

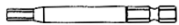
XPAND REACH

Double Bench: Multiple Station with Double Glass Return- Assembly Instructions

Tools Required



Cordless Drill



3/16 Hex drive bit
for XP-Screws



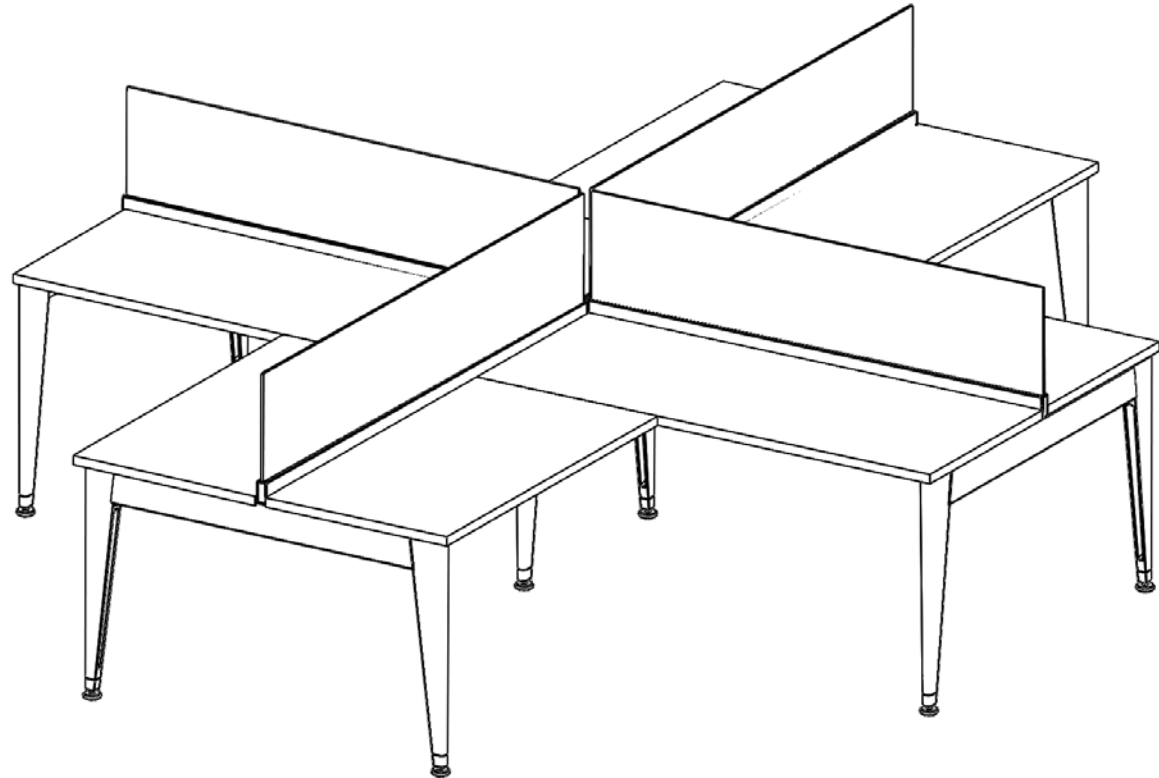
Measuring Tape



Level







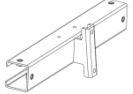



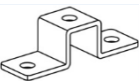


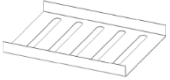

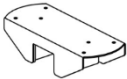





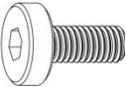
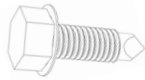
Rubber Mallet



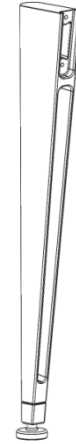
For additional assembly support, refer to www.openplan.com
or contact 844.OPS.OPS1

XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX"	
4	XP-WSSA-XX	Work Surface Support Arm, Double	
5	XP-LRC-XX"	Leg Rail Cover XX"	
6	XP-SB-XX	Stretcher Bar, XX"	
7	XP-MLC-S	Mid Leg Connector with Spacer	
8	XP-RB	Return Bracket	
9	XP-G-EC	Glass Extrusion End Cap	
10	XP-G-XXXX	Clear/Frosted Glass	
11	XP-G-RSB	Glass Channel Return Bracket	

Item	Part name	Part Description	Image
12	XP-CTA-XX	Cable Tray	
13	XP-CTC	Cable Tray Clip	
14	XP-WSSB	Work Surface Support Bracket	
15	XP-WS-Glide	Glide for Work Surface	
16	XP-TXXXX	Work Surface	
17	XP-G-EXX	Glass Extrusion XX"	
18	XP-G-SB	Glass Channel Bracket	
19	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	
20	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	
21	Self Tap Screw	1/4"-14X3/4" Hex Washer Head Self-Drill Screw	

XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same.



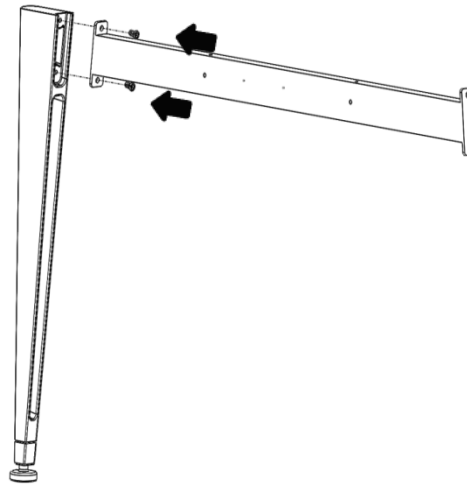
Tapered leg
(XP-LA)



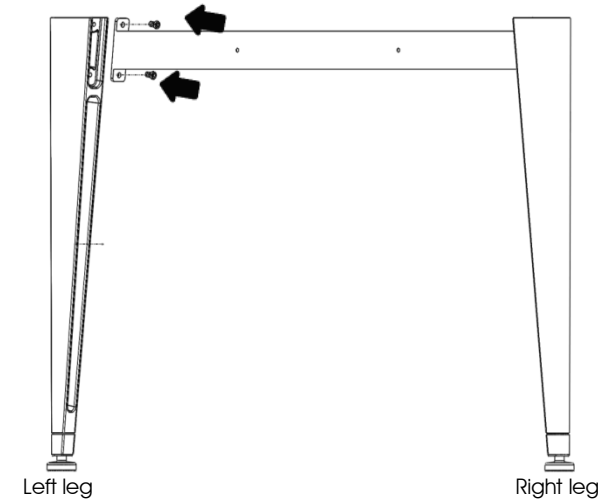
Rectangular leg
(XP-LA-RL)

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

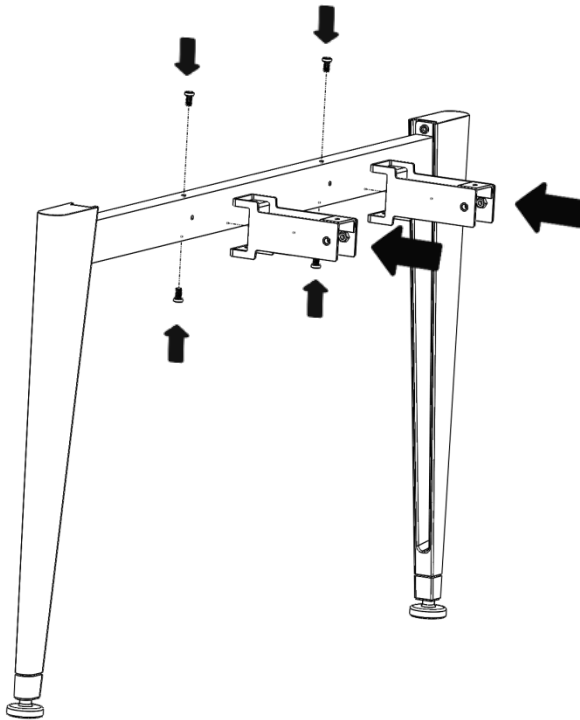
Step 2: Attach the Leg Assembly (XP-LA) to the Leg Rail (XP-LR-XX) using (2) XP-Screws.



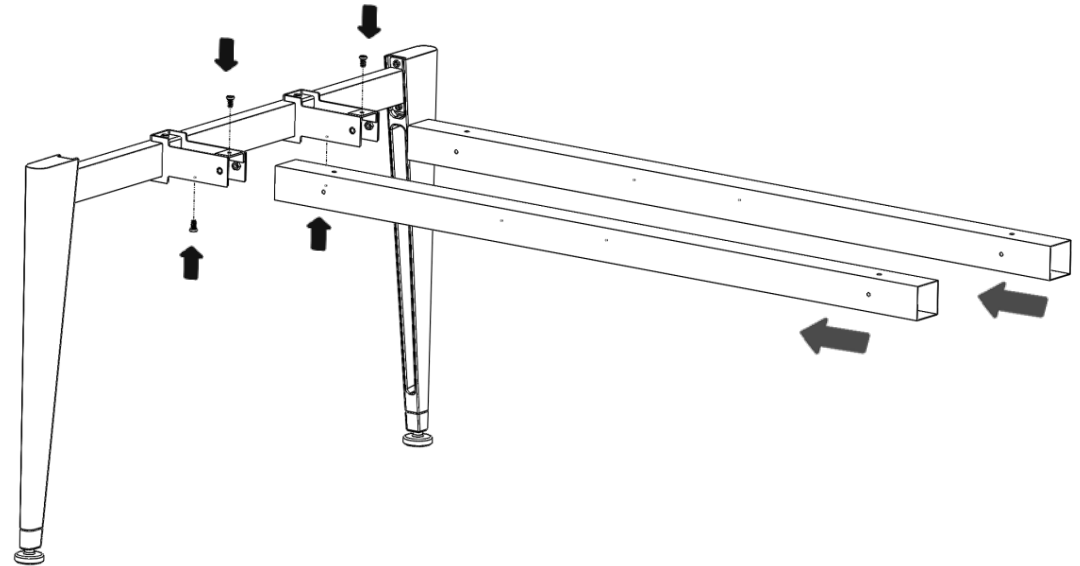
Step 3: Attach another Leg Assembly to the other end of the Leg Rail using (2) XP-Screws.



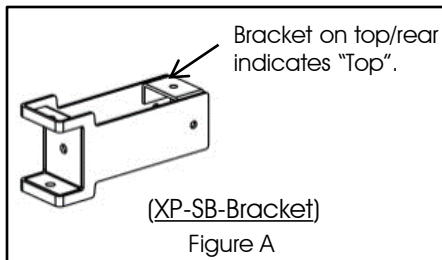
Step 4: Assemble (2) XP-SB-Brackets to the Leg Rail using (2) XP-Screws per Bracket. Make sure the Top Face of the Bracket faces upwards. See Figure A.



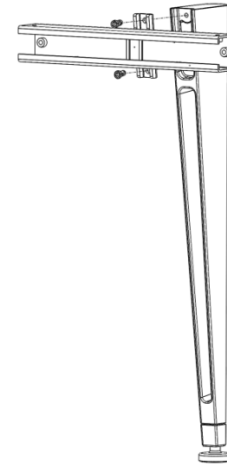
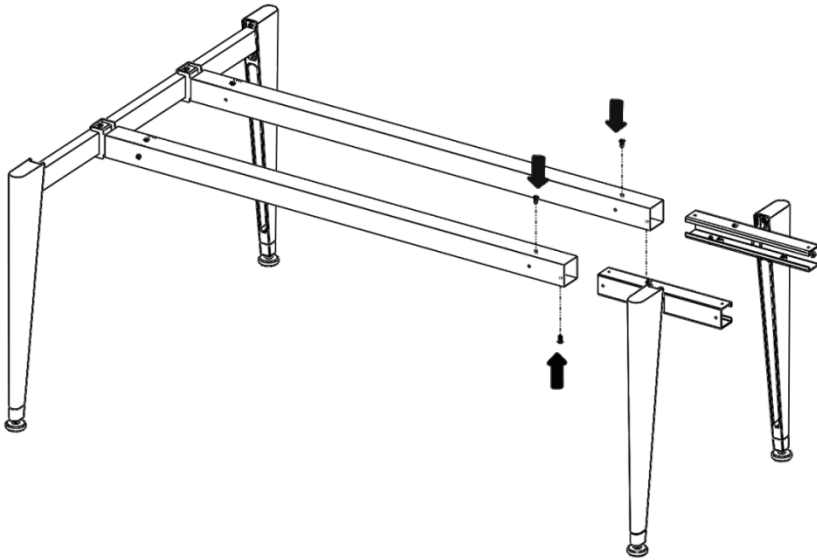
Step 5: Assemble the Stretcher Bars (XP-SB-XX) to the XP-SB-Brackets using (2) XP-Screws per Bracket.



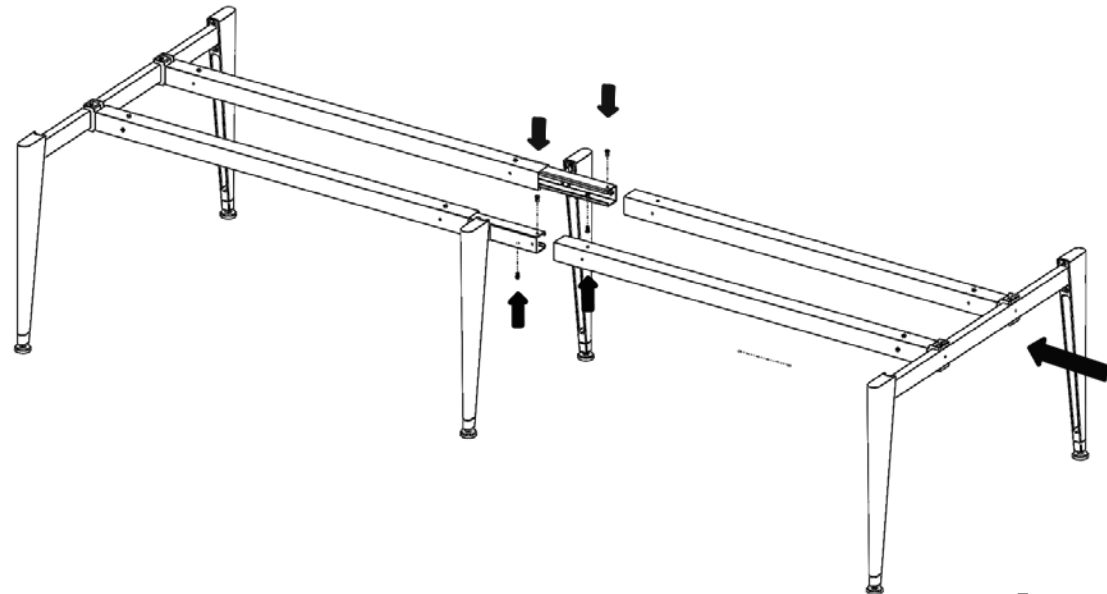
Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.



Step 6: Assemble two Mid Legs, attaching the XP-MLC-S (Mid Leg Connector with Spacer) to the XP-LA legs using (2) XP-Screws.

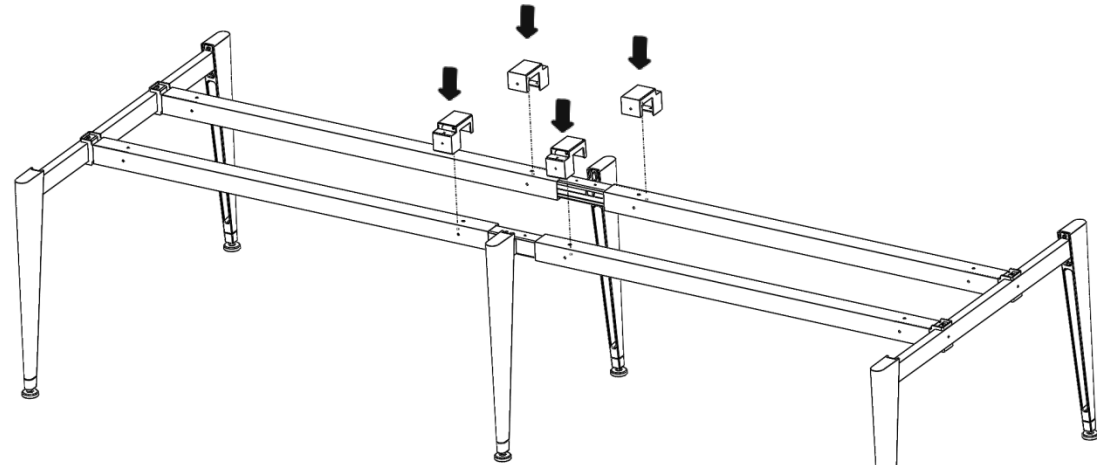
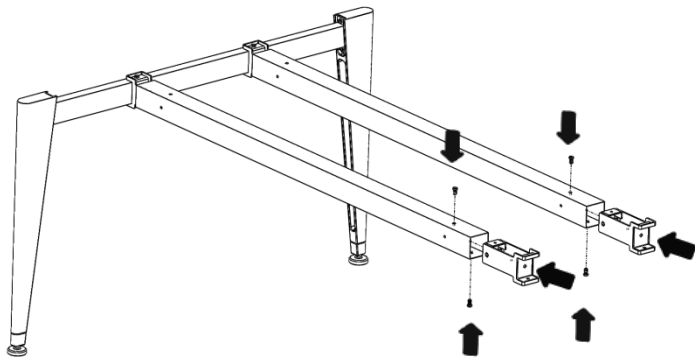


Step 7: Assemble both the Mid Leg Assemblies to the Stretcher Bars using (2) XP-Screws per Connector.



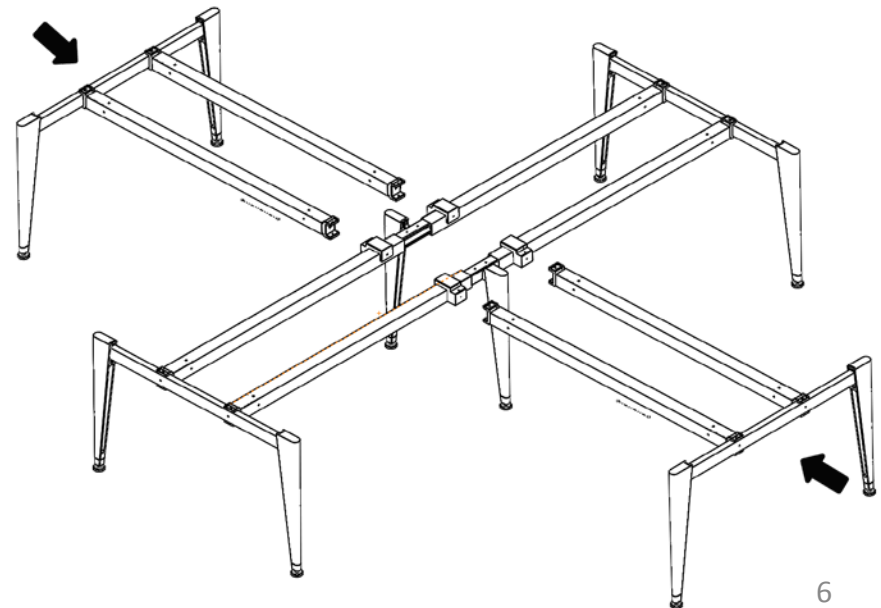
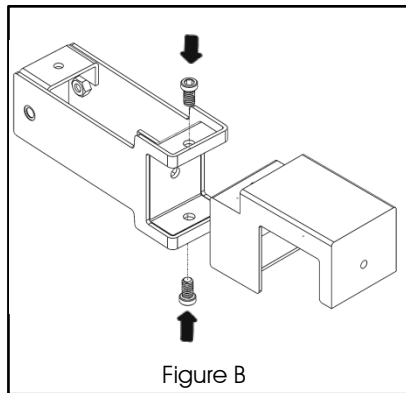
Step 8: Repeat Step 2 to Step 5 to build another End Leg Assembly with XP-SB-Brackets and Stretcher Bars. Assemble the Stretcher Bar to the Mid Leg Connector using (2) XP-Screws per Connector.

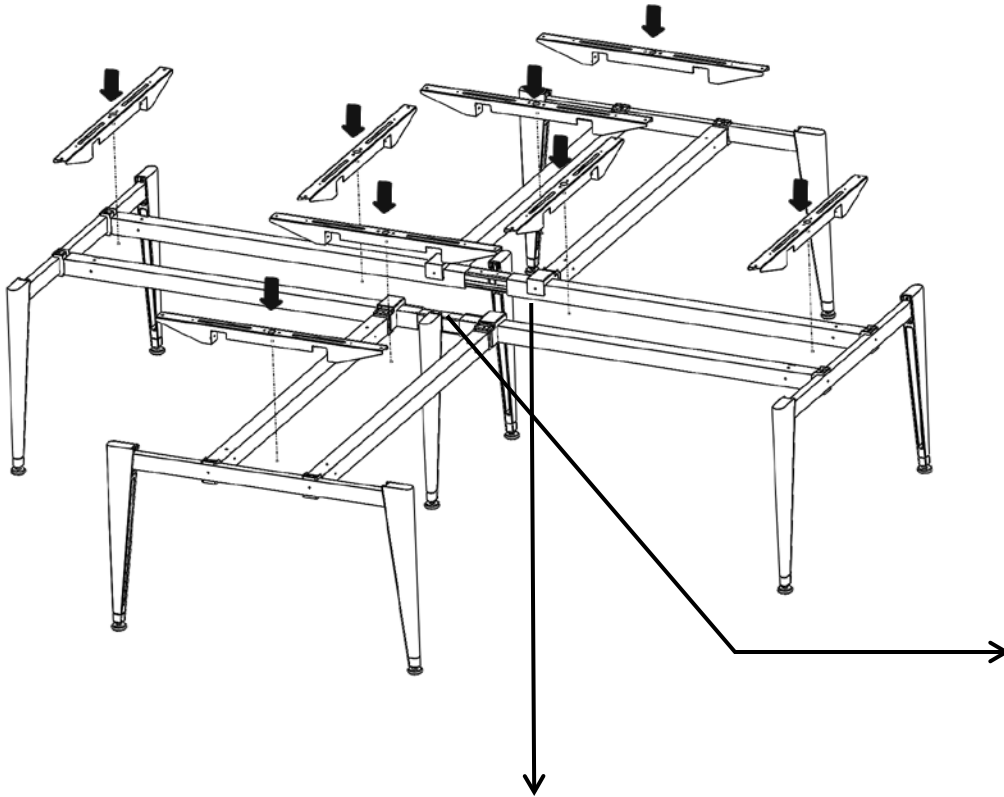
Step 9: Place XP-RB (Return Bracket) on the Stretcher Bar (do not tighten it yet) .



Step 10: Repeat Step 2 to Step 5 to build another End Leg Assembly with XP-SB-Brackets and Stretcher Bars. Assemble the Stretcher Bar to the XP-SB-Bracket using (2) XP-Screws per Bracket.

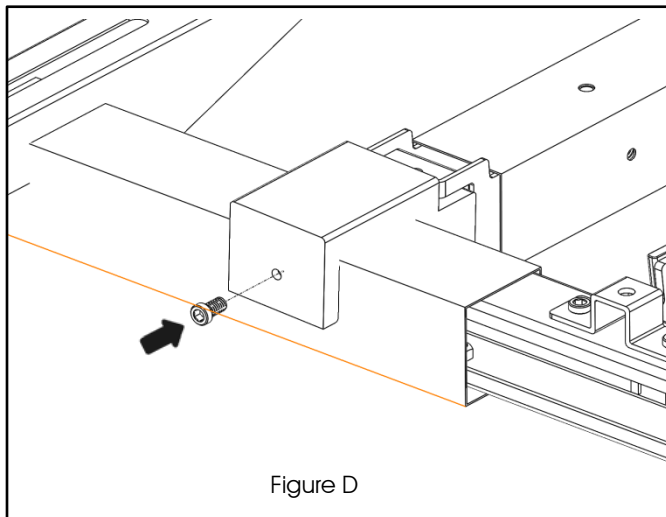
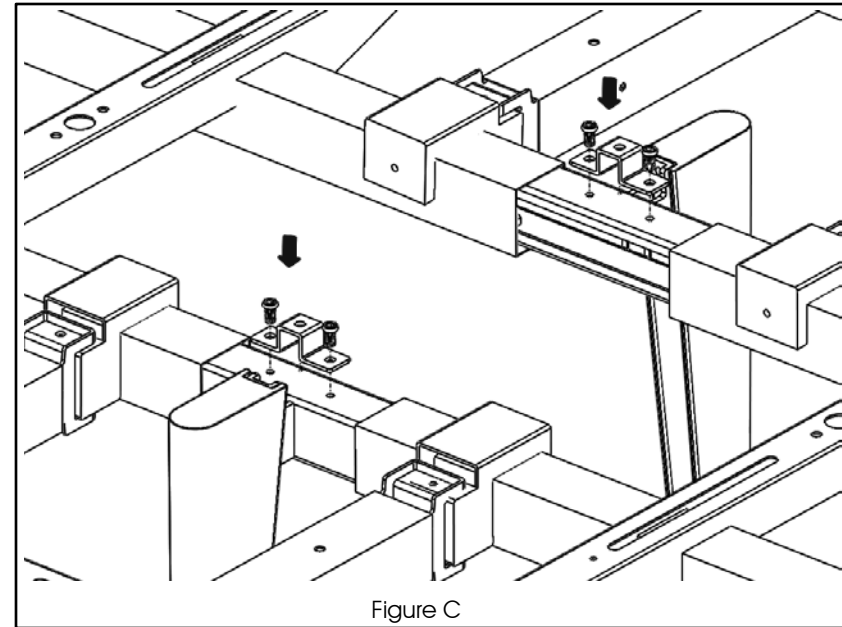
Step 11: Assemble the Return Bracket to the XP-SB-Bracket using (2) XP-Screws per Bracket (shown in Figure B) to form a (4) pod.





Step 12: Place Work Surface Support Arms (XP-WSSA-XX) on either side of the Stretcher bars (do not tighten it yet).

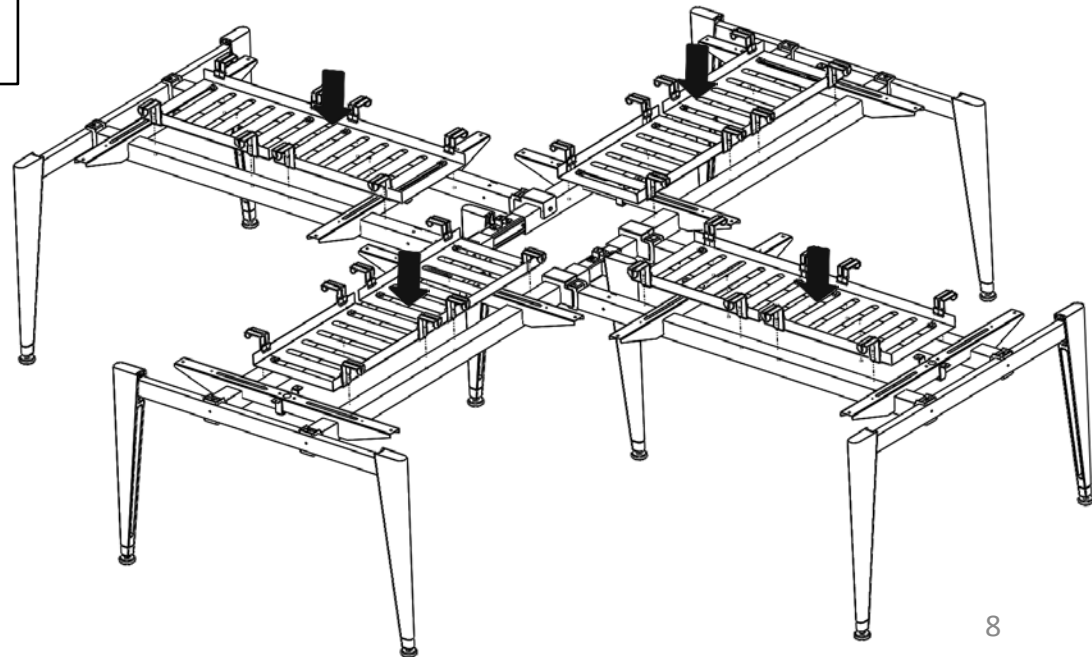
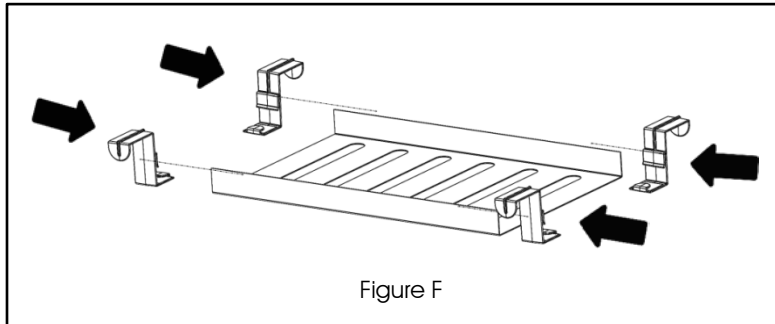
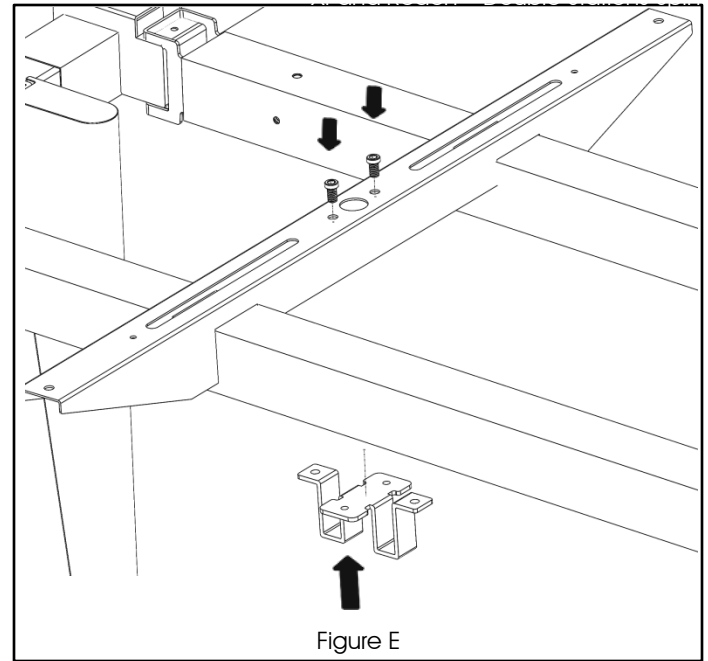
Step 13: Assemble XP-G-RSB on XP-MLC-S using (2) XP-Screws per bracket as shown in Figure C.



Step 14: Secure XP-RB to the Stretcher Bar using (1) XP-Screw as a Set screw.

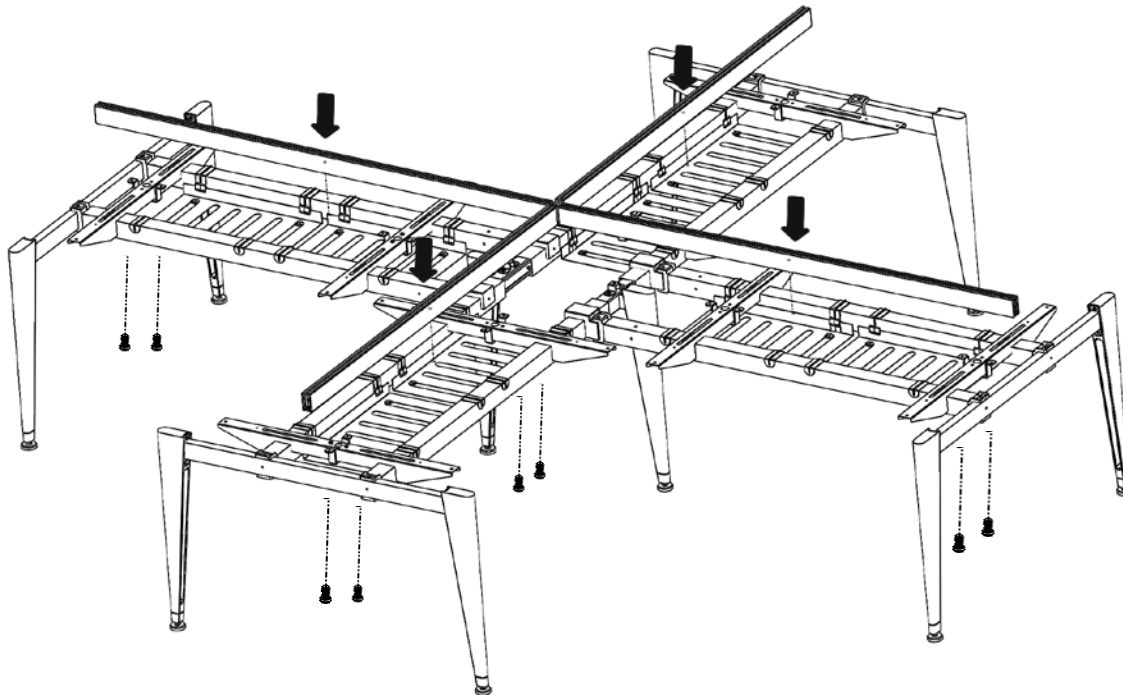
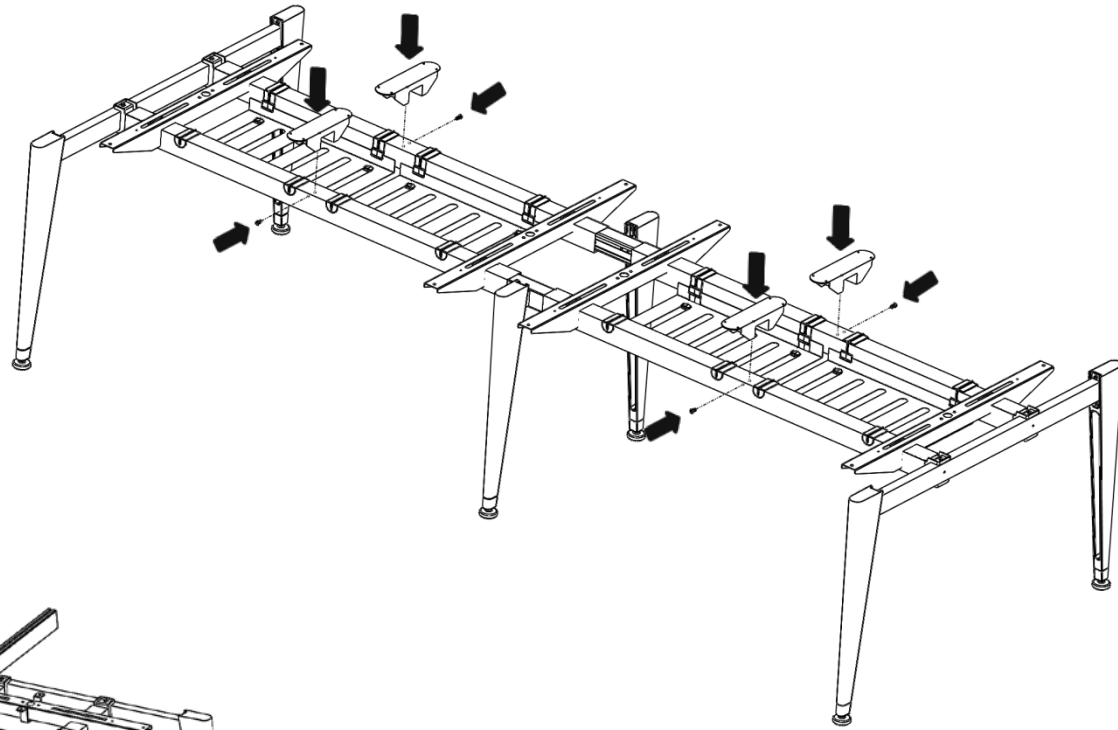
Step 15: Assemble XP-G-SB (Glass Channel Bracket) to Work Surface Support Arms using (2) XP-Screws per Bracket.

Step 16: Slide Cable Tray Clips onto the Cable Trays and secure the assembled Cable Tray Clips to the Stretcher Bar.

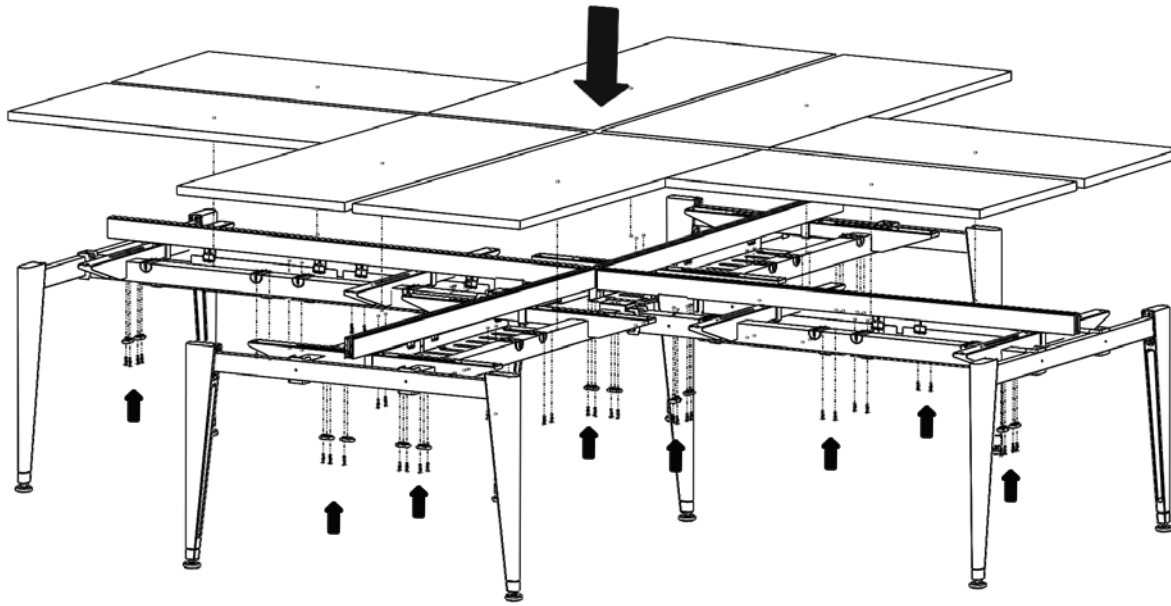


Step 17: If the Stretcher bars are longer than 48" long, assemble (1) XP-WSSB to the center of the Stretcher bar using (1) XP-Screw as a Set Screw.

Note: No XP-WSSB is used for Stretcher bars less than 48".



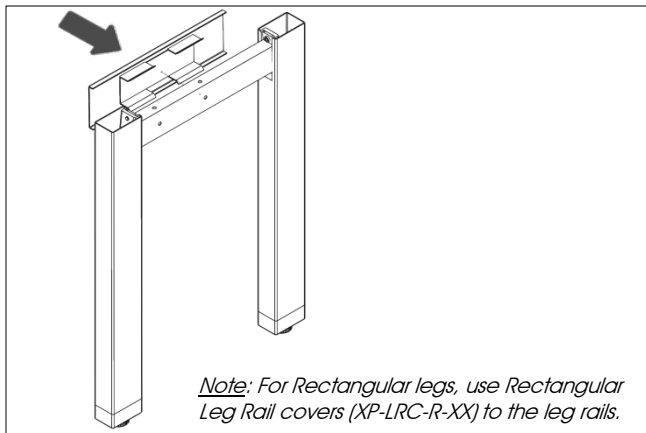
Step 18: Place the Extrusions on XP-G-SB and adjust the XP-WSSA to match the Extrusion holes with the XP-G-SB holes. With (4) XP-Screws per extrusion, secure the Extrusion to XP-G-SB from the Bottom. The Extrusions on the Return will pass over the XP-G-RSB.



Step 19: Place the Work Surfaces on the frame, in flush with the Extrusions. Place the Return Work Surface Perpendicular and flush with the Spline Work Surface. Secure the Work Surfaces to the Work Surface Support Arms (XP-WSSA-XX) using (4) Work Surface Screws (XP-SCREWS-WS) per Bracket.

Step 20: Slide in the Glass into the Extrusion channel.

Step 21: Snap on the End Caps to the Extrusions and Leg Rail Covers (XP-LRC-XX) to the Leg Rails. Level the Station unit by turning the leveling feet.



Note: For Rectangular legs, use Rectangular Leg Rail covers (XP-LRC-R-XX) to the leg rails.

