

# XPAND UP

## Single Bench –Multiple Station- Assembly Instructions

### Tools Required



Cordless Drill



Phillips bit with extension  
for Work Surface screws  
(XP-Screw-WS)



3/16 Hex drive bit  
for XP-Screws



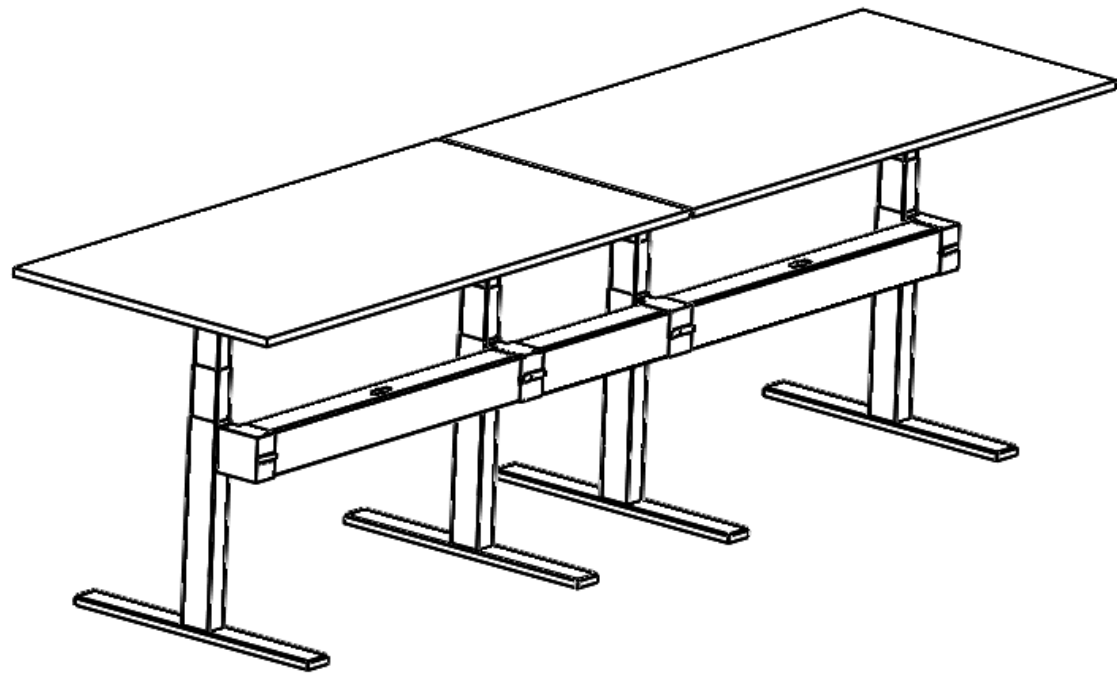
Measuring Tape



Level

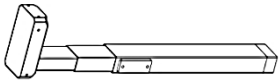
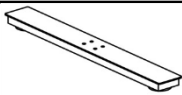
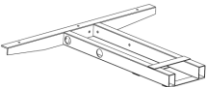










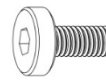
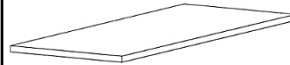
Rubber Mallet



For additional assembly support, refer to [www.openplan.com](http://www.openplan.com)  
or contact 844.OPS.OPS1

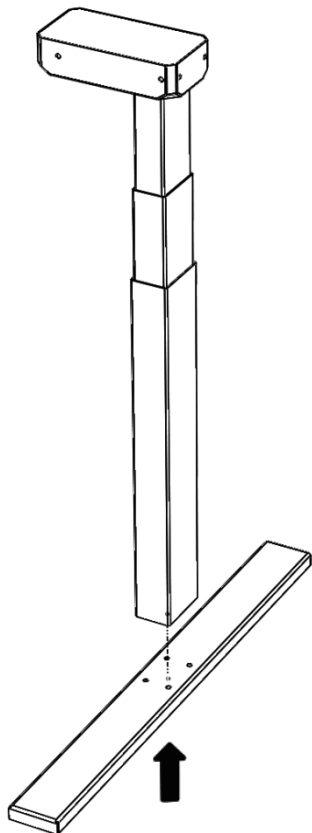
# XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-HA-Base, leg	Legs for XP-HA-Base	
2	XP-HA-Base-Feet	Base Feet	
3	XP-HA-Base, Frame support	Frame support for HA-Base	
4	XP-HA-SCT-BKT	Bracket for Single Height Adjustable	
5	XP-HA-SCT-S	Side Bracket for Single Cable tray	
6	XP-HA-SCT-XX	Single Cable Tray, XX"	
7	XP-HA-SCT-MC	Mid Cap	

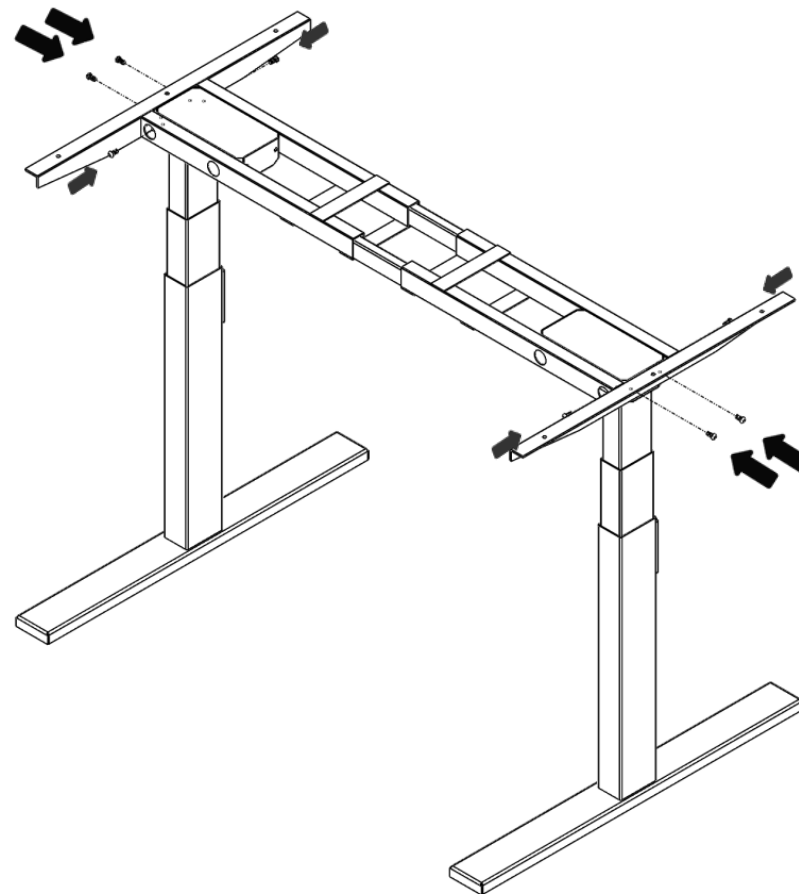
Item	Part name	Part Description	Image
8	XP-HA-SCT-EC	End Cap	
9	XP-HA-SCTC-XX	Cable Tray cover	
10	HA-Base Screw	M6X 10 Screw for HA-Base	
11	XP-Screw-WS	10-9X1 PH Pan Head, ST P'bd	
12	XP-Screw	5/16-18 x .5" Hex Socket Cap	
13	XP-HA--TXXXX	HA Work Surface	

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

Step 2: Remove the Leg Glide and assemble the Base Feet to the Leg using the same screws.

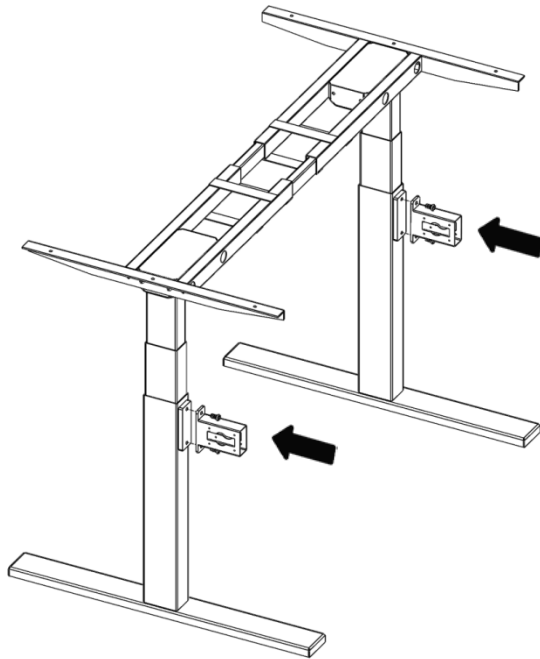


Step 3: Repeat Step 2 to assemble another leg to the Base Feet. Assemble the Frame support and the cross beam using the HA-Screws provided with the XP-HA-Base.

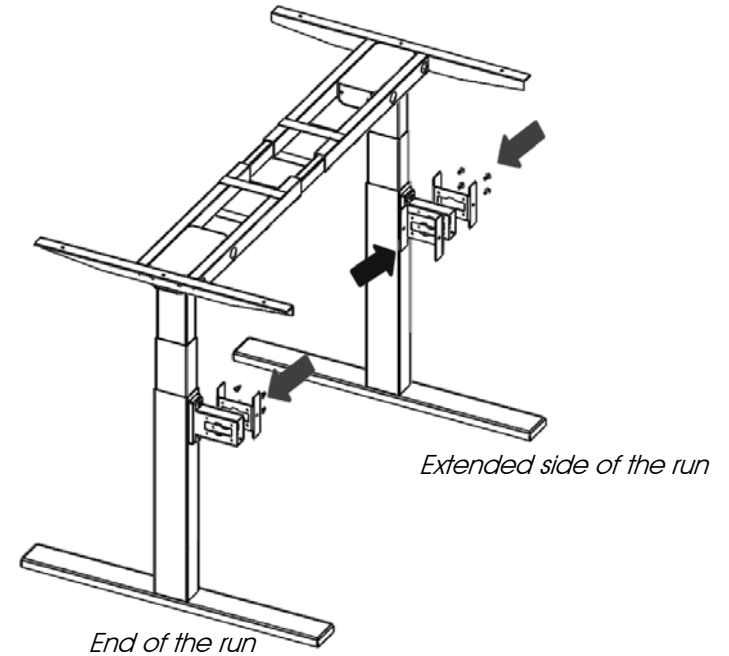


*Note: If the order is for Single Station and no Cable Trays, jump to Step 9 to assemble Work Surfaces* 3

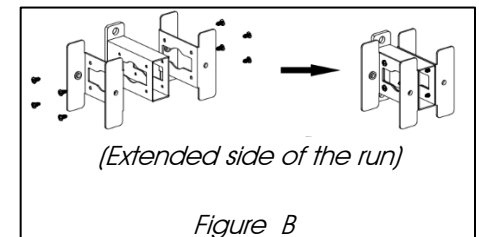
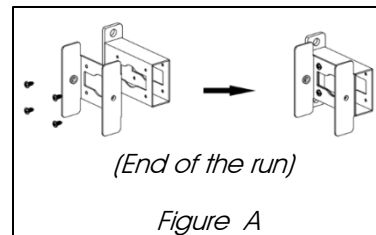
**Step 4:** Assemble XP-HA-SCT-BKT to the HA-leg using (2) XP-screws per bracket.



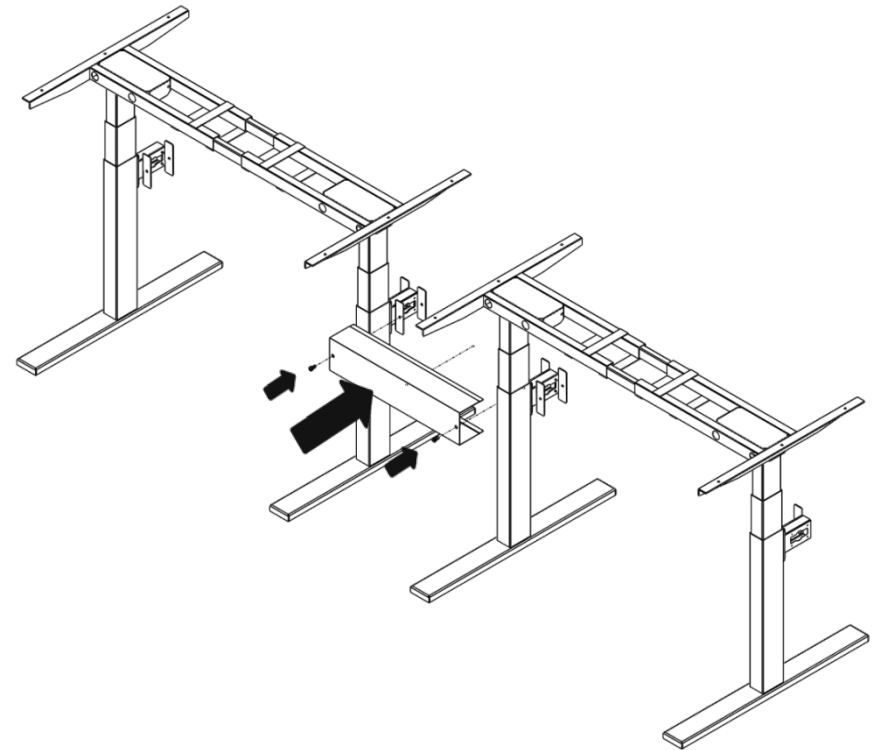
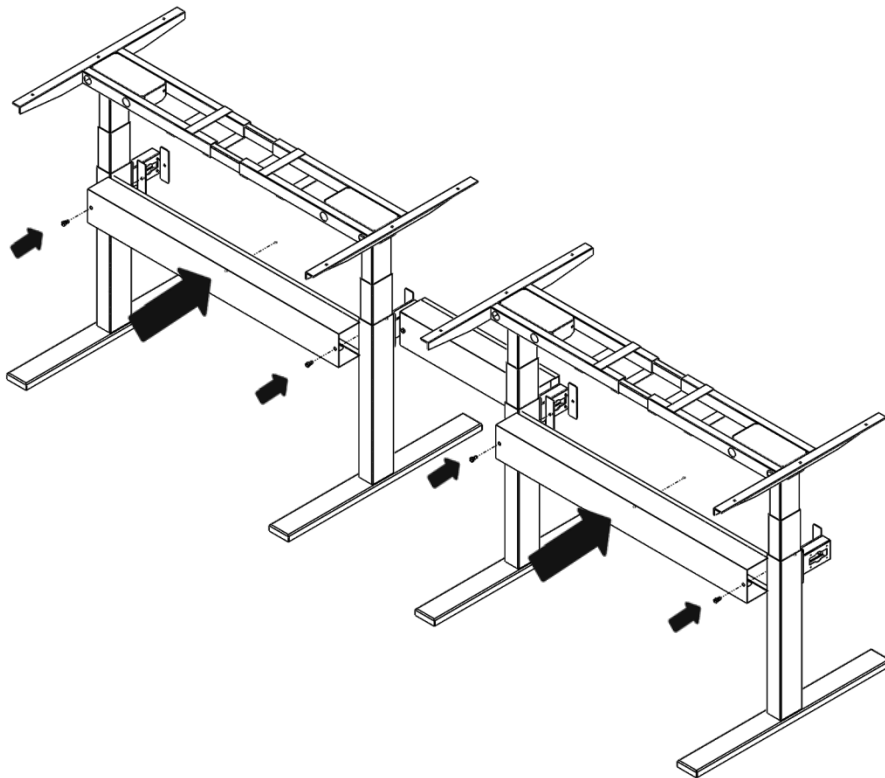
**Step 5:** Assemble XP-HA-SCT-S to XP-HA-SCT-BKT using (4) 1/2" Self Tap screws shown in Figure A and Figure B.



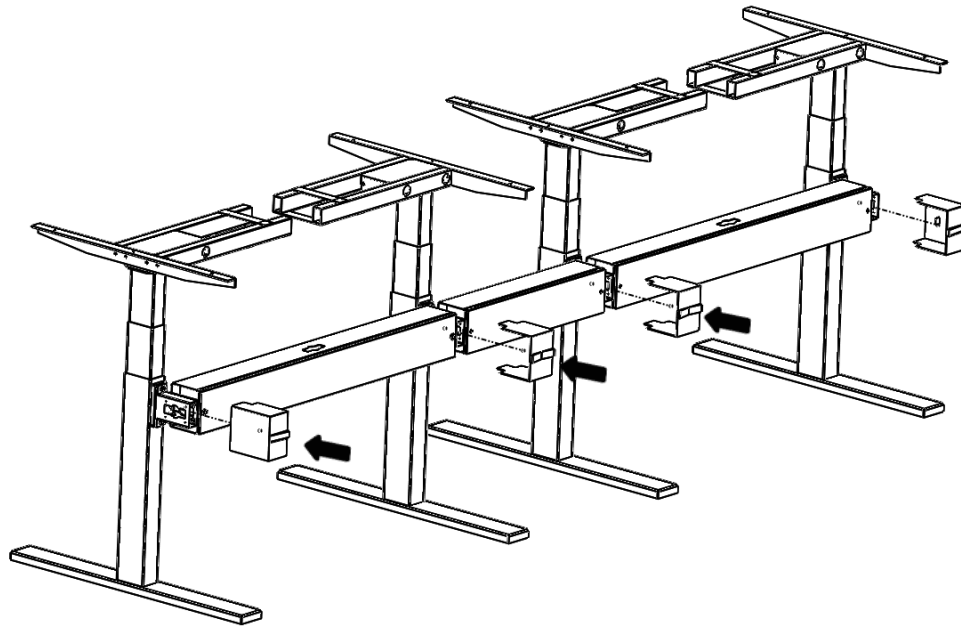
**Note:** Assemble (1) XP-HA-SCT-S to XP-HA-SCT-BKT at the end of the run and assemble (2) XP-HA-SCT-S to XP-HA-SCT-BKT facing each other on extended side of the run.



**Step 6:** Repeat Step 2 to Step 5 to assemble another Single Station and assemble both the Stations in chain using XP-HA-SCT-18 (18" Single Cable Tray ). Assemble XP-HA-SCT-18 to the XP-HA-SCT-BKT using (2) XP-Screws.



**Step 7:** Assemble XP-HA-SCT-XX (Single cable tray) to XP-HA-SCT-BKT using (2) XP-Screws per cable tray.



Step 8: Assemble the cable tray covers XP-HA-SCTC-XX to XP-HA-SCT-BKT using (2) XP-Screws per cable tray cover. Slide in the plastic caps, XP-HA-SCT-EC (End caps) at each end of the run and XP-HA-SCT-MC (Mid Caps) in the center of the run to cover the gaps between the cable tray covers.

Step 9: Place the Work Surfaces on the frame of the HA station and center it. Secure the Work Surfaces to the frame using (6) XP-Screw-WS per Work Surface.

