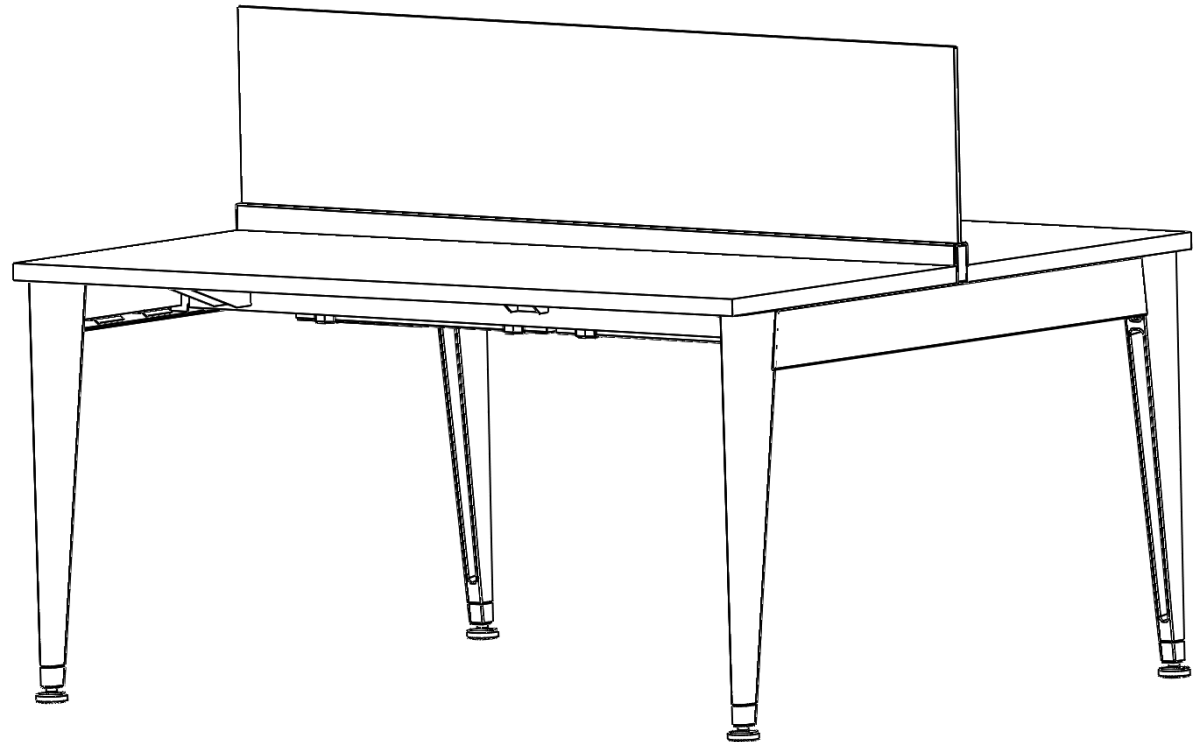
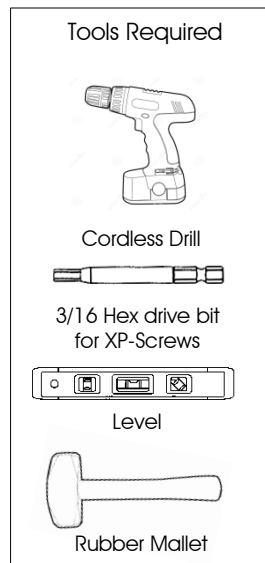


# XPAND REACH




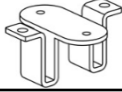
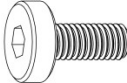


## Double Bench: Spine Glass- Assembly Instructions



For additional assembly support, refer to [www.openplan.com](http://www.openplan.com)  
or contact 844.OPS.OPS1

# XPand Parts Used for Assembly

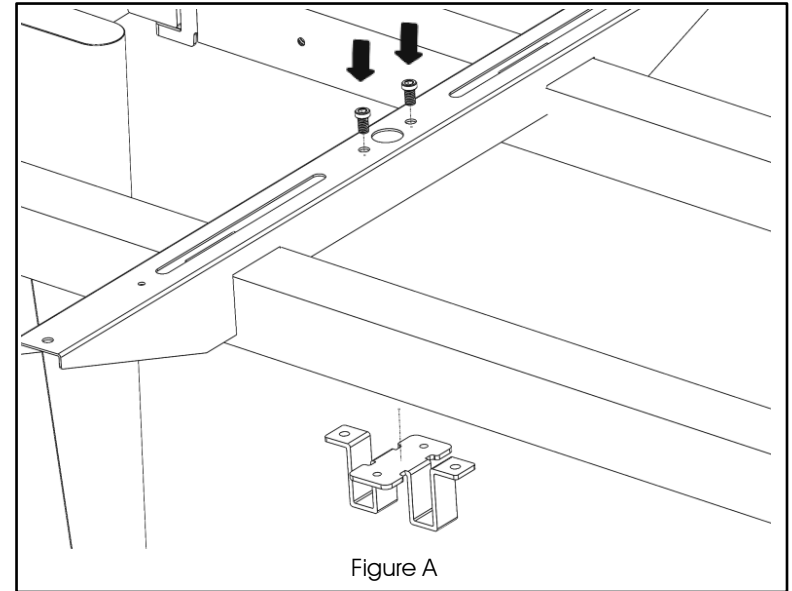
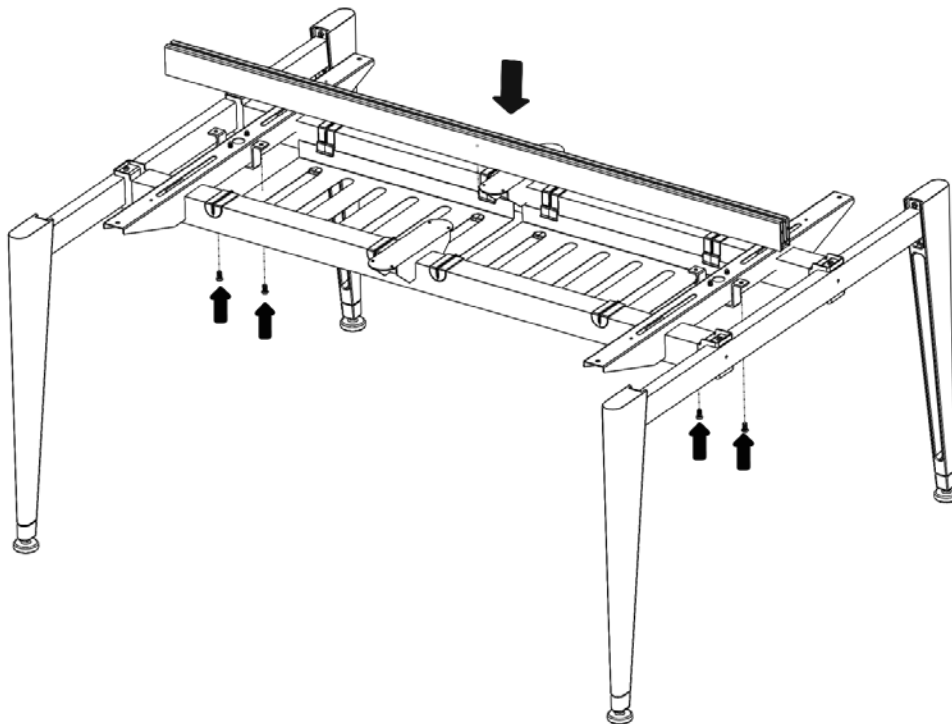
Item	Part name	Part Description	Image
1	XP-G-XXXX	Clear/Frosted Glass	
2	XP-G-EC	Glass Extrusion End Cap	
3	XP-G-EXX	Glass Extrusion XX"	
4	XP-G-SB	Glass Channel Bracket	
5	XP-Screw	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	

To Assemble Spline Glass to Double Bench, (2) Glass Channel Brackets (XP-G-SB), (1) Glass Extrusion and (4) XP-Screws are used.

Step 1: Align the holes of the Glass Channel Bracket (XP-G-SB) with the holes on Work Surface Support Arm (as shown in Figure A) and assemble it from the bottom using (2) XP-Screws per Bracket.

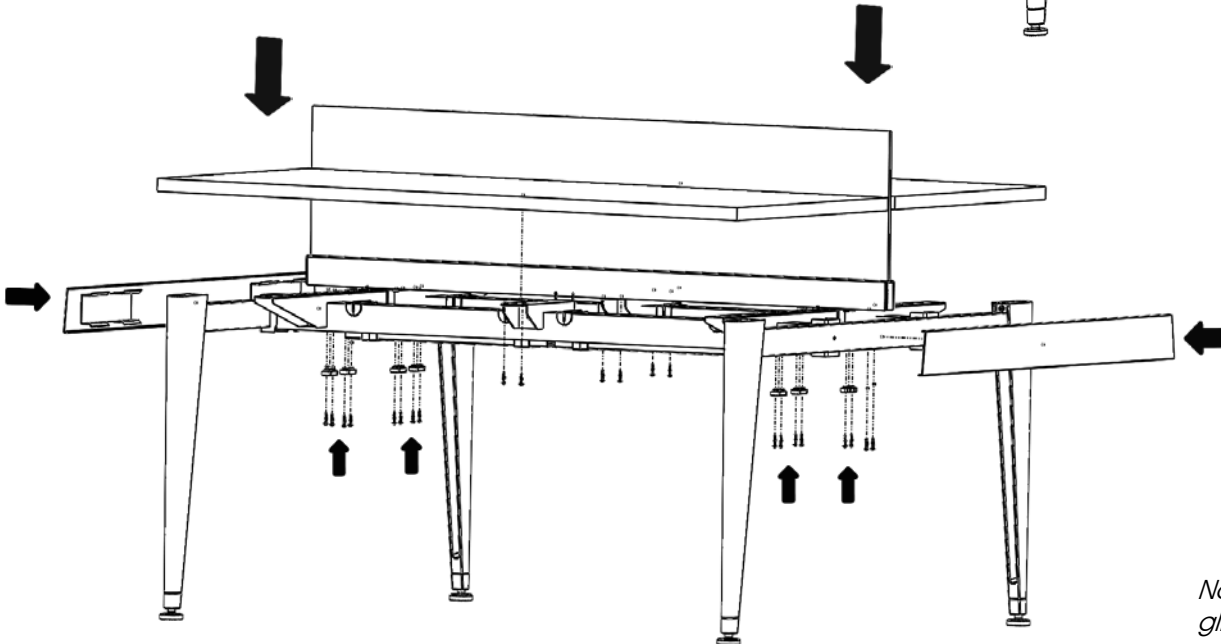
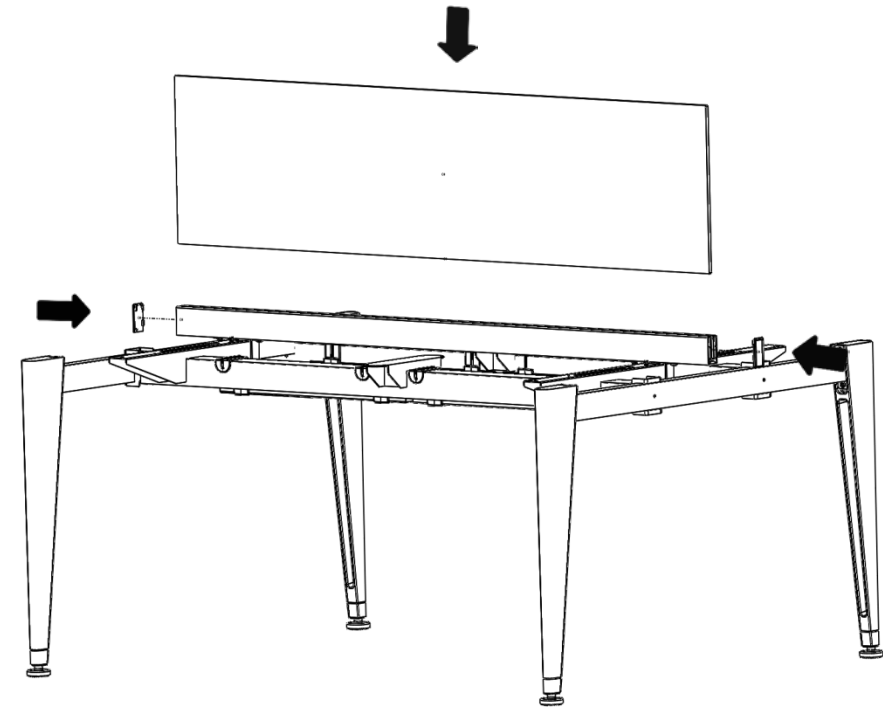
Step 2: Place the Glass Extrusion (XP-G-XX) on the Channel Bracket (XP-G-SB) and assemble it to the Glass Bracket using (2) XP-Screws per Bracket.

*Note: If a shorter Glass Extrusion (XP-G-E-XX) is used assemble XP-WSSA-XX to Stretcher bar (XP-SB-XX) using (2) Self Tap screws.*



**Step 3:** Slide in the Glass into the Extrusion and cover the Glass extrusion ends using End Caps.

*Note:* Due to variation in the glass extrusion channel opening, OPS is providing Filament Tape with the Glass. Refer "Installation Alert: Glass Extrusion Assembly" Instructions to apply Filament tape. If the order has less than 5 XPand glasses, the glass are shipped with the Filament tape on it.



**Step 4:** Place the Work Surfaces on the support brackets with the edges in flush to the Glass Extrusion. Leave  $\frac{1}{2}$ " overhang on each side and secure the Work Surface to the XP-WSSA-XX using (4) glides & (8) Work Surface Screws (XP-SCREWS-WS) per arm.

**Step 5:** Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.

*Note:* If you want the Work Surface to slide using the glides, don't screw the Work Surface to the XP-WSSB.