

XPAND UP



Height Adjustable Dual Station– Add On- Assembly Instructions

Tools Required



Cordless Drill



Phillips bit with extension
for Work Surface screws
(XP-Screw-WS)



3/16 Hex drive bit
for XP-Screws



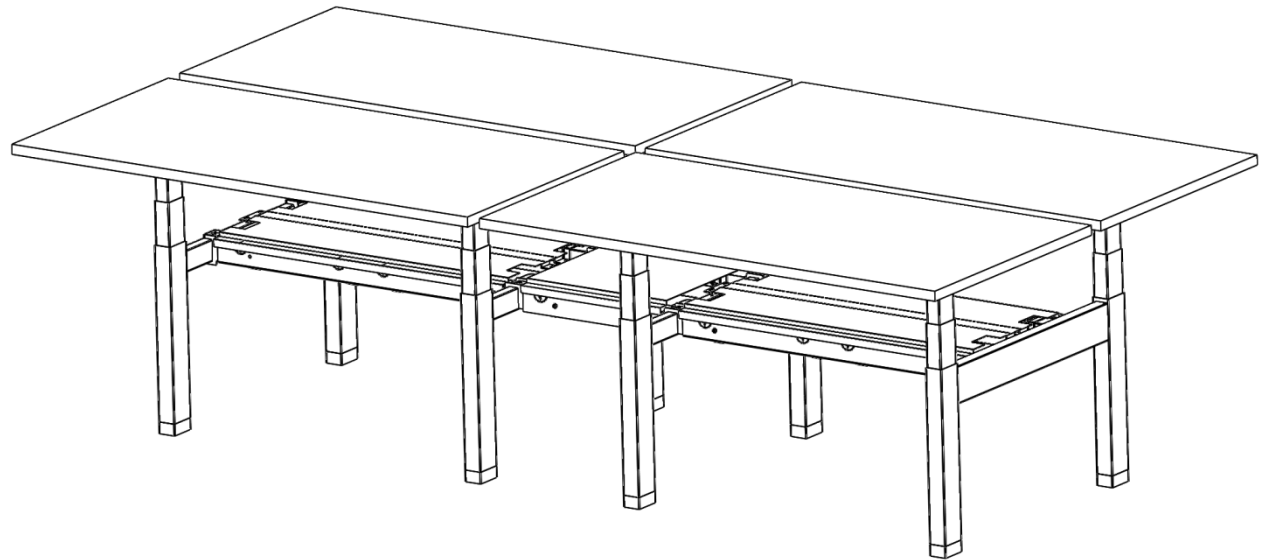
Measuring Tape



Level

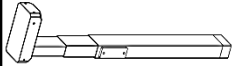


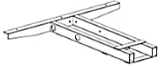
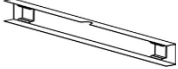

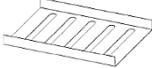








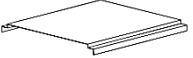

Rubber Mallet



For additional assembly support, refer to www.openplan.com
or contact 844.OPS.OPS1

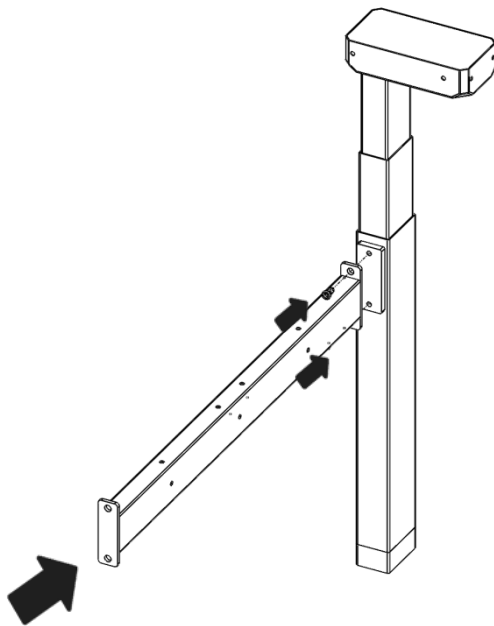
XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-HA-Base, Right leg	Legs for XP-HA-Base	
	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-HA-LR-30	HA- Leg Rail, 30"	
4	XP-HA-Base, Frame support	Frame support for HA-Base	
5	XP-HA-LRC-30"	Leg Rail Cover 30"	
6	XP-HA-SB-XX	Stretcher Bar, XX"	
7	XP-CTA-XX	Cable Tray	
8	XP-CTC	Cable Tray Clip	

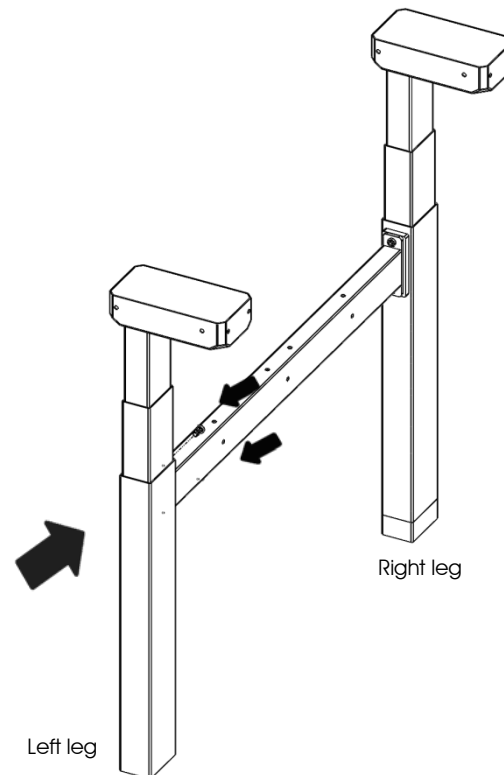
Item	Part name	Part Description	Image
9	XP-CTCXX	Cable Tray Cover, XX"	
10	HA-Base-Screw	M6X14 Hex screw	
11	XP-Screw-WS	10-9X1 PH Pan Head, ST P'bd	
12	XP-Screw	5/16-18 x .5" Hex Socket Cap Screw,	
13	XP-HA--TXXXX	Height Adjustable Work Surface	
14	XP-CTC18	Cable Tray Cover, 18"	
15	XP-SB-Share	Stretcher bar share bracket	

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

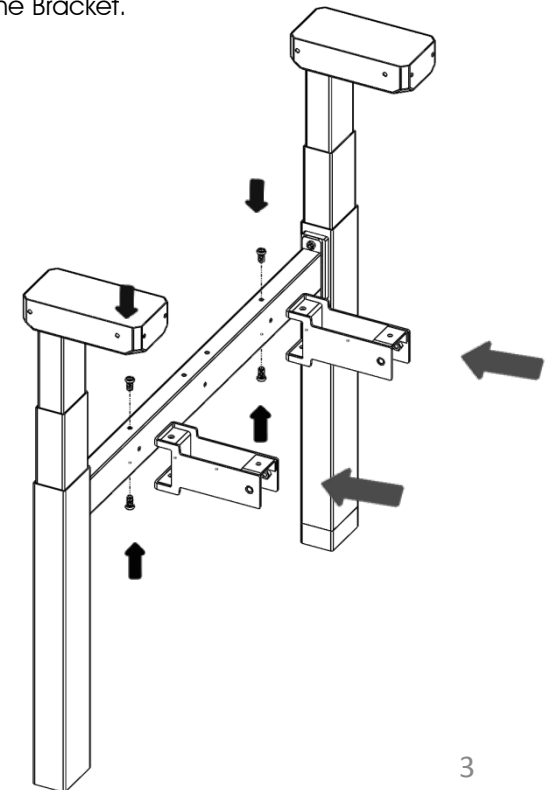
Step 2: Assemble the HA-Leg Rail (XP-HA-LR-30) to the Height Adjustable Leg using (2) XP-Screws.

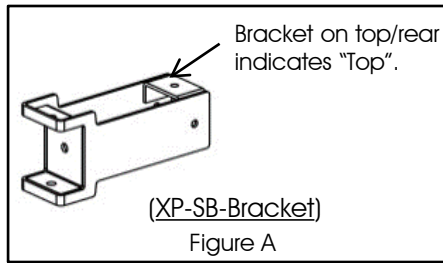


Step 3: Assemble the other end of the Leg Rail to another Height adjustable leg using (2) XP-Screws.

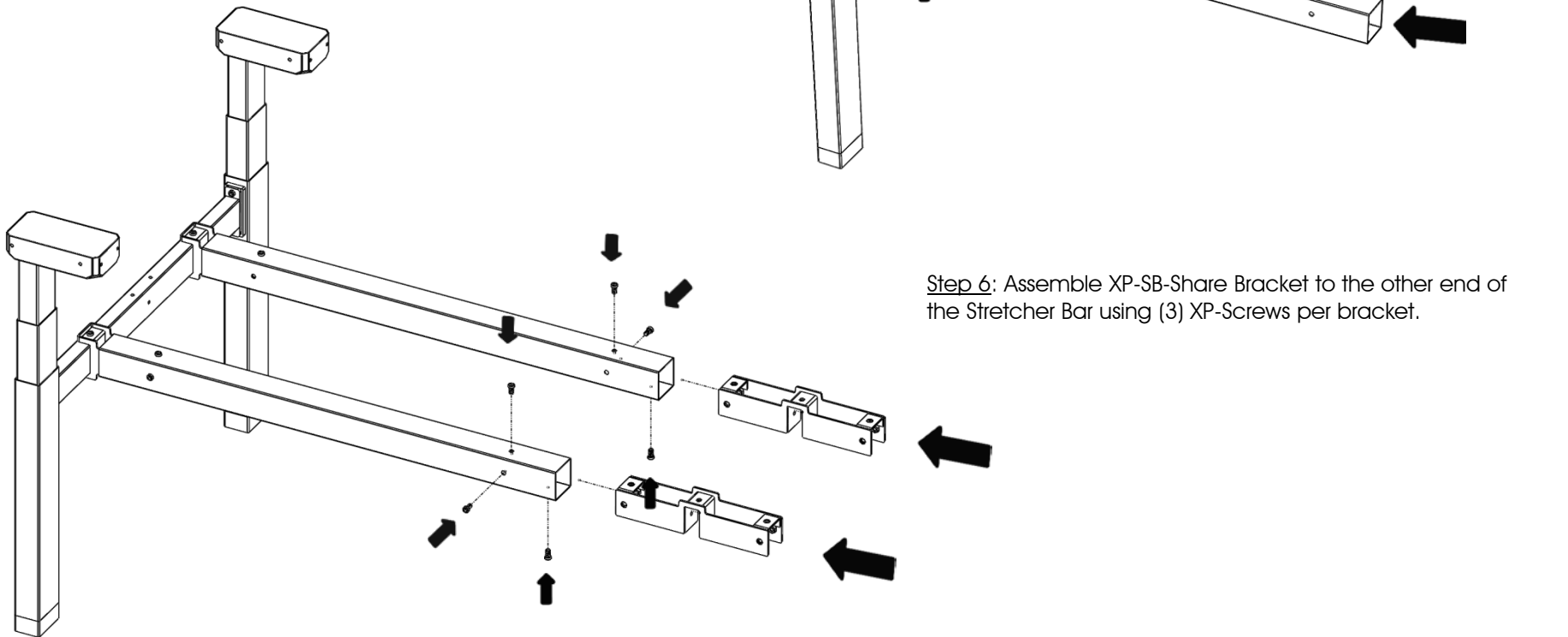


Step 4: Assemble (2) Stretcher Bar Bracket (XP-SB-Brackets) to the HA-Leg Rail using (2) XP-Screws per Bracket. Make sure the Top Face of the Bracket faces upwards. Figure A shows the Top Face of the Bracket.



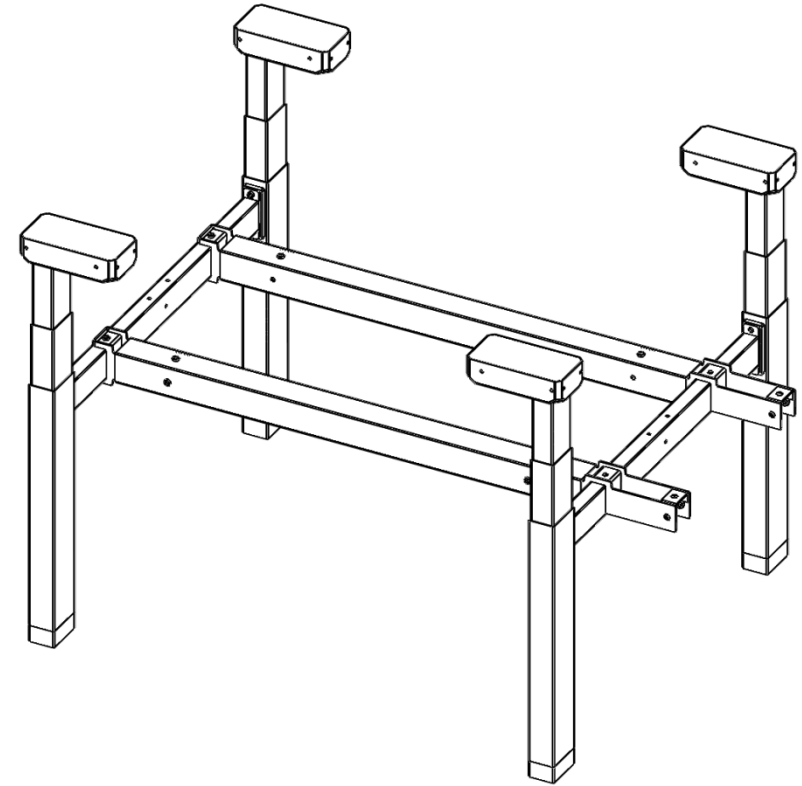


Step 5: Assemble the Stretcher bar (XP-SB-XX) to the Stretcher bar bracket (XP-SB-Bracket) using (3) XP-Screws per Stretcher Bar.

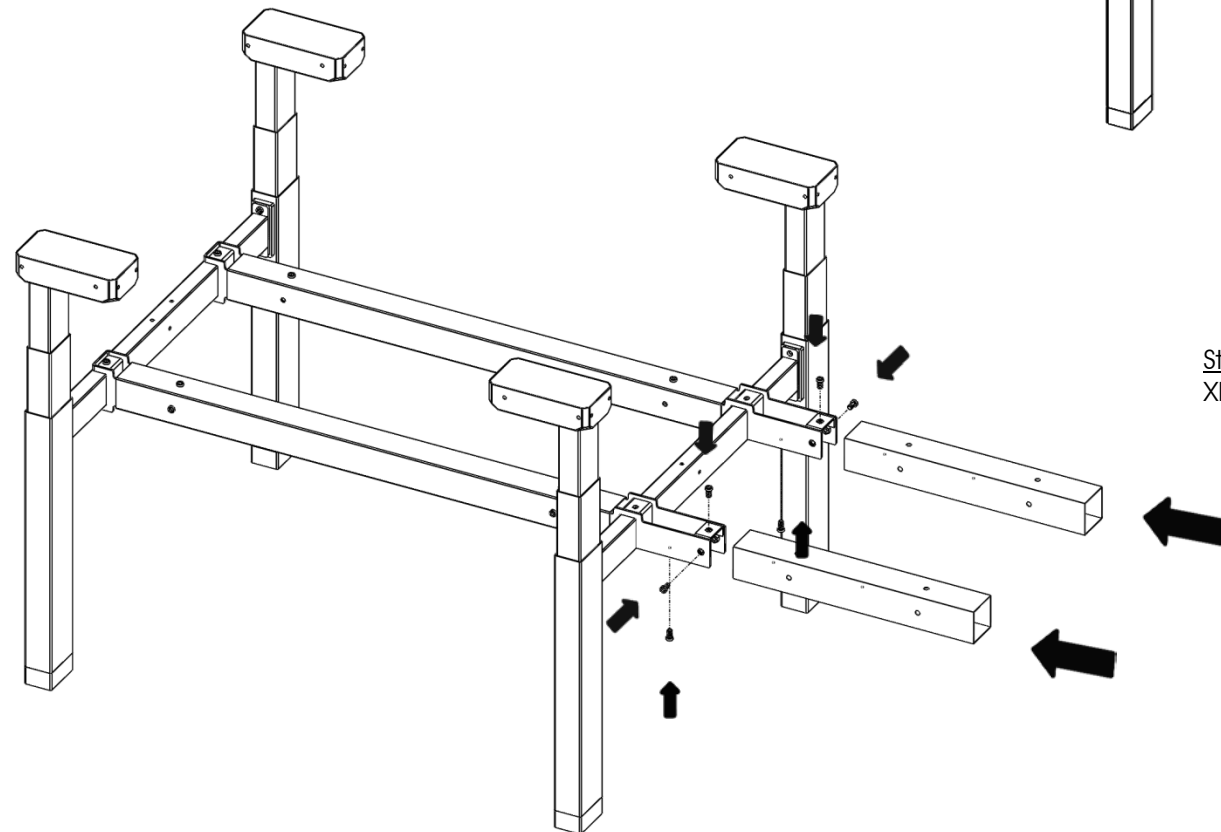


Step 6: Assemble XP-SB-Share Bracket to the other end of the Stretcher Bar using (3) XP-Screws per bracket.

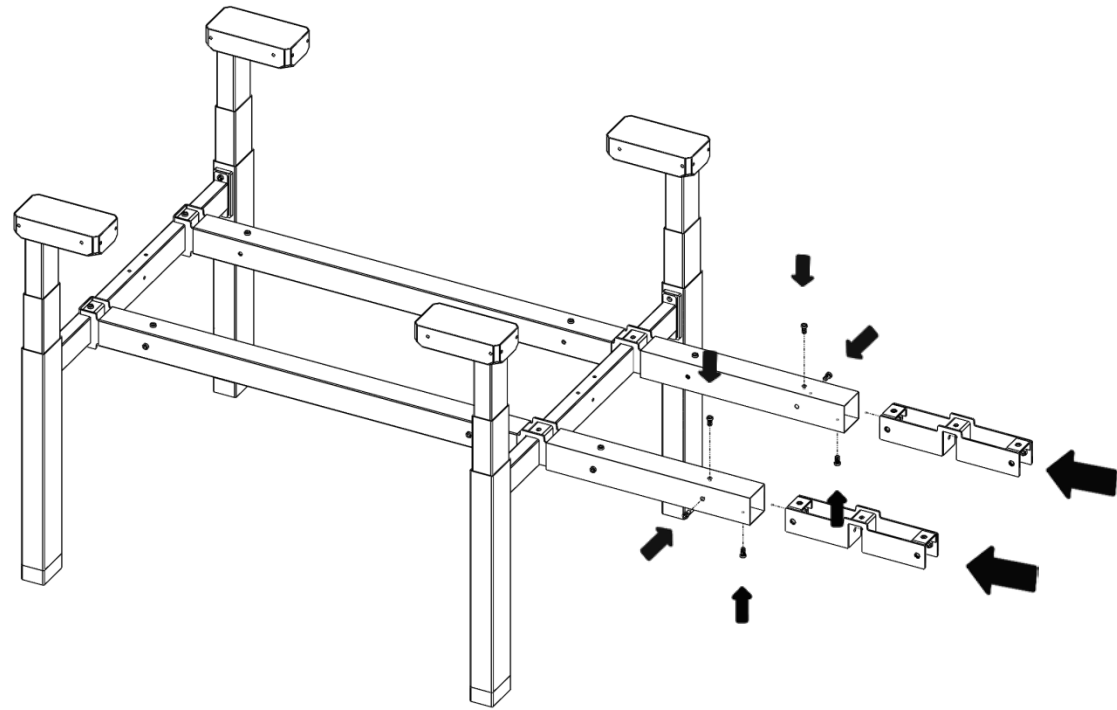
Step 7: Repeat Step 2 to Step 4 to assemble the other end of Height Adjustable Leg assembly and secure the XP-SB-Share Bracket to the HA-Leg rail using (2) XP-Screws per Bracket.



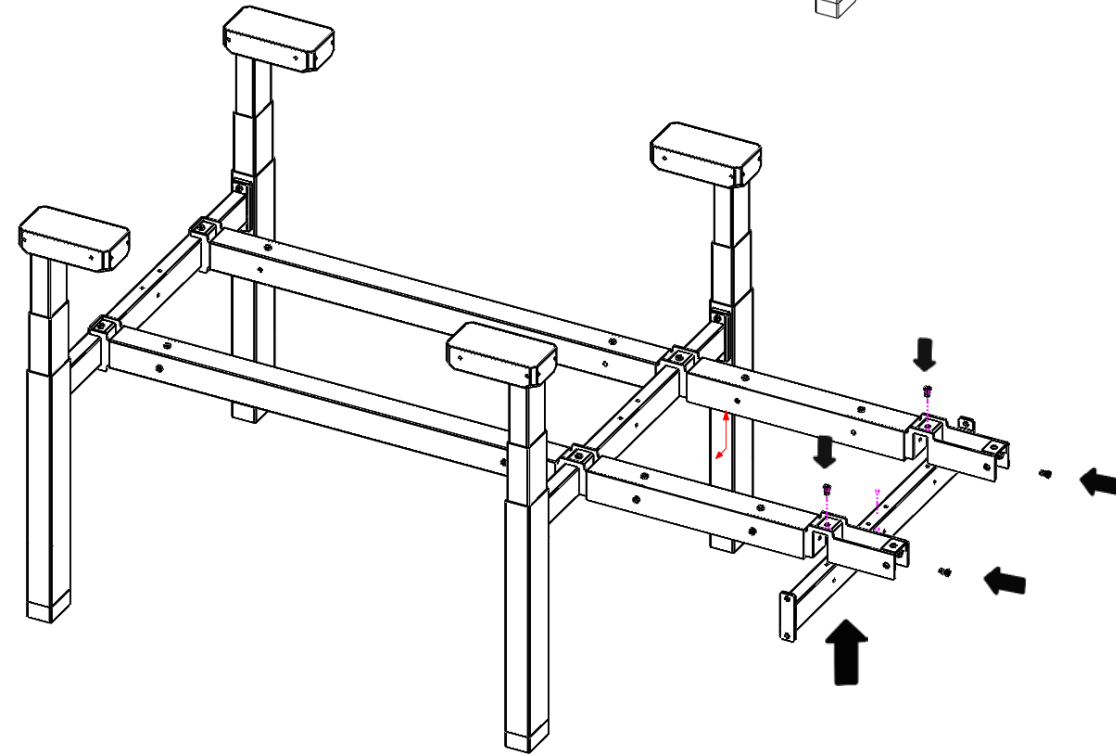
Step 8: Assemble (1) XP-HA-SB-18 to the other end of the XP-SB-Share Bracket using (3) XP-Screws per bracket.



Step 10: Assemble XP-SB-Share Bracket to the other end of XP-HA-SB-18 using (3) XP-Screws per Bracket.

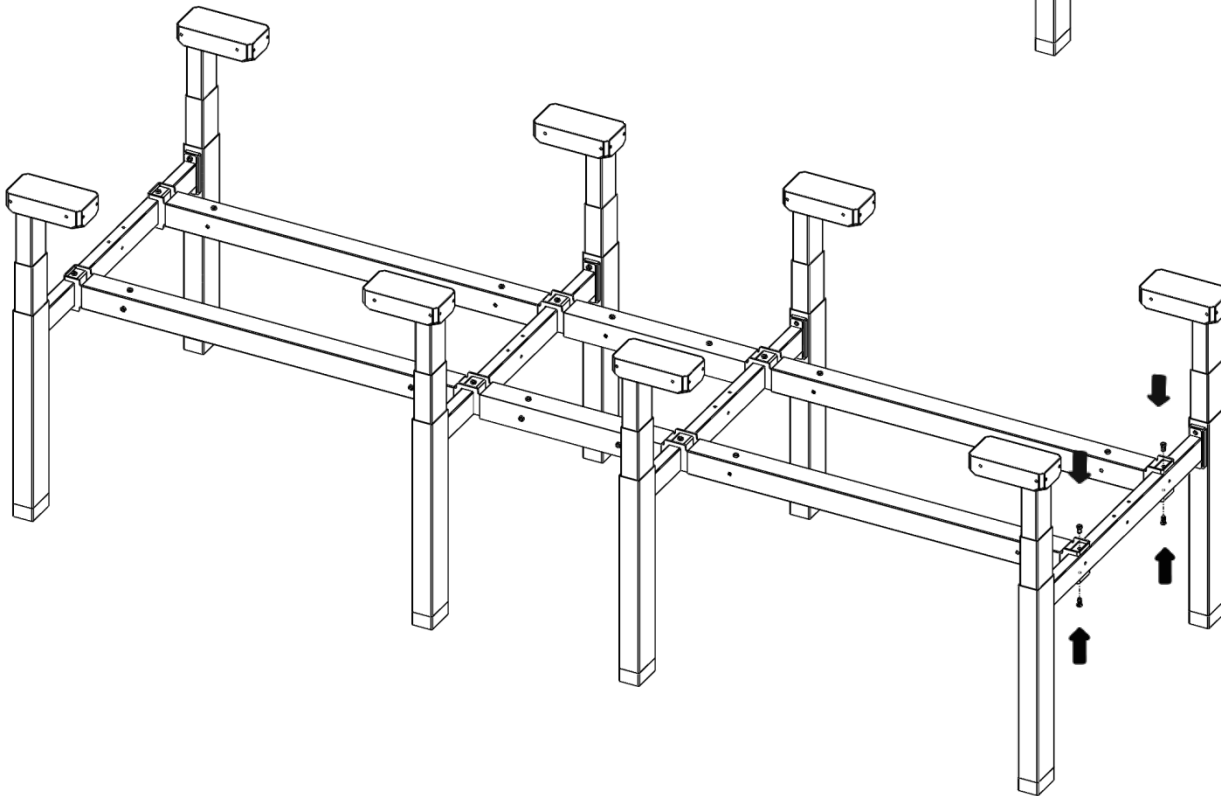
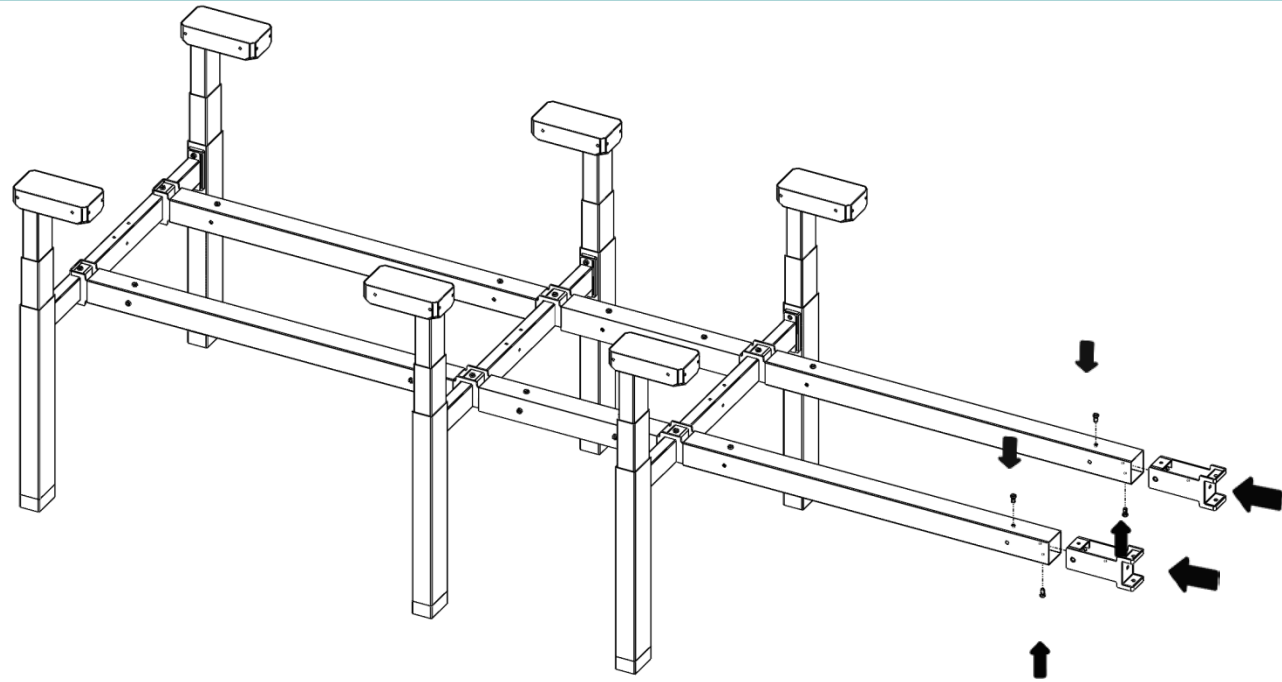


Step 11: Assemble (1) XP-HA-LR-30 to the XP-SB-Share Bracket using (2) XP-Screws per bracket.



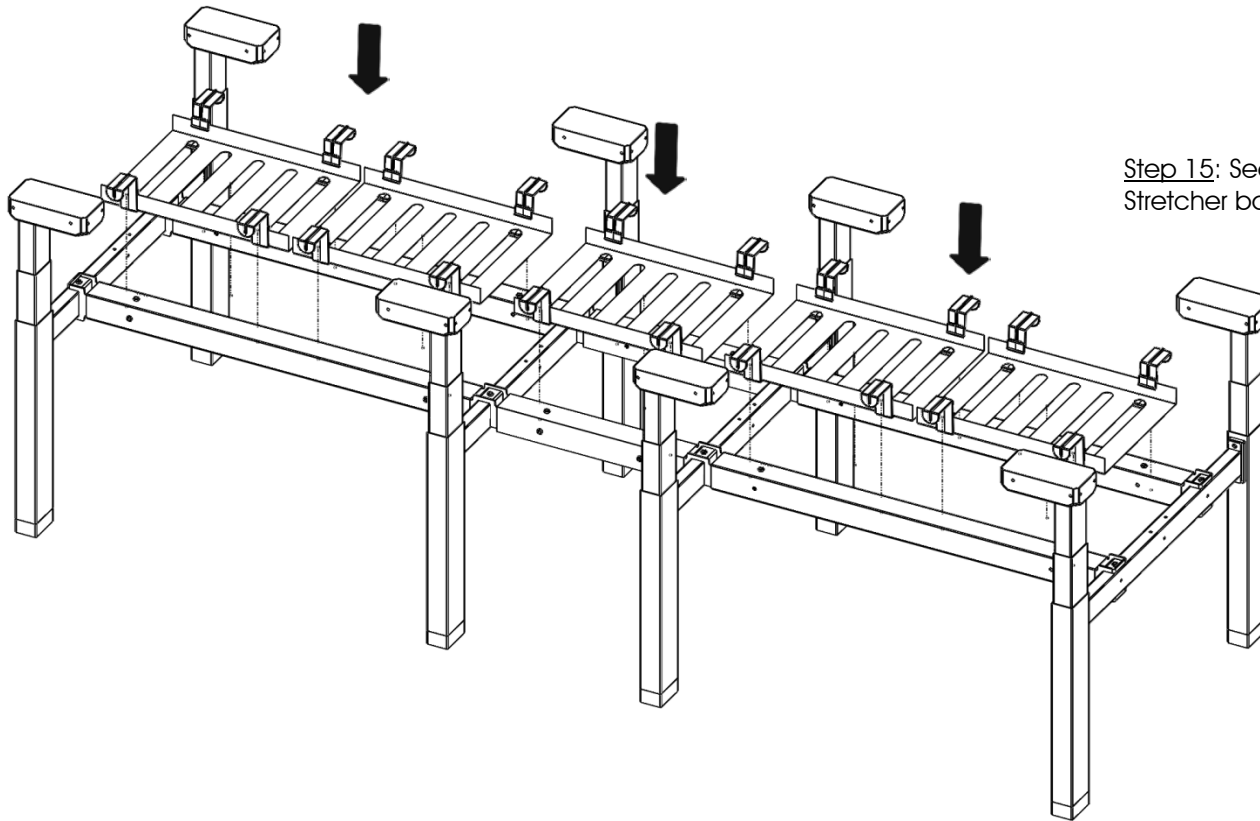
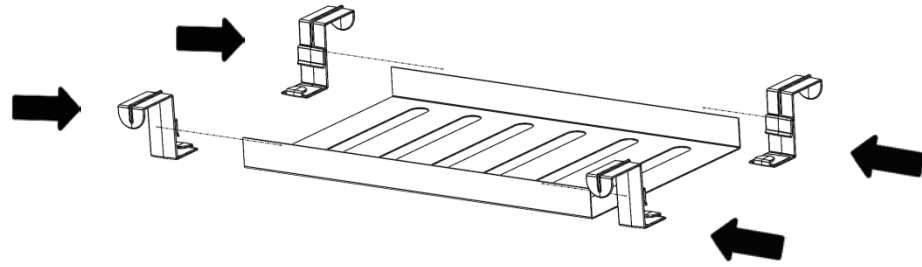
Step 12: Repeat Step 2 to Step 6 to build Add on Station and assemble XP-SB-Bracket to the other end of the Stretcher Bar (XP-HA-SB-XX) using (2) XP-Screws per bracket.

Note: If Multiple Height Adjustable Stations are assembled in chain XP-SB-Share bracket is used instead of XP-SB-Bracket.



Step 13: Assemble XP-HA-LR-30 to (2) XP-SB-Bracket using (2) XP-Screws per bracket.

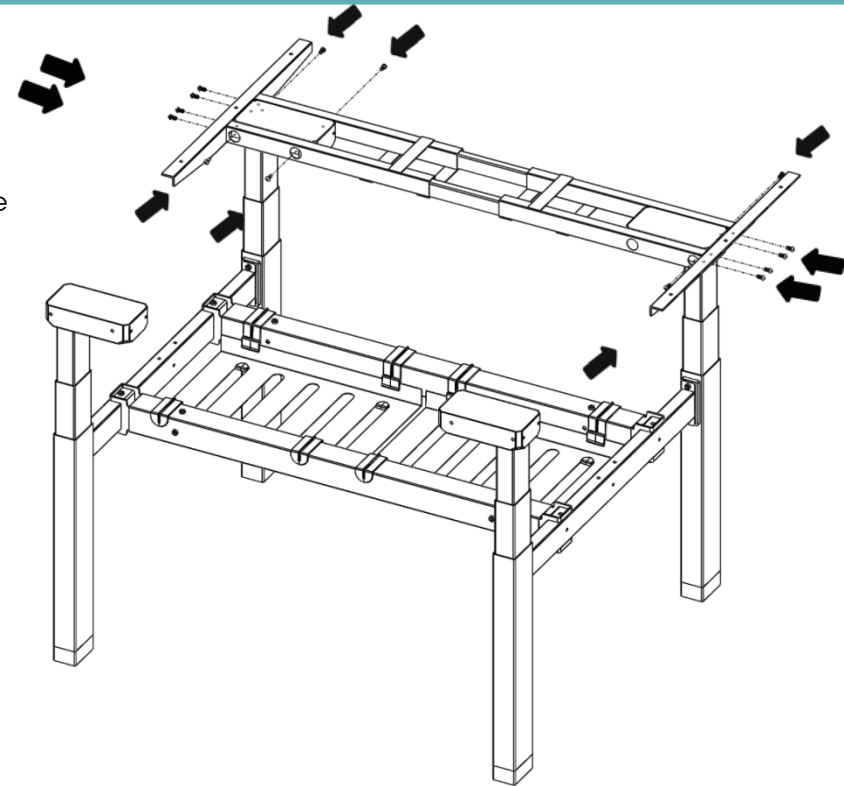
Step 14: Slide Cable tray clips onto each cable tray.



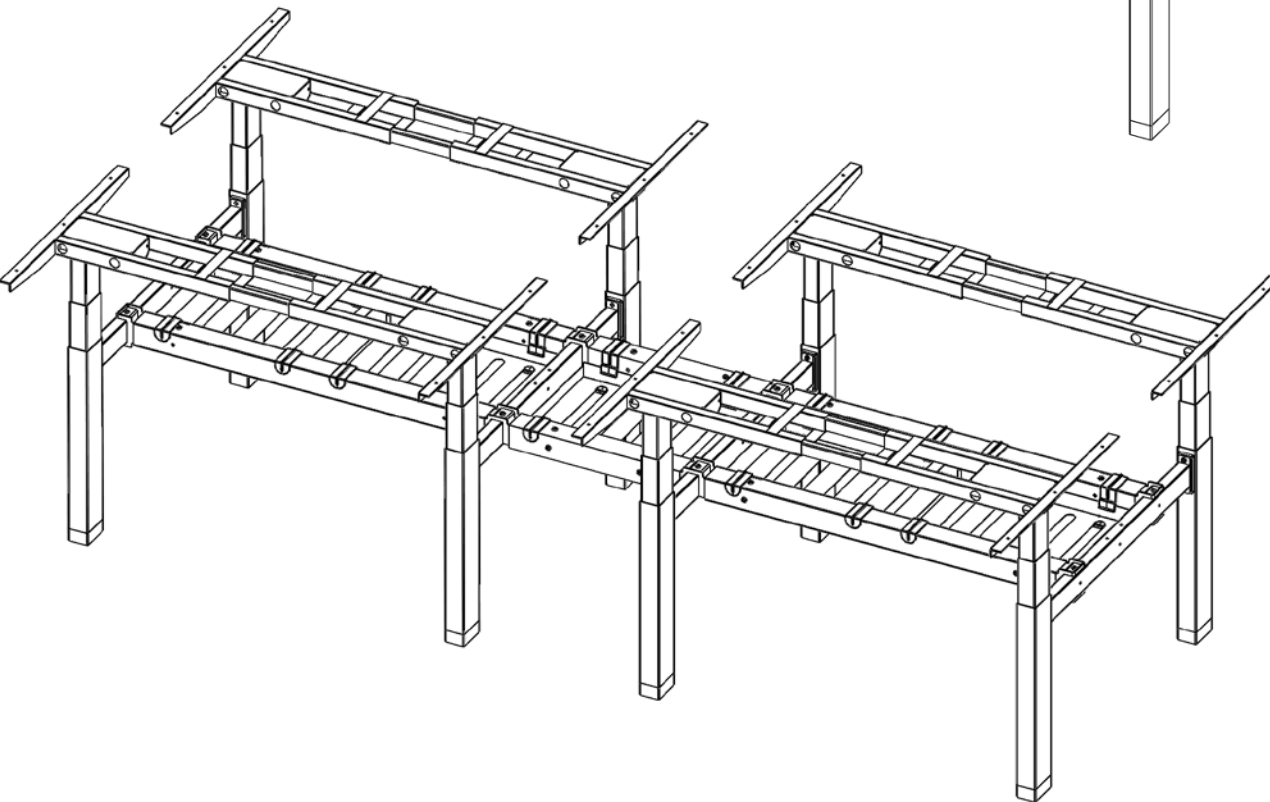
Step 15: Secure the assembled Cable tray clips to the Stretcher bar.

Note: The link connecting the two Height Adjustable Station can only take 18" Cable Tray.

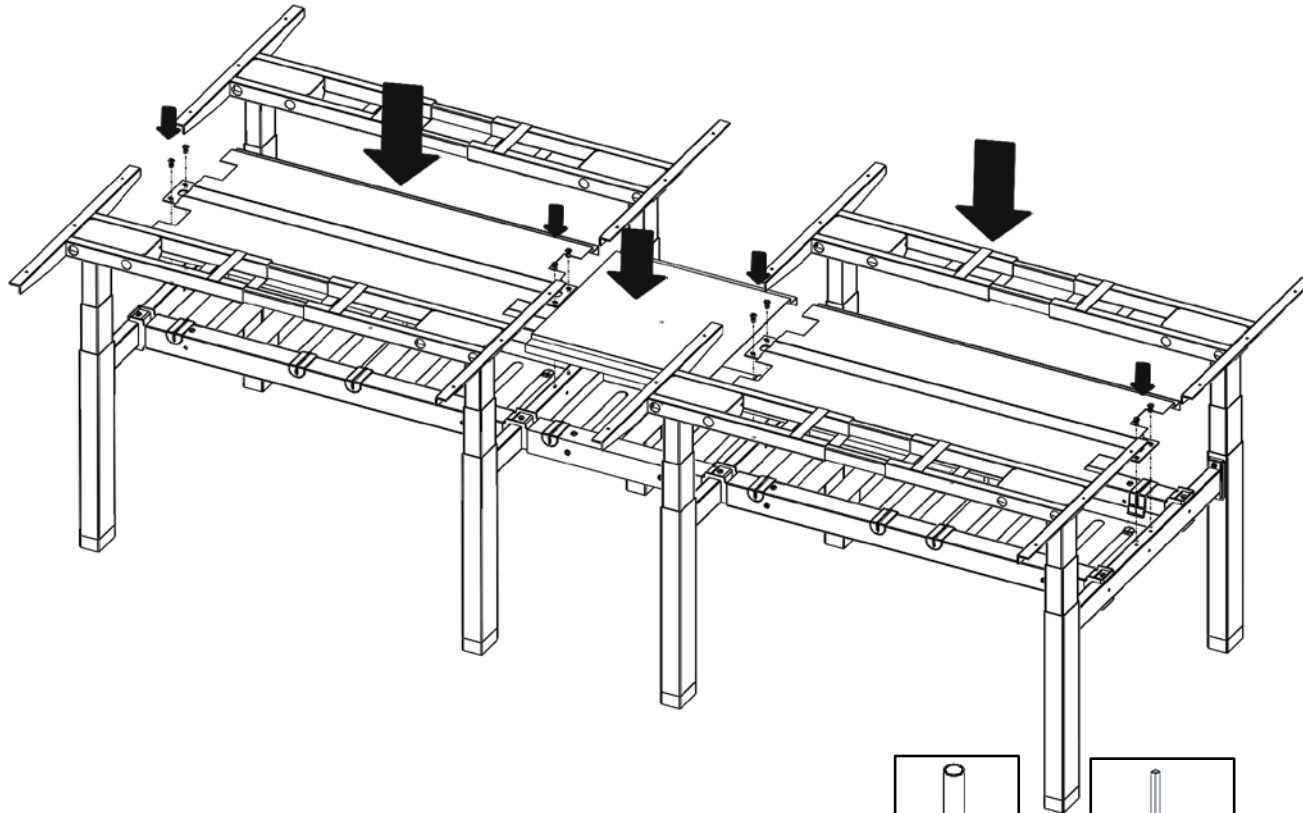
Step 16: Using the HA-Base screws provided with the HA-Base, assemble the Height Adjustable Frame to the Leg.



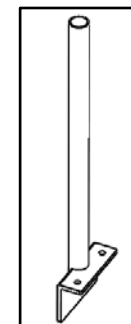
Step 17: Repeat Step 16 to assemble Height Adjustable Frame to other Legs.



Step 18: Assemble Cable Tray Cover (XP-CTCXX) to the Height Adjustable Frame using (4) XP-Screws per Cable Tray Cover. On the 18" Link,, slide Cable Tray Cover (XP-CTC18) on the Stretcher bar.



Note: If the Fabric Screen dividers are used on the Height Adjustable Stations, slide-in the Screen Brackets (XP-SB-HA) into the covers before the Cable Tray Covers are assembled. For thin Screens XP-SB-HA-T is used instead of XP-SB-HA.



(XP-SB-HA)

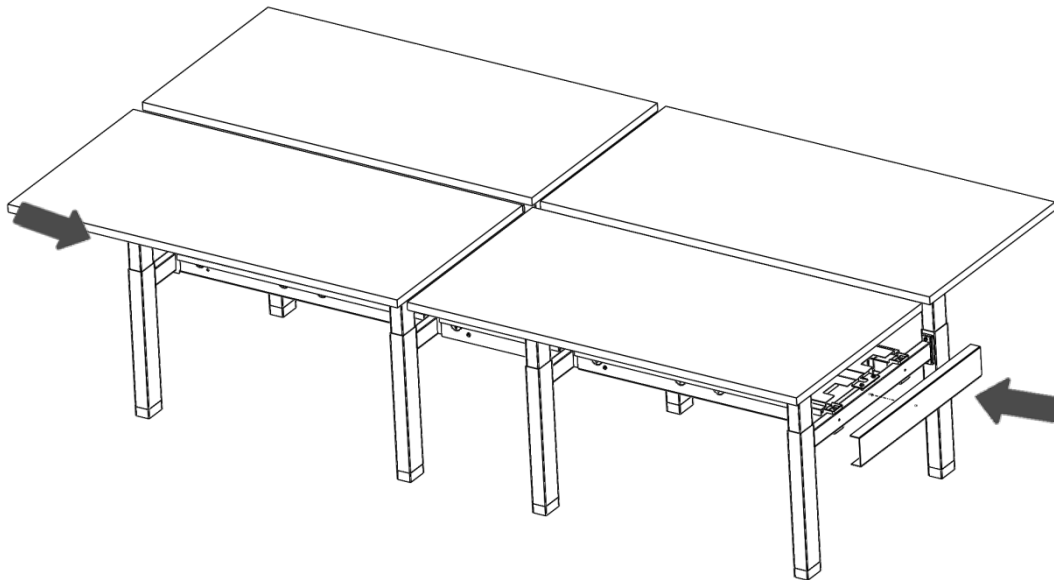
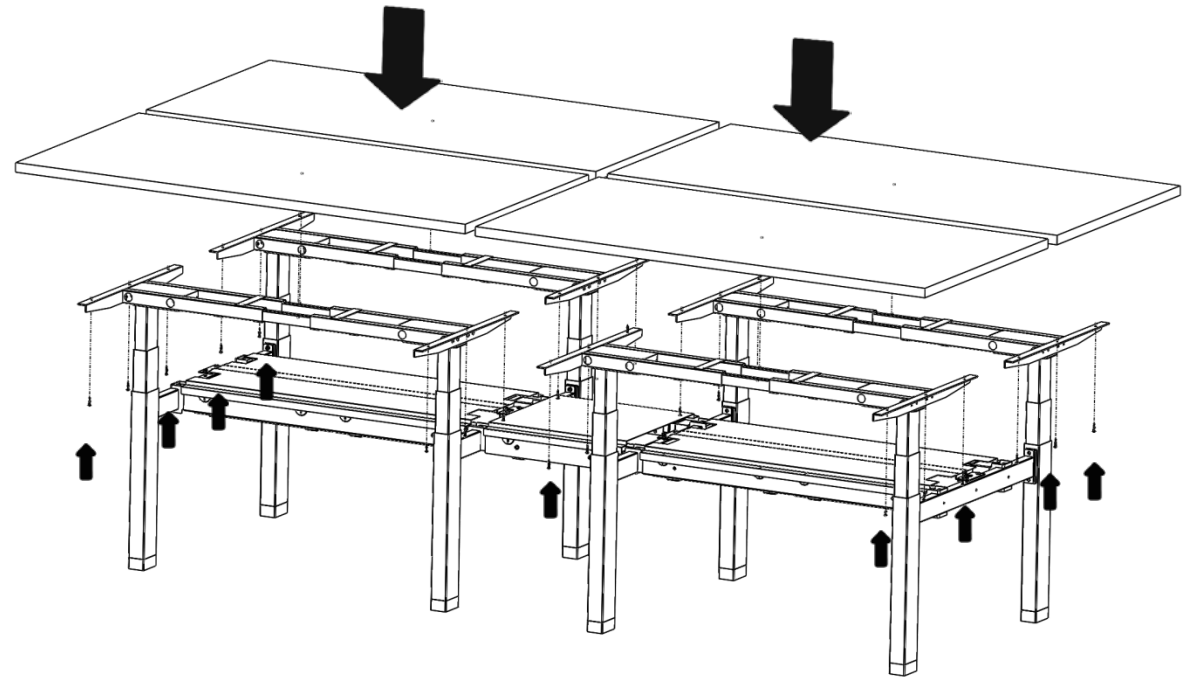
Figure B



(XP-SB-HA-T)

Figure C

Step 19: Align the Work Surfaces (XP-HA-TXXXX) on the frame and Secure the Work Surfaces to the frame using (8) XP-Screw-WS per each Work Surface.



Step 20: Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.

Step 21: Level the HA-legs by turning the leveling feet.