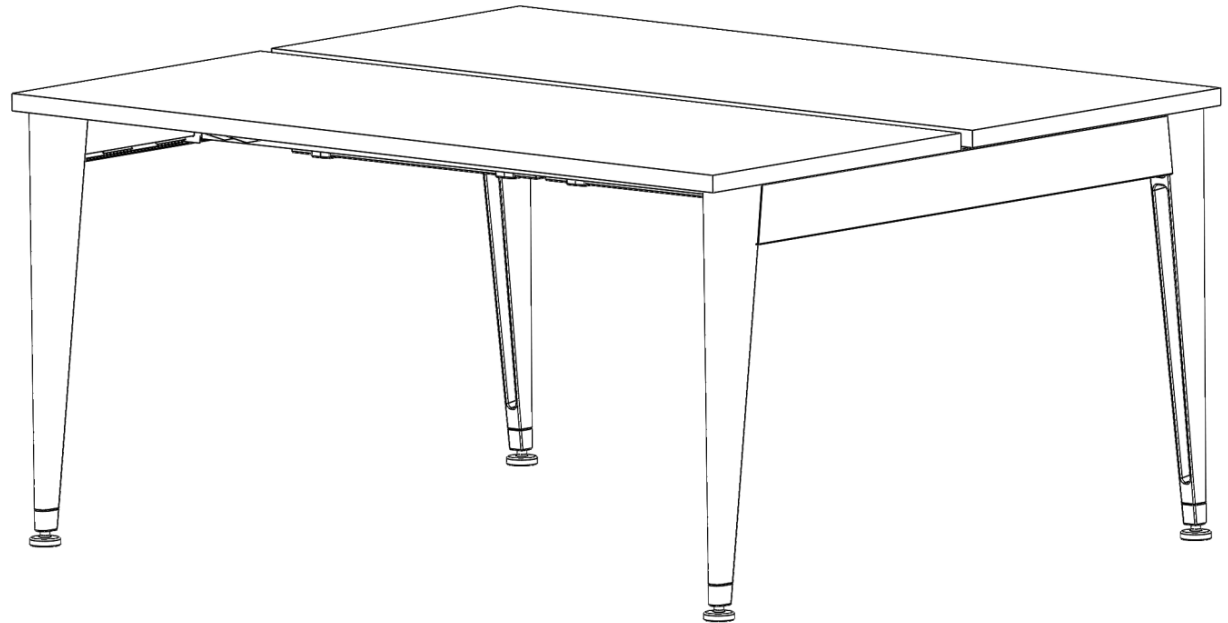
Measuring Tape



Level


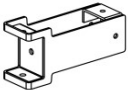






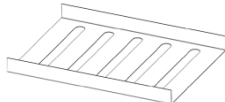

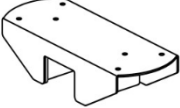



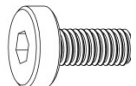
Rubber Mallet



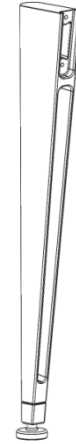
For additional assembly support, refer to www.openplan.com
or contact 844.OPS.OPS1

XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX"	
4	XP-WSSA-XX	Work Surface Support Arm, Double	
5	XP-LRC-XX"	Leg Rail Cover XX"	
6	XP-SB-XX	Stretcher Bar, XX"	

Item	Part name	Part Description	Image
7	XP-CTA-XX	Cable Tray	
8	XP-CTC	Cable Tray Clip	
9	XP-WSSB	Work Surface Support Bracket	
10	XP-WS-Glide	Glide for Work Surface	
11	XP-TXXXX	Work Surface	
12	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	
13	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	

XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same.



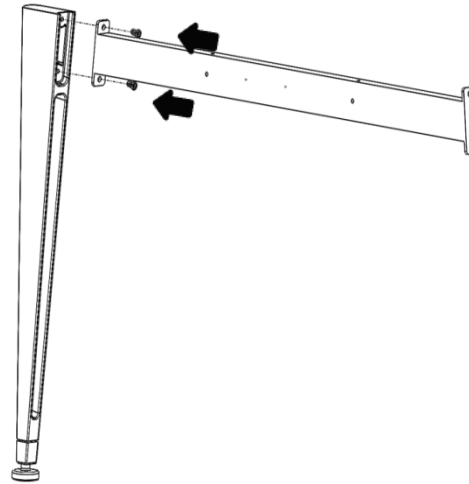
Tapered leg
(XP-LA)



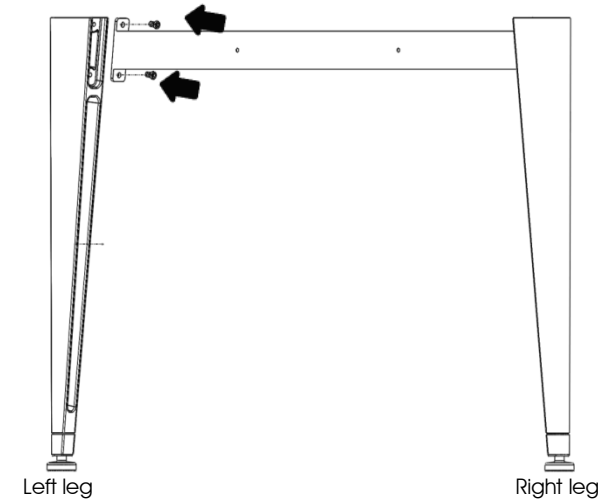
Rectangular leg
(XP-LA-RL)

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

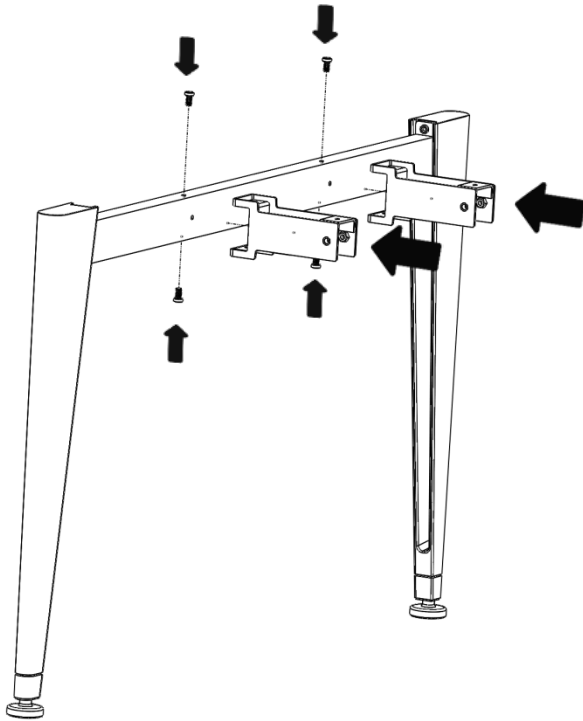
Step 2: Attach the Leg Assembly (XP-LA) to the Leg Rail (XP-LR-XX) using (2) XP-Screws.



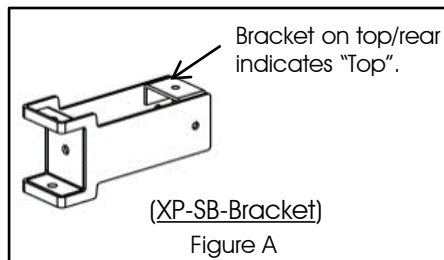
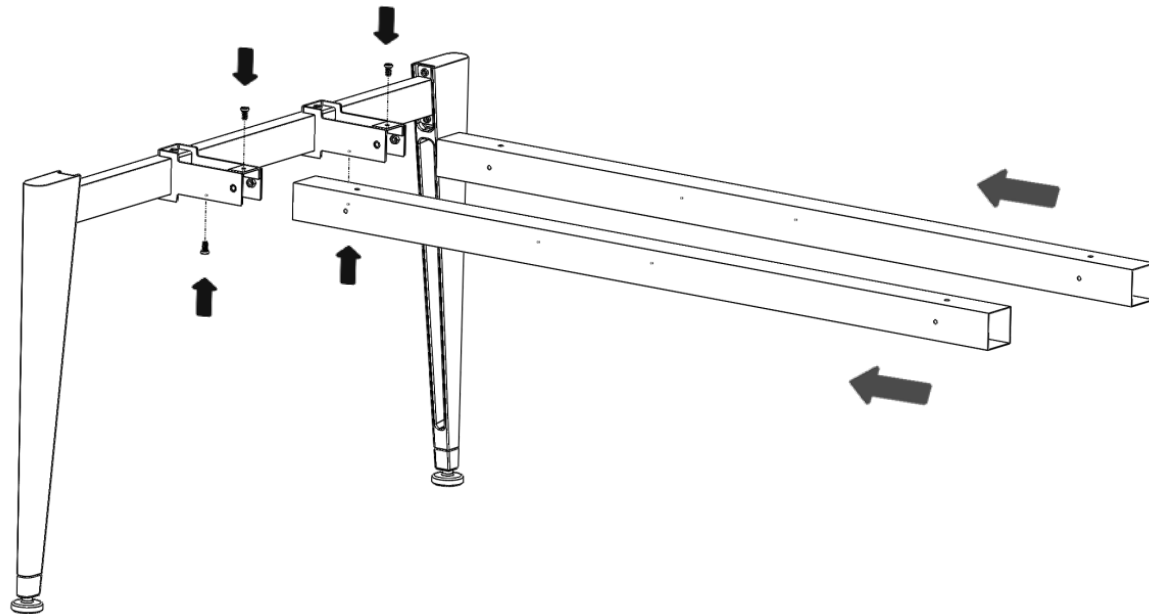
Step 3: Attach another Leg Assembly to the other end of the Leg Rail using (2) XP-Screws.



Step 4: Assemble (2) XP-SB-Brackets to the Leg Rail using (2) XP-Screws per Bracket. Make sure the Top Face of the Bracket faces upwards. Figure A shows the Top Face of the Bracket.



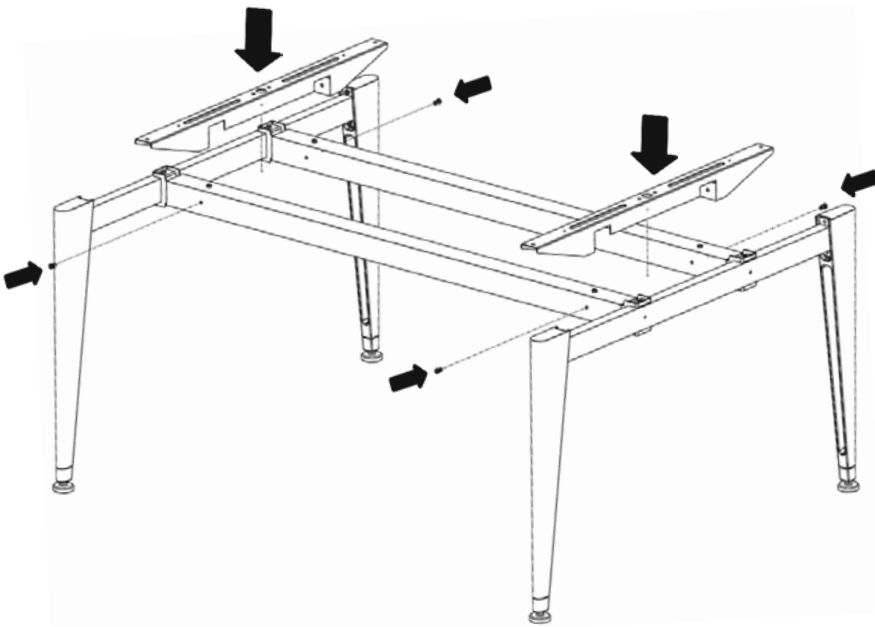
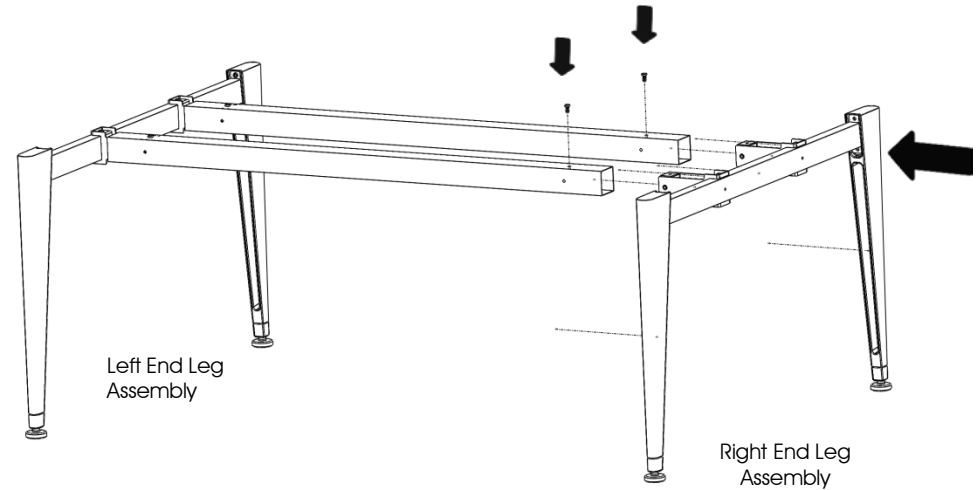
Step 5: Assemble the Stretcher Bars (XP-SB-XX) to the XP-SB-Brackets using (2) XP-Screws per Bracket.



Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.

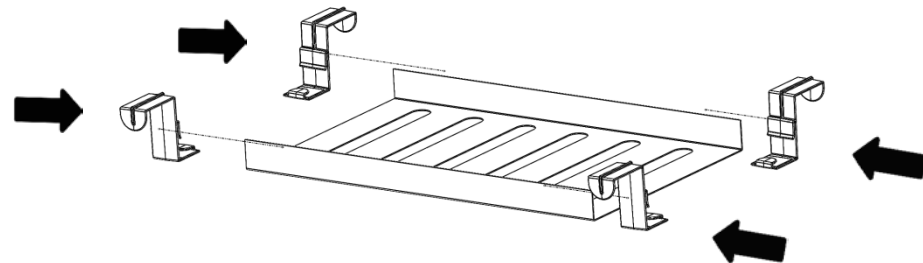
Step 6: Repeat Step 2 to Step 4 to build another End Leg Assembly with SB-Brackets. Assemble (2) XP-SB-Brackets to the Stretcher Bar using (2) XP-screws per Bracket.

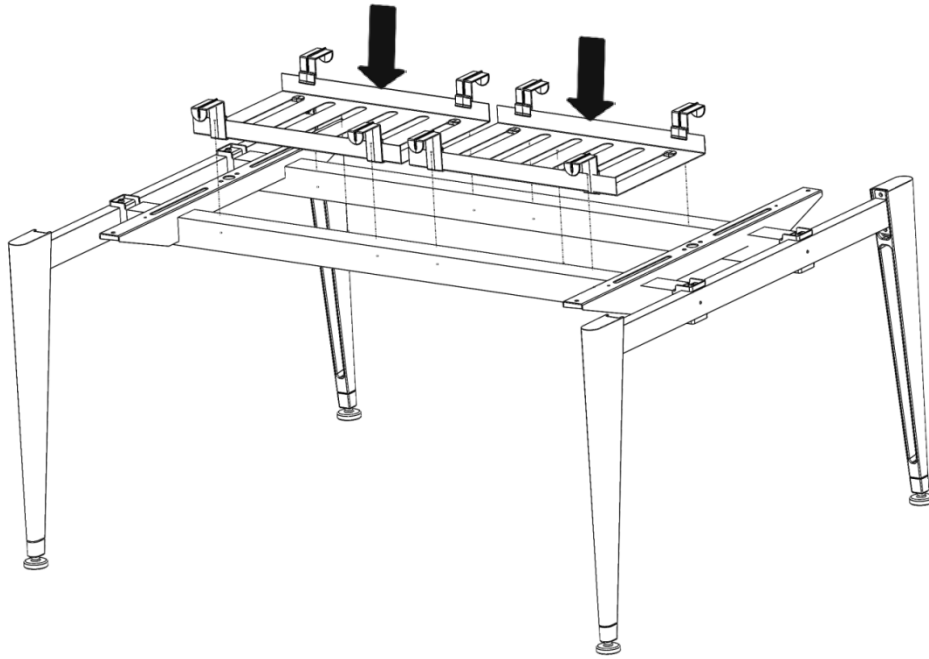
Note: If Multiple Stations are assembled in chain, don't assemble Right End Leg Assembly yet, Instead refer to Instructions "Double Bench-Multiple Stations" to assemble XP-MLC.



Step 7: Place Work Surface Support Arms (XP-WSSA-XX) on either side of the Stretcher bar and assemble it with the (2) XP-Screws per arm.

Step 8: Slide Cable tray clips onto each cable tray.





Step 9: Secure the assembled cable tray clips to the stretcher bar.

Step 10: If the Stretcher bars are longer than 48", assemble (1) XP-WSSB to the center of the Stretcher bar using (1) XP-Screw as a Set Screw.

Note: No XP-WSSB is used for Stretcher bars less than 48".

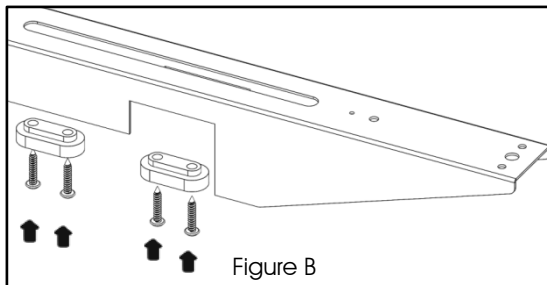
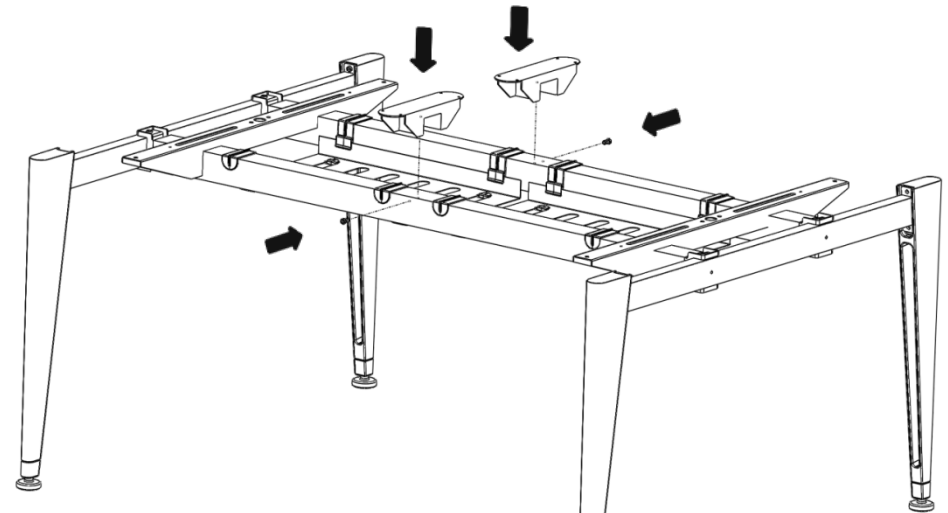
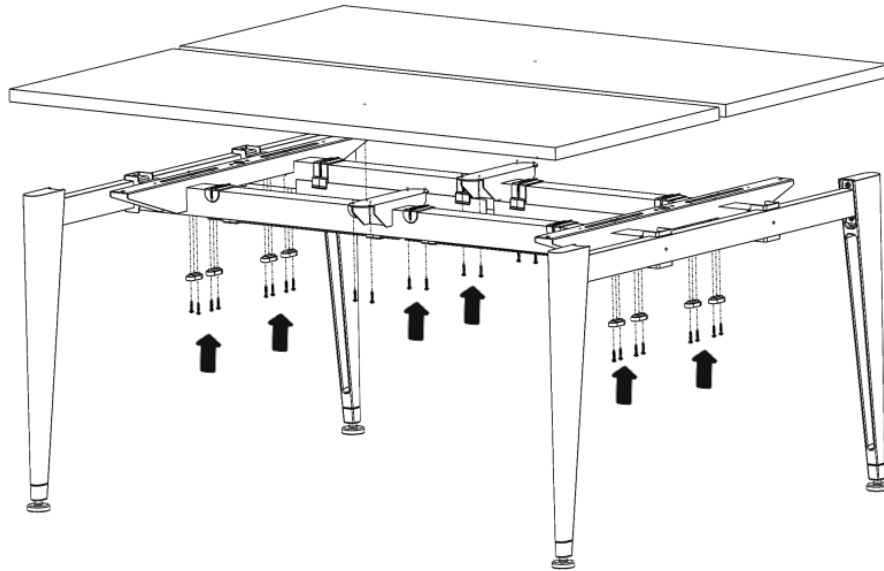
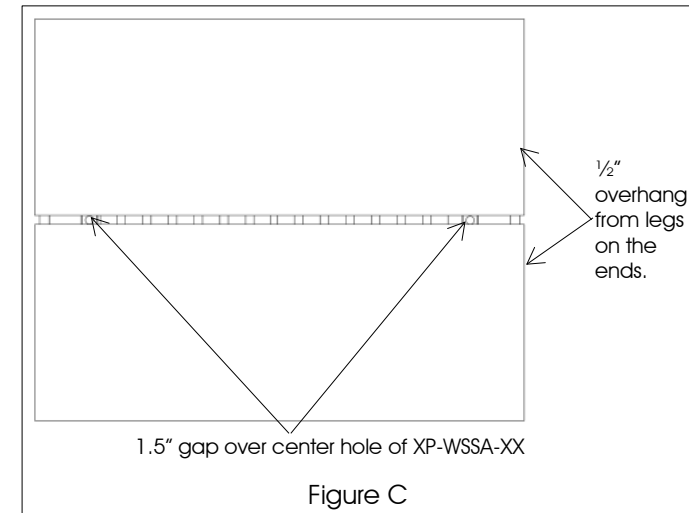


Figure B



Step 11: Place both Work Surfaces on the support brackets and position them 1.5" apart, centered over the large hole in the XP-WSSA-XX. Leave 1/2" overhang on each side edge (as shown in Figure B). Secure the Work Surface to the XP-WSSA-XX using (4) glides & (8) Work Surface Screws per arm (as shown in Figure B).



Note: If you want the Work Surface to slide using the glides, don't screw the Work Surface to the XP-WSSB.



Step 12: Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.

Step 13: Level the Double Station unit by turning the leveling feet.

