

# XPAND REACH

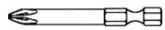


## Stretcher Bar Return– Assembly Instructions

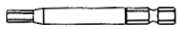
### Tools Required



Cordless Drill



Phillips bit with extension  
for Work Surface screws  
(XP-Screw-WS)



3/16 Hex drive bit  
for XP-Screws



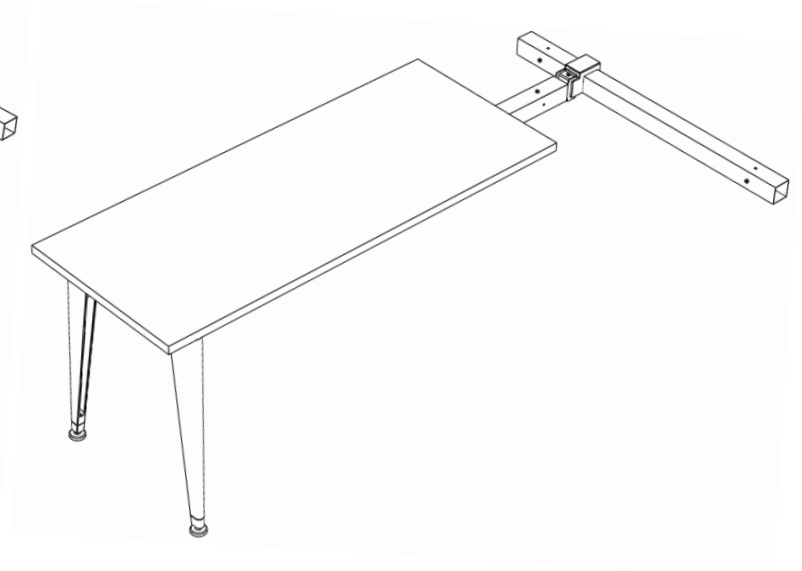
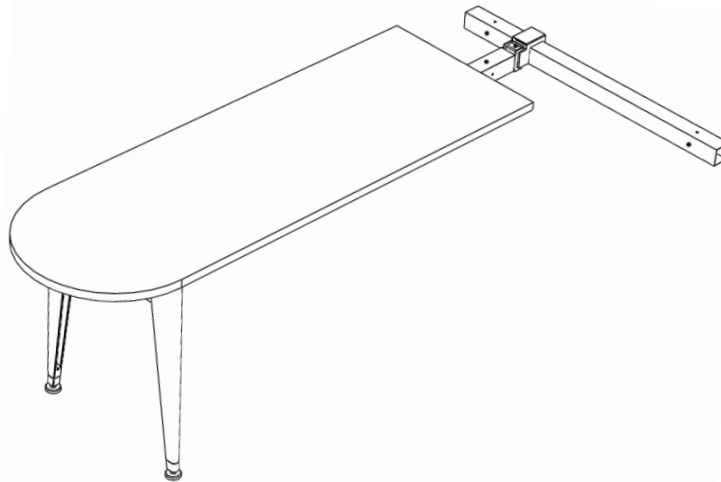
Measuring Tape



Level


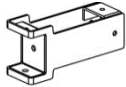

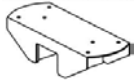






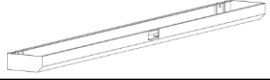
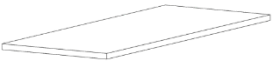


Rubber Mallet



For additional assembly support, refer to [www.openplan.com](http://www.openplan.com)  
or contact 844.OPS.OPS1

# XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX"	
4	XP-WSSB	Work Surface Support Arm, Single	
5	XP-LRC-XX"	Leg Rail Cover XX"	
6	XP-HA-SCT-XX	Height Adjustable Single Cable Tray	

Item	Part name	Part Description	Image
7	XP-SB-XX	Stretcher Bar, XX"	
8	XP-RB	Return Bracket	
9	XP-CT-SB-XX	Cable Tray for Single Bench	
10	XP-TXXXX	Work Surface XXXX"	
11	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	
12	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	

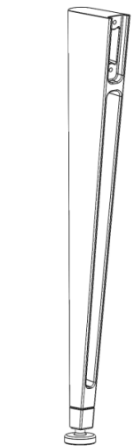
XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same.

To assemble the Return components to the Stretcher bar, Return bracket (XP-RB) is used. The Return components can be assembled to **Single bench and Double bench**. The Assembly Instructions to assemble Return components to these configurations are same.

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

Step 2: To Assemble the Return components, first assemble the main desk unit, or Spine; refer to Instructions “Double Station-Assembly Instructions” or “Single Station –Assembly Instructions”.

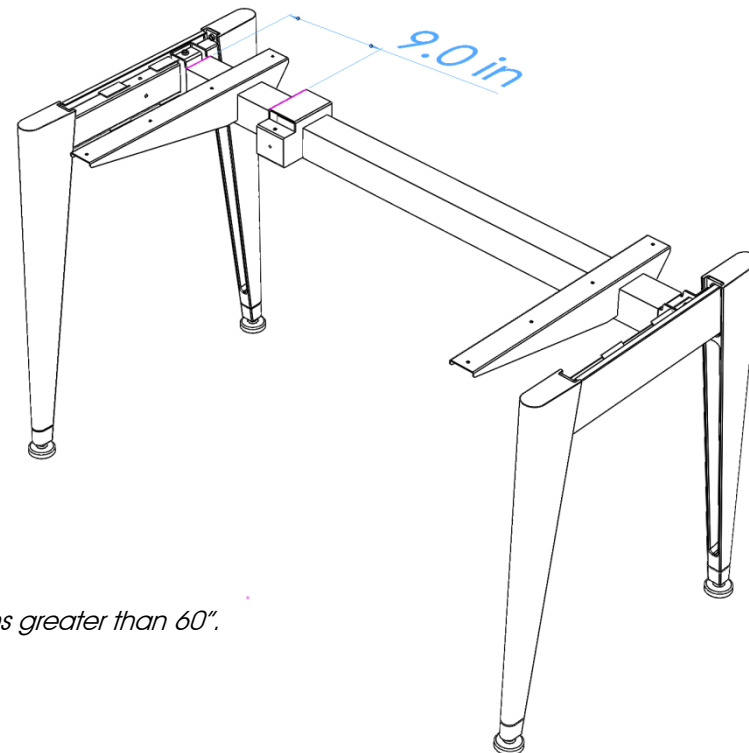
After the Frame is built, position the Return bracket 9” from the end of the Stretcher Bar (do not tighten it yet).



Tapered leg  
(XP-LA)

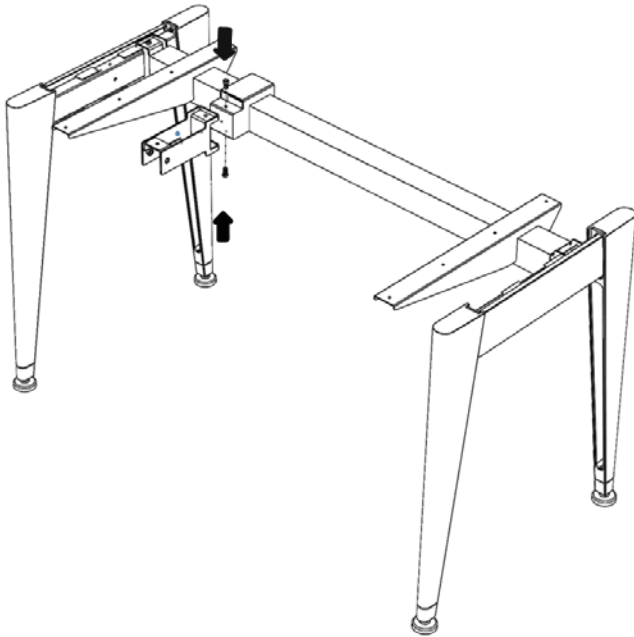


Rectangular leg  
(XP-LA-RL)

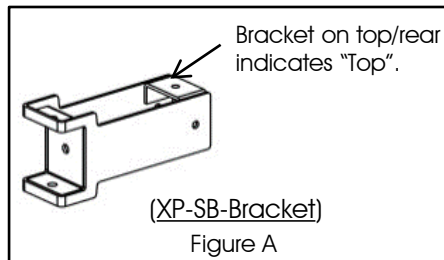
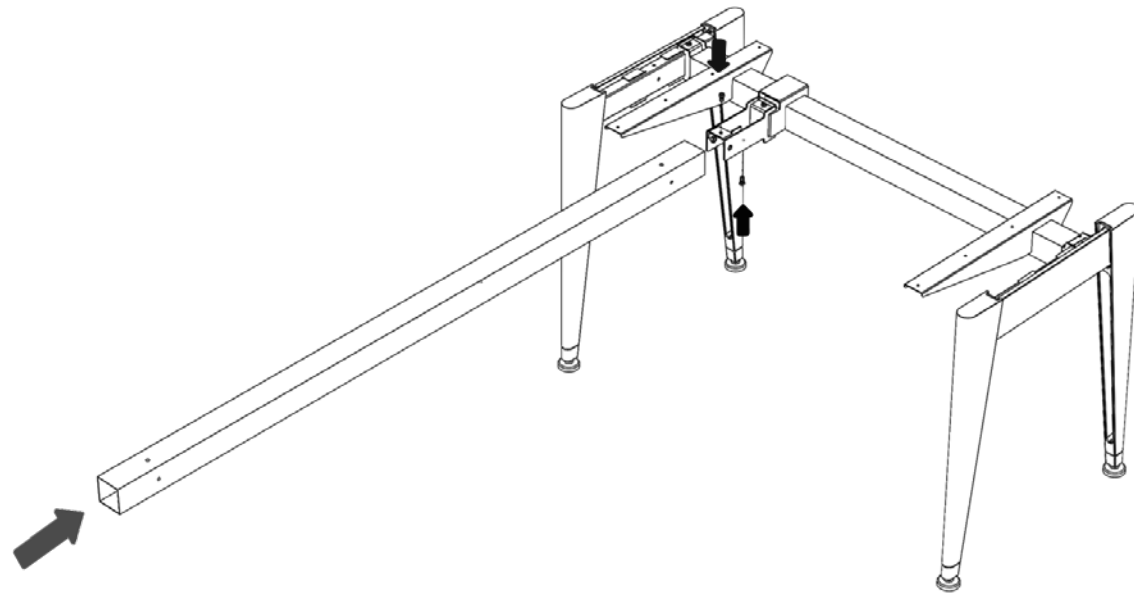


*Note: (1) XP-WSSB will be assembled to the center of XP-SB-XX for lengths greater than 60”.*

Step 3: Assemble XP-SB-Bracket to the XP-RB using (2) XP-Screws.

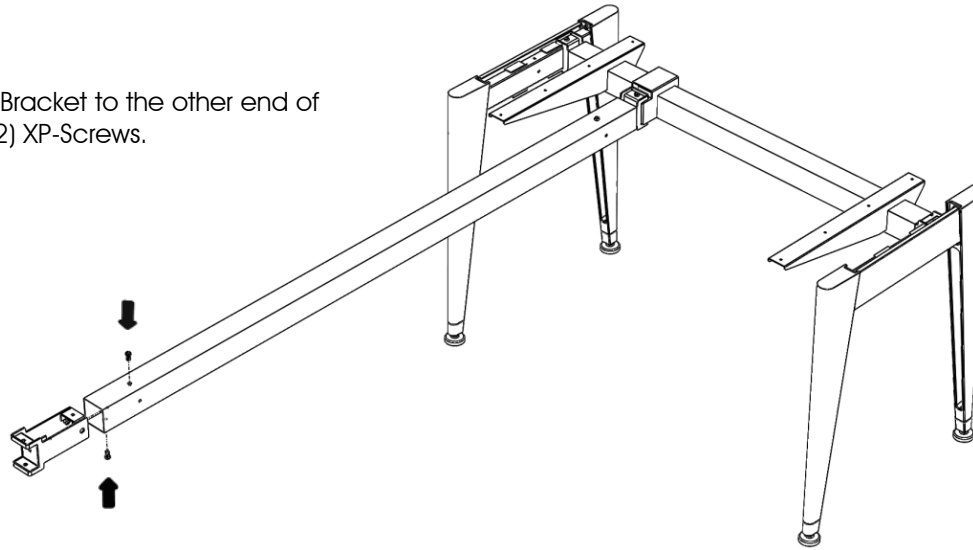


Step 4: Assemble the XP-SB-XX (Stretcher Bar) to the XP-SB-Bracket using (2) XP-Screws.

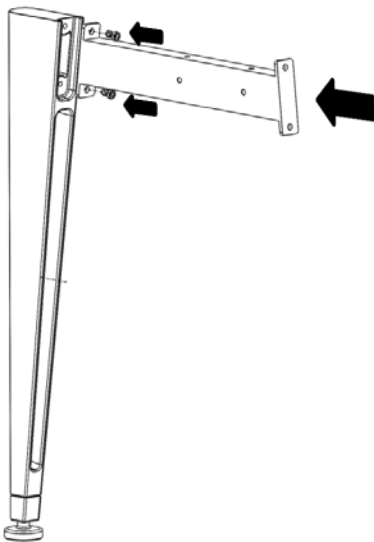


*Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.*

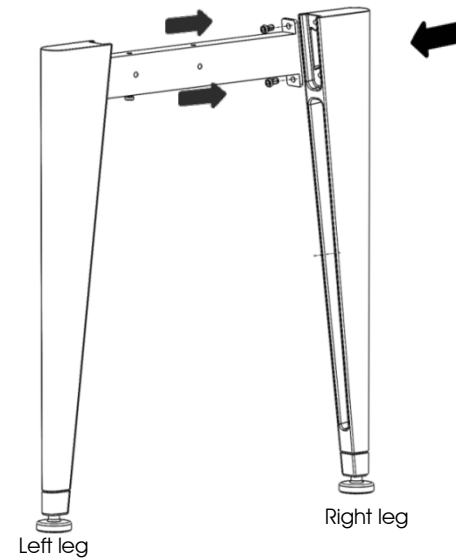
Step 5: Assemble XP-SB-Bracket to the other end of the Stretcher Bar using (2) XP-Screws.

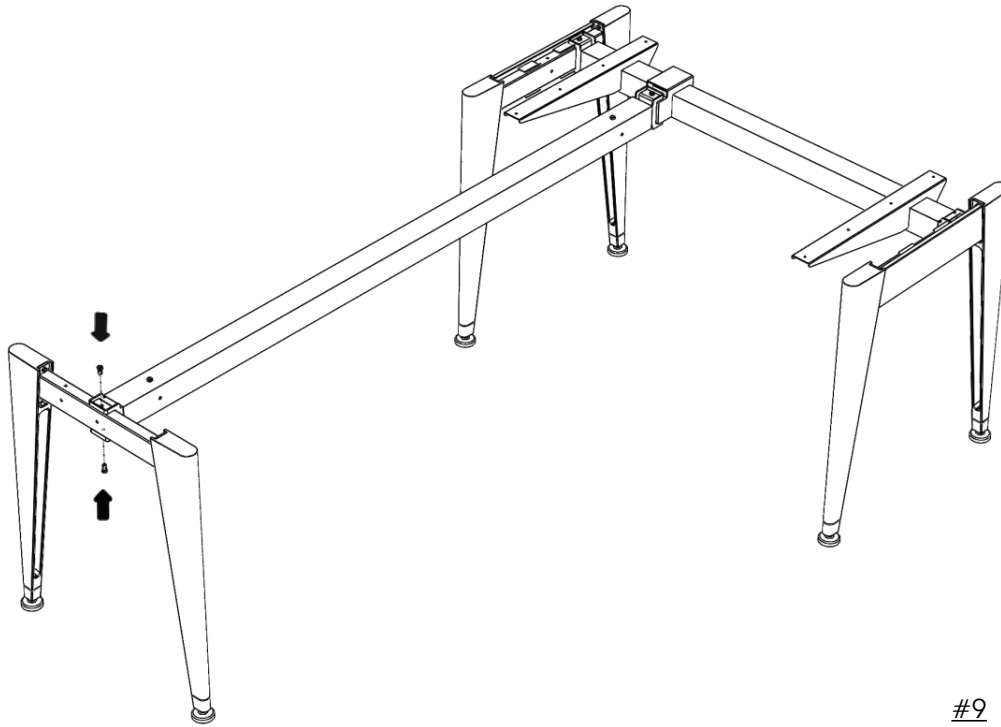


Step 6: Assemble XP-LA to the XP-LR-XX (Leg Rail) using (2) XP-Screws.



Step 7: Assemble another leg to the other end of the Leg Rail using (2) XP-Screws.



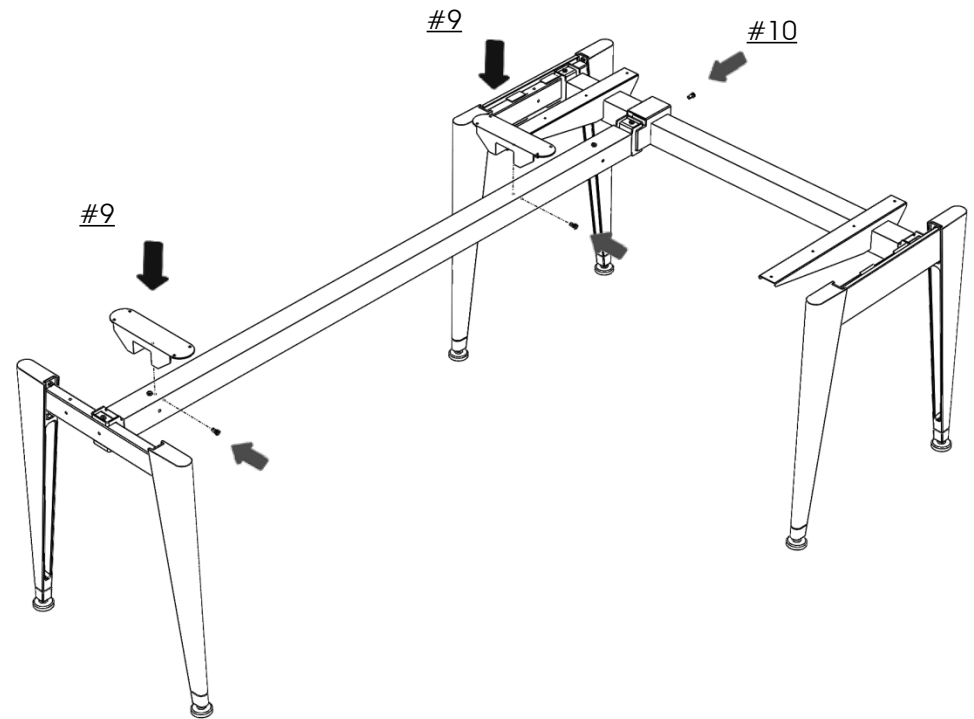


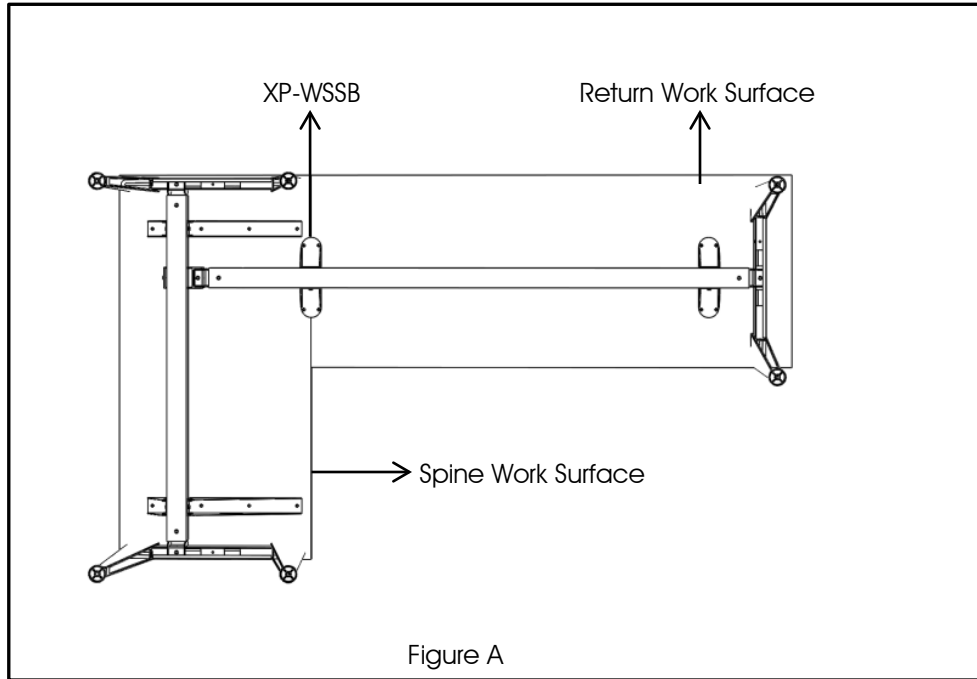
Step 8: Assemble the Return XP-SB-Bracket to the center hole of the Leg rail using (2) XP-Screws

Step 9: Place the Spine Work Surface and the Return Work surface on the frame, make sure they are perpendicular and flush (don't assemble them yet). Align Return Leg Assembly with Return Work Surface leaving even Overhang on each side.

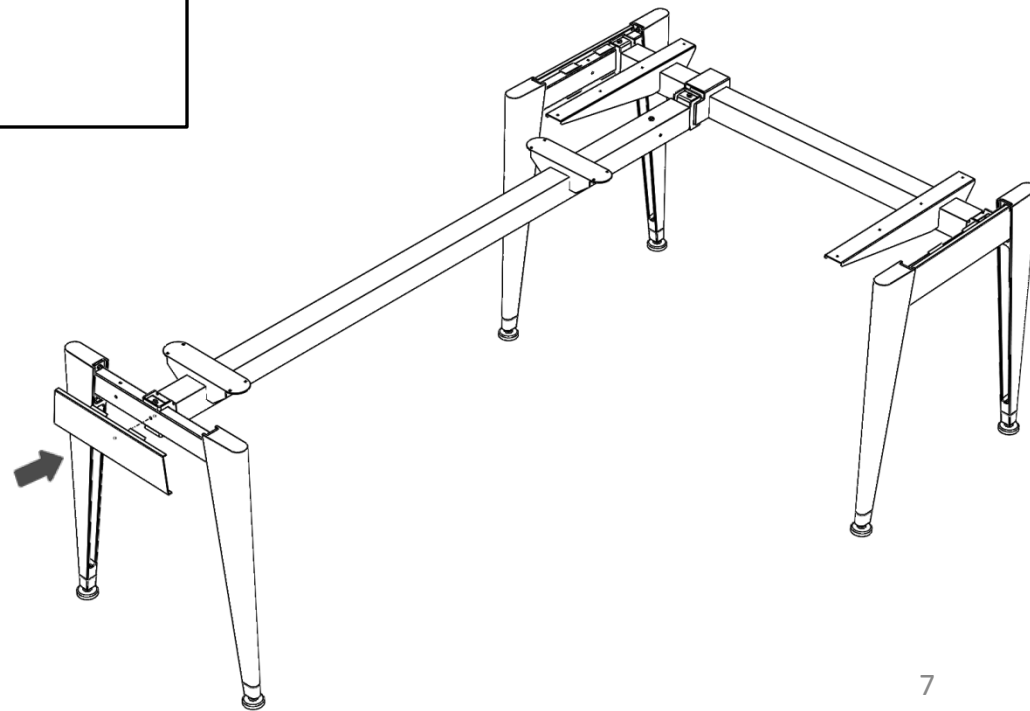
Remove the Work Surfaces and place (1) Work Surface Support Bracket (XP-WSSB) on the Stretcher bar such that half of it is covered by Return Work Surface and half by Spine Work Surface (See Figure A on page 7). Place another XP-WSSB on the other end of the Stretcher bar. Secure the XP-WSSB's to the Stretcher bars using (1) XP-Screw as a set screw.

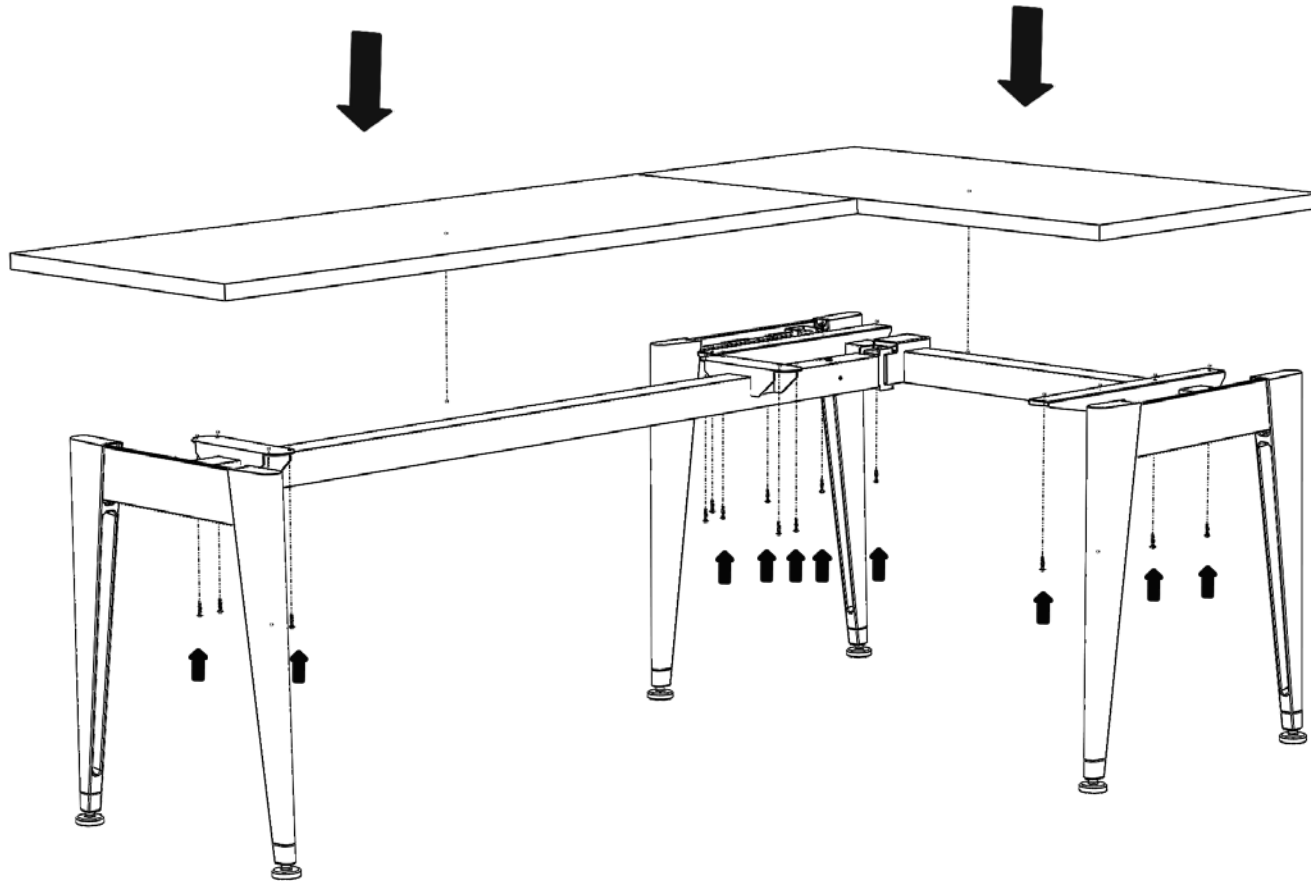
Step 10: Secure the Return Bracket to the Stretcher Bar using (1) XP-Screw.





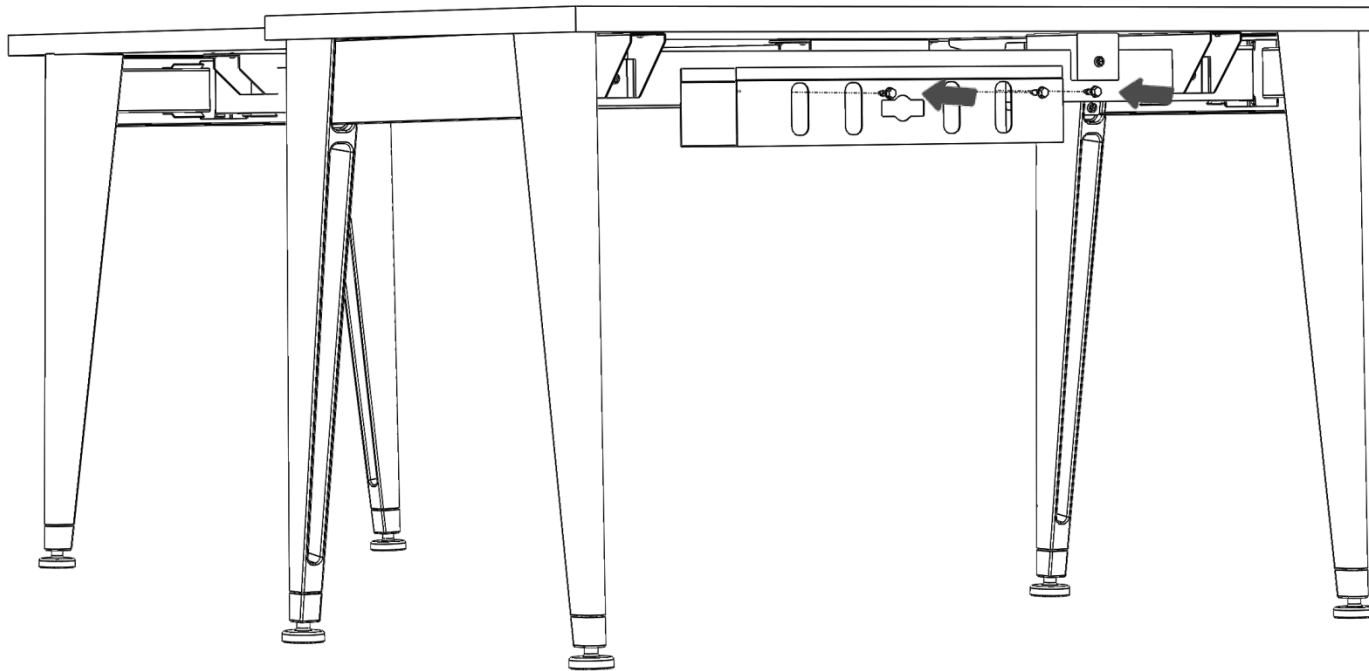
Step 11: Secure Leg rail cover (XP-LRC-24) to the Leg rail (XP-LR-24).





Step 12: Place the Work Surfaces on the frame. Center the Work Surfaces by leaving  $\frac{1}{4}$ " overhang over sides, and  $\frac{1}{2}$ " overhang on front and back for Single/Double Bench. Place the Return Work Surface Perpendicular and flush with the Spline Work Surface. Secure the Work Surfaces to the Work Surface Support Arms (XP-WSSA-XX) and Work Surface Support Brackets (XP-WSSB) using (4) Work Surface Screws (XP-SCREWS-WS) per Bracket.





Step 13: Use Self Tap screws to assemble XP-HA-SCT-XX (HA Cable tray)/ XP-CT-SB-XX (Single Cable Tray) to the Stretcher bar.

Step 14: Level the Single and Return Station unit by turning the leveling feet.

*Note: Depending on the Stretcher bar length XP-HA-SCT-XX or XP-CT-SB-XX cable tray will be used.*