

XPAND UP



Height Adjustable: Managers Station— Assembly Instructions

Tools Required



Cordless Drill



Phillips bit with extension
for Work Surface screws
(XP-Screw-WS)



3/16 Hex drive bit
for XP-Screws



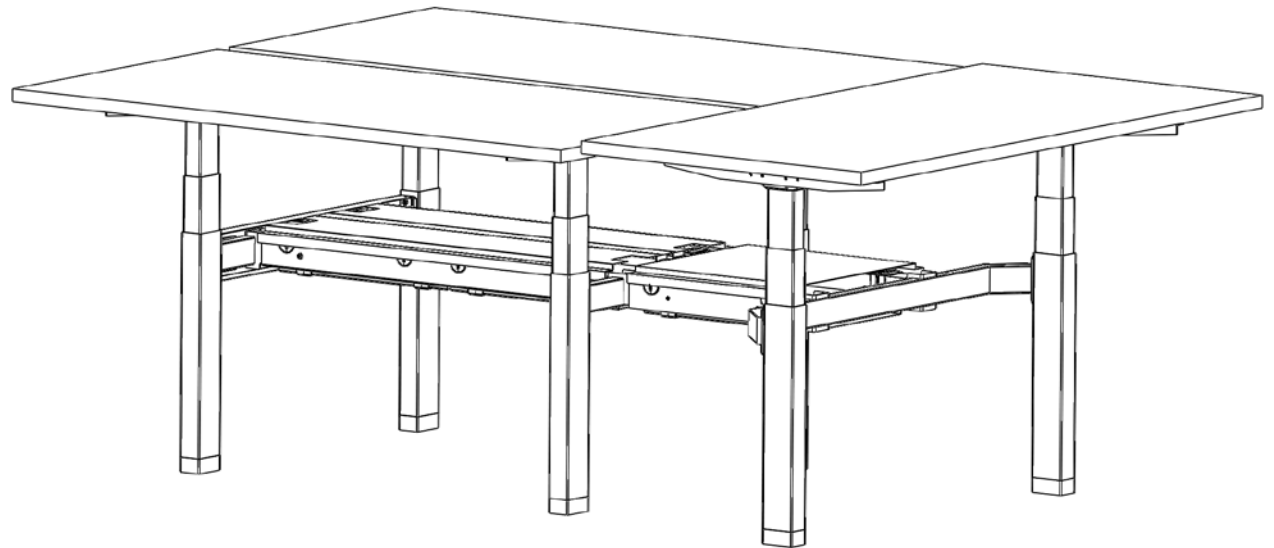
Measuring Tape



Level

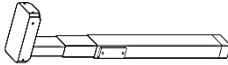


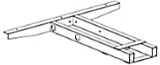
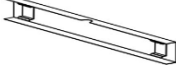

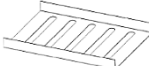








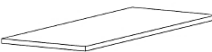
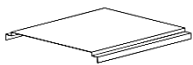

Rubber Mallet



For additional assembly support, refer to www.openplan.com
or contact 844.OPS.OPS1

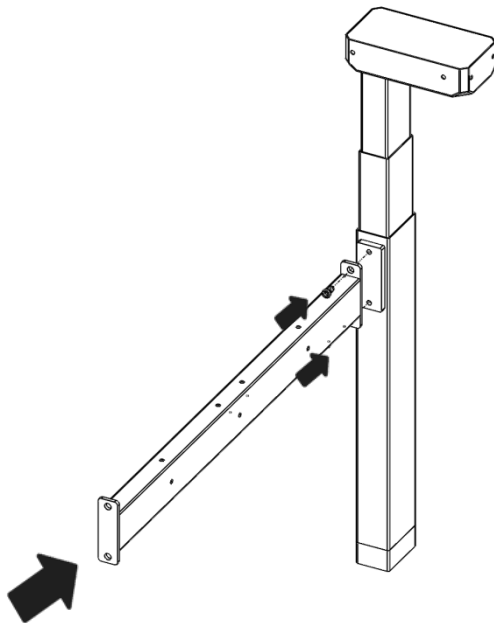
XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-HA-Base, Right leg	Legs for XP-HA-Base	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-HA-LR-30	HA- Leg Rail, 30"	
4	XP-HA-Base, Frame support	Frame support for HA-Base	
5	XP-HA-LRC-30"	Leg Rail Cover 30"	
6	XP-HA-SB-XX	Stretcher Bar, XX"	
7	XP-CTA-XX	Cable Tray	
8	XP-CTC	Cable Tray Clip	

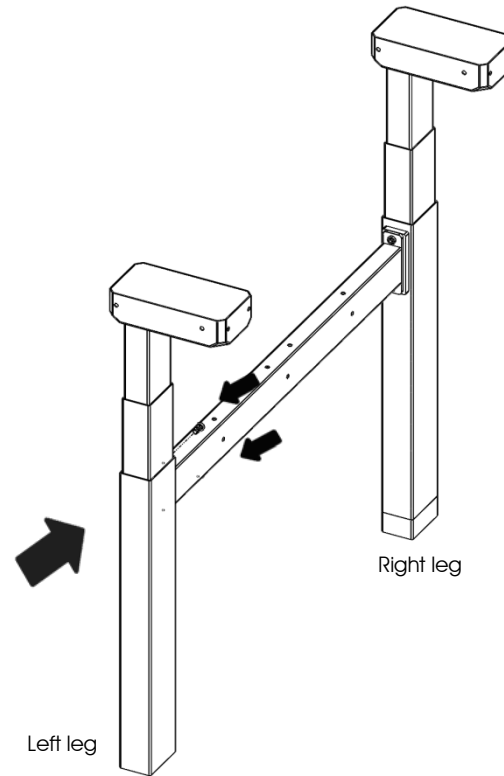
Item	Part name	Part Description	Image
9	XP-HA-LR-60	HA Leg Rail, 60"	
10	XP-CTCXX	Cable Tray Cover, XX"	
11	HA-Base-Screw	M6X14 Hex screw	
12	XP-Screw-WS	10-9X1 PH Pan Head, ST P'bd	
13	XP-Screw	5/16-18 x .5" Hex Socket Cap Screw,	
14	XP-HA--TXXXX	Height Adjustable Work Surface	
15	XP-CTC18	Cable Tray Cover, 18"	
16	XP-SB-Share	Stretcher bar share bracket	

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

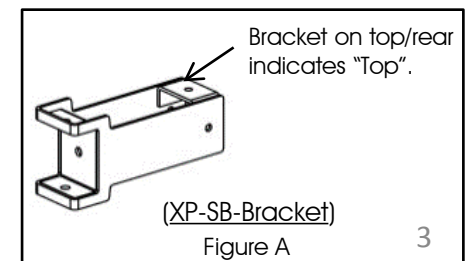
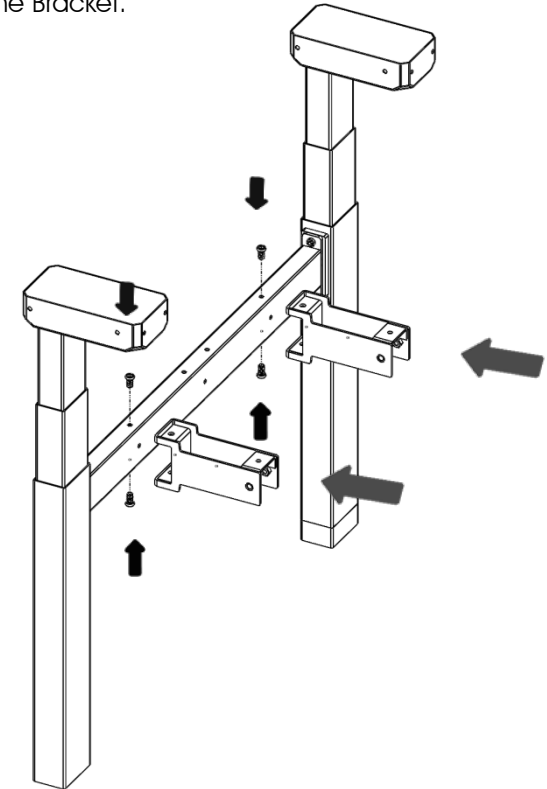
Step 2: Assemble the Leg Rail (XP-HA-LR-30) to the Height Adjustable Leg using (2) XP-Screws per Leg.



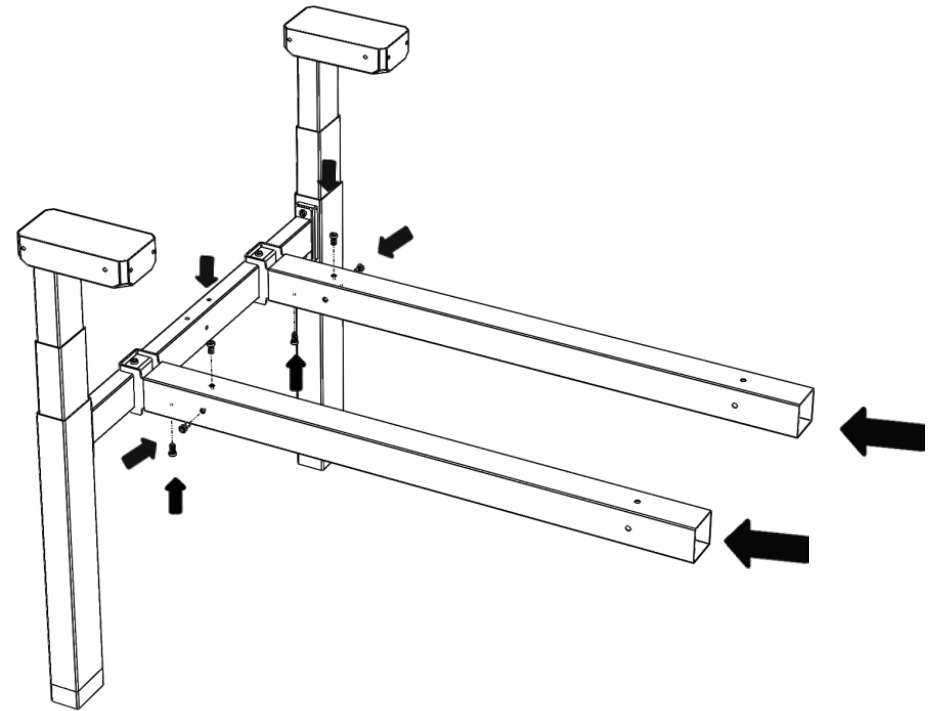
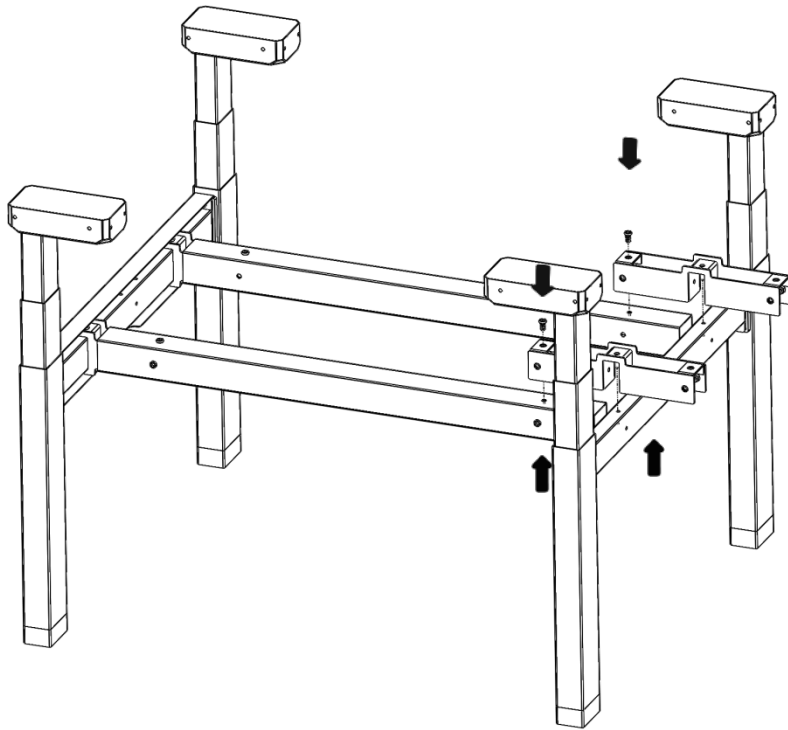
Step 3: Assemble the other end of the Leg Rail to another Height adjustable leg using (2) XP-Screws.



Step 4: Assemble (2) Stretcher Bar Bracket (XP-SB-Brackets) to the HA-Leg Rail using (2) XP-Screws per Bracket. Make sure the Top Face of the Bracket faces upwards. Figure A shows the Top Face of the Bracket.

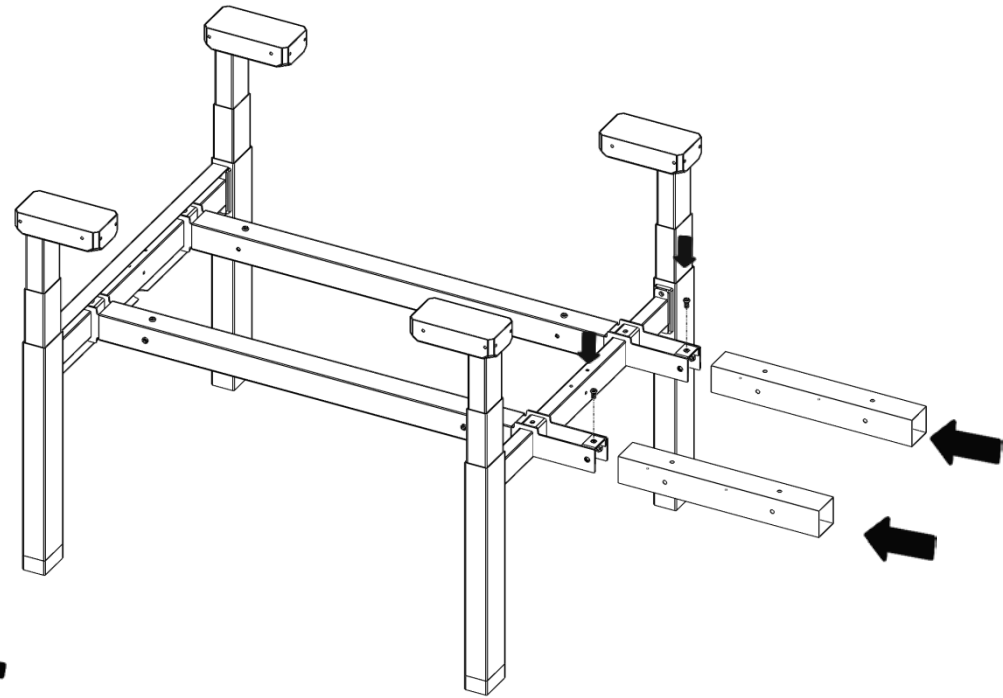
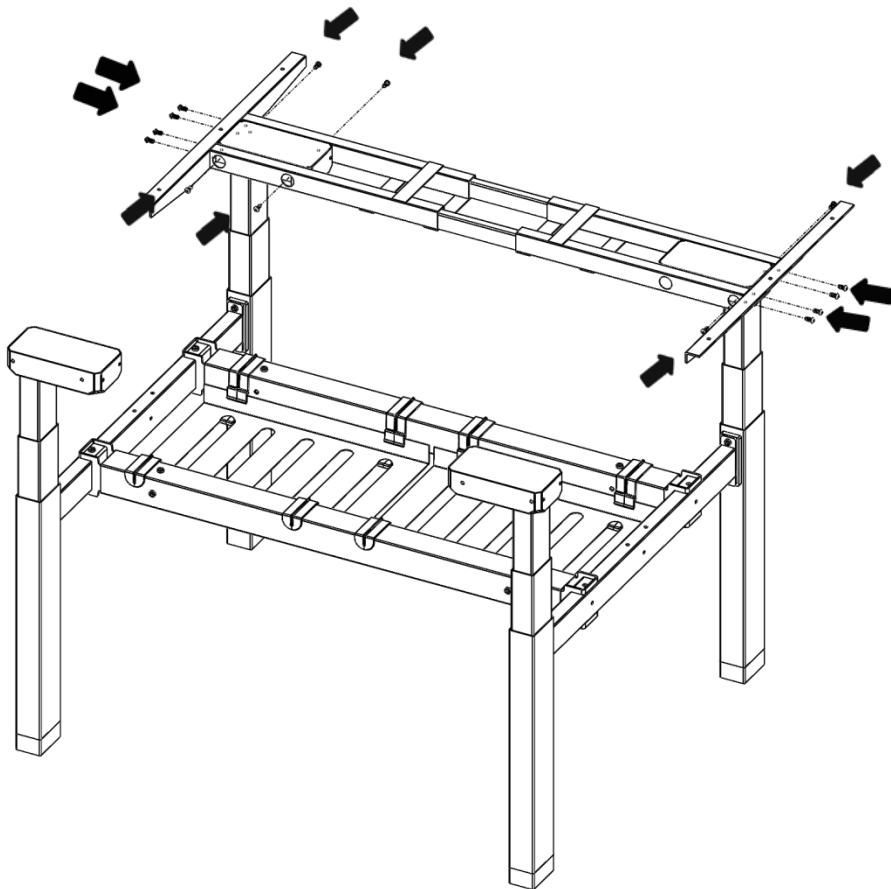


Step 5: Assemble the Stretcher bar (XP-SB-XX) to the Stretcher bar bracket (XP-SB-Bracket) using (3) XP-Screws per Stretcher Bar.



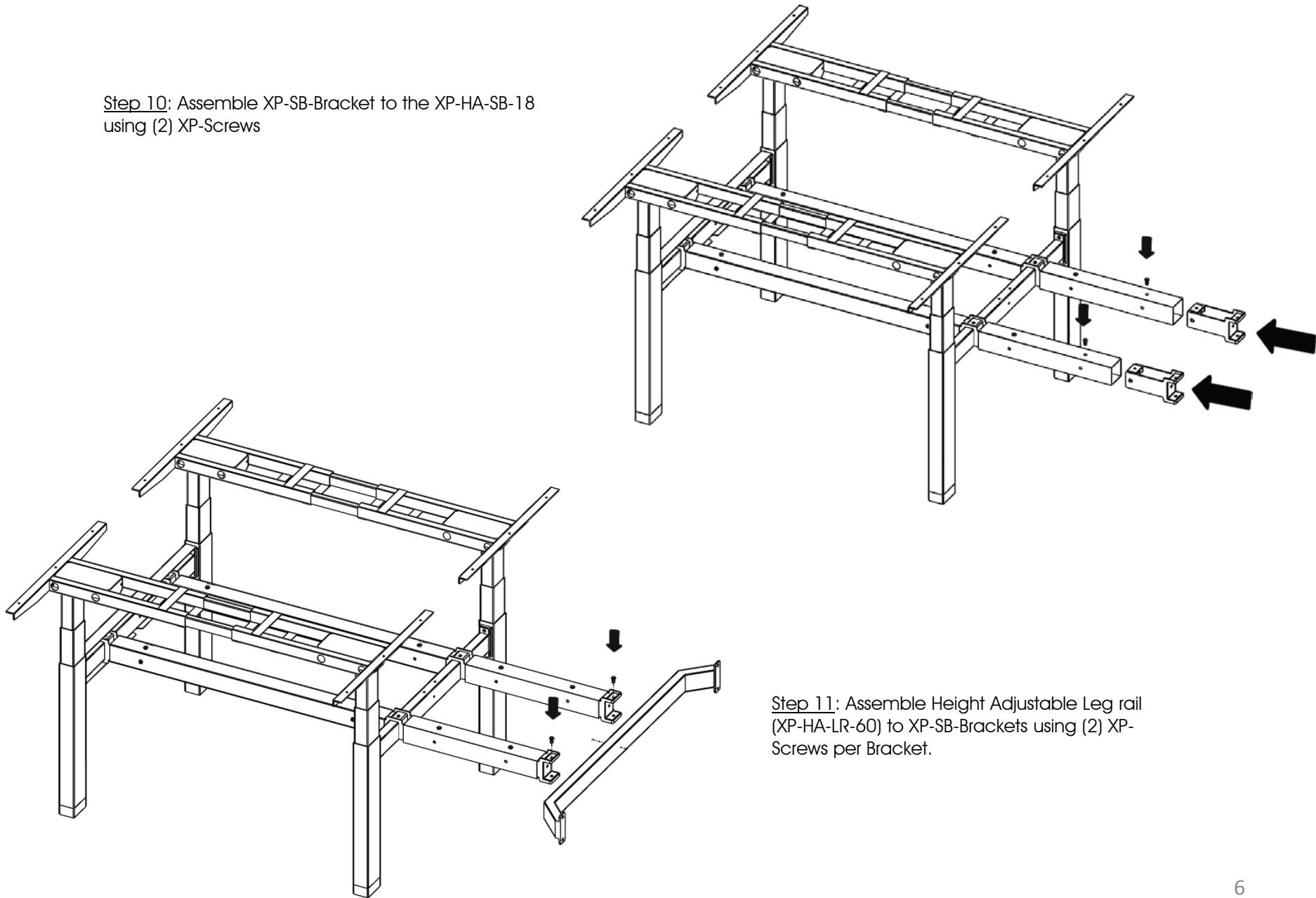
Step 6: Repeat Step 1 to Step 6 to assemble the other end of Height adjustable leg assembly. Assemble XP-SB-Share to the Stretcher bar using (2) XP-Screws.

Step 7: Assemble (2) XP-HA-SB-18 to XP-SB-Share using (2) XP-Screws per Stretcher bar.



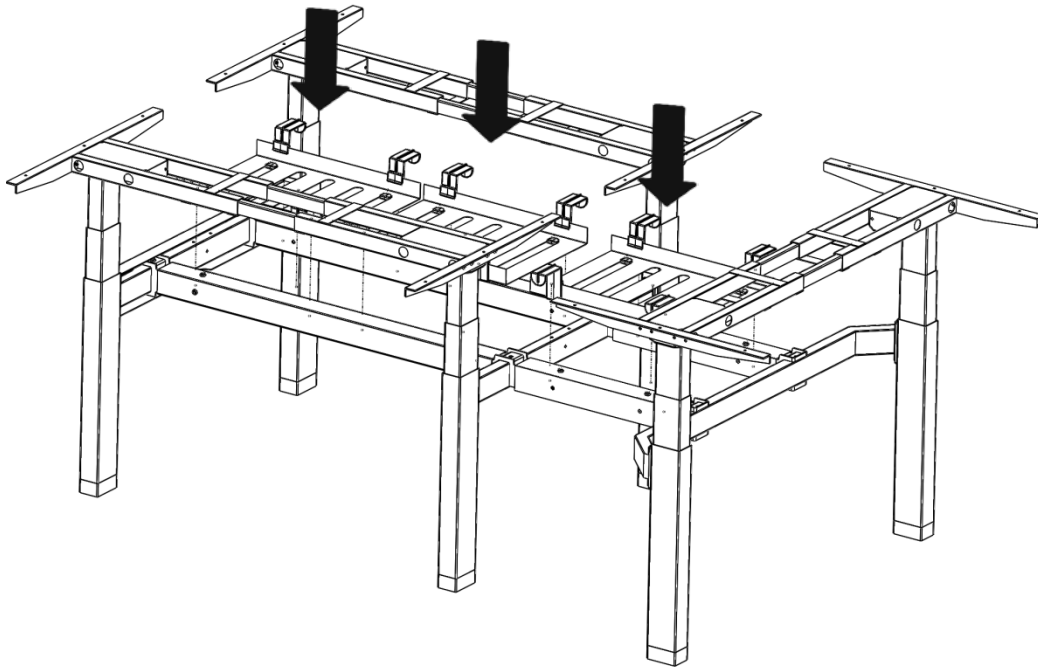
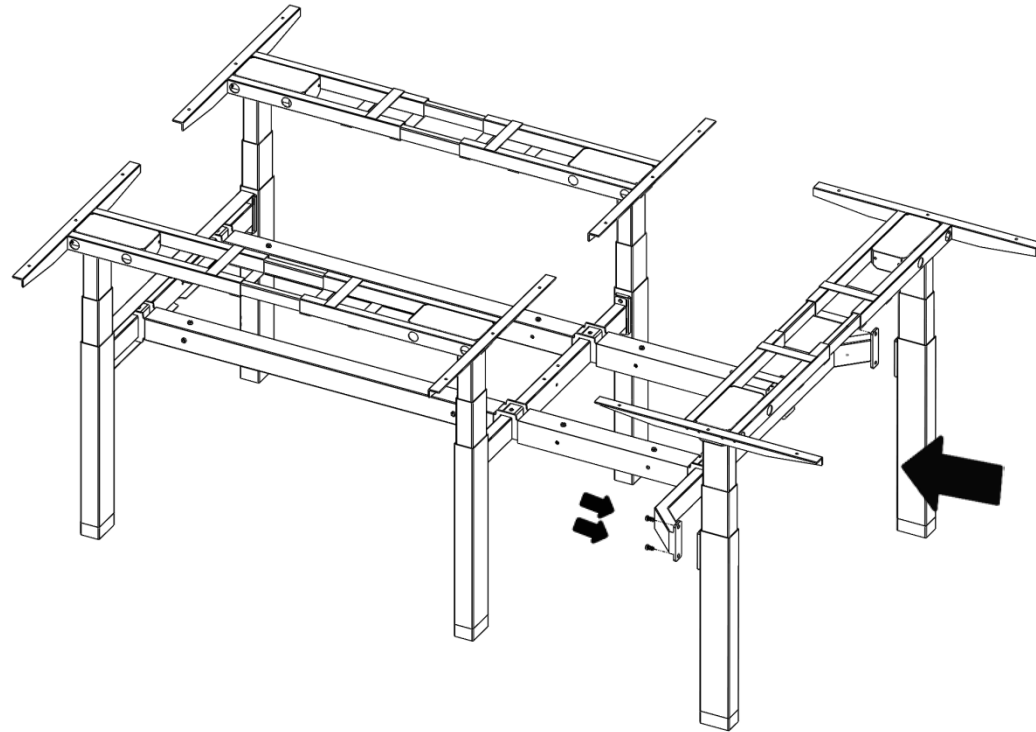
Step 8: Using the HA-Base screws provided with the HA-Base, assemble the Height Adjustable Frame to the Leg.

Step 10: Assemble XP-SB-Bracket to the XP-HA-SB-18 using (2) XP-Screws



Step 11: Assemble Height Adjustable Leg rail (XP-HA-LR-60) to XP-SB-Brackets using (2) XP-Screws per Bracket.

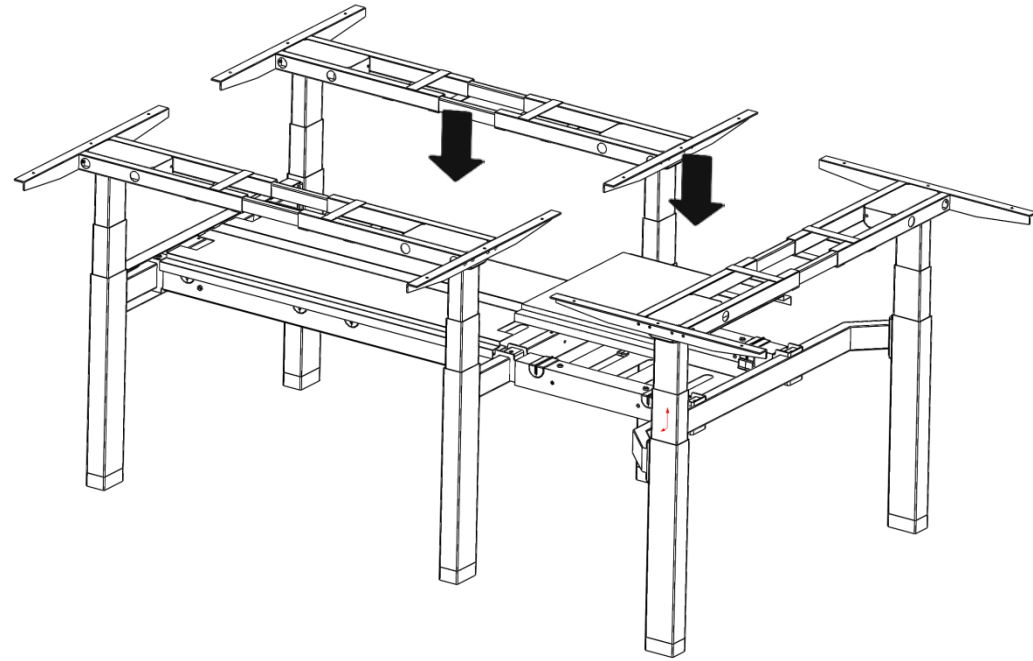
Step 12: Assemble (2) Height Adjustable Legs to the HA-Leg Rail using (2) XP-Screws and repeat Step (8) to assemble the Height Adjustable Frame to the Legs.



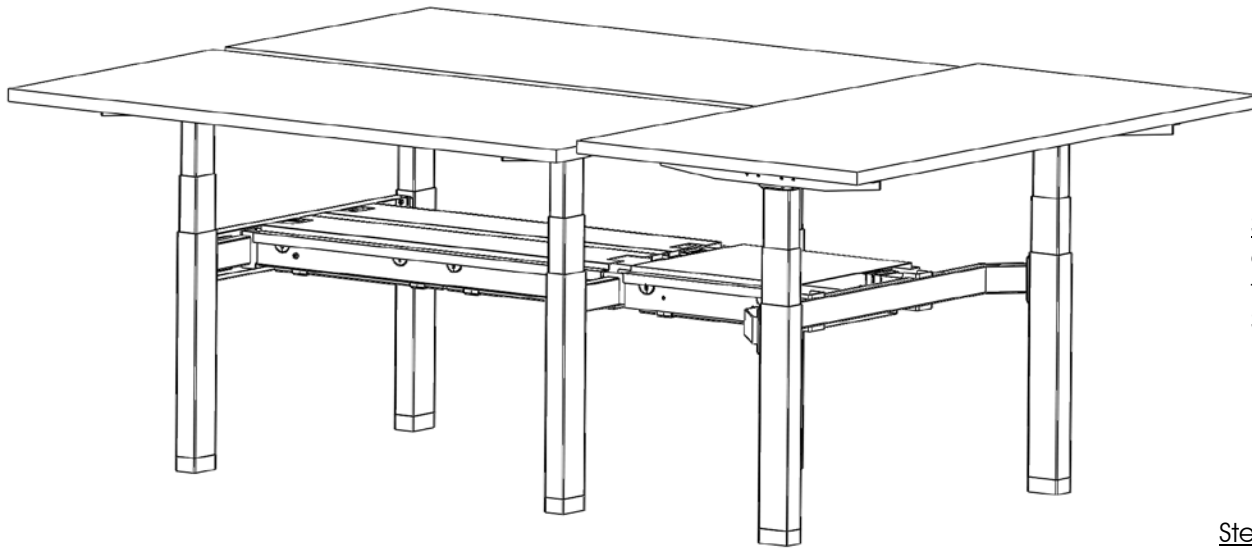
Step 13: Assemble the cable tray clips (XP-CTC) to cable tray (XP-CTAXX) and secure it to the Stretcher bar.

Note: The 18" link connecting the Height Adjustable Station and Leg Rail can only take 18" Cable Tray.

Step 14: Assemble Cable Tray Cover (XP-CTCXX) to the Height Adjustable Frame using (4) XP-Screws. On the 18" Link, slide Cable Tray Cover (XP-CTC18) from the top.



Step 15: Align the Work Surfaces (XP-HA-TXXXX) on the frame and Secure the Work Surfaces to the frame using (6) XP-Screw-WS per each Work Surface.



Step 16: Level the HA-legs by turning the leveling feet.