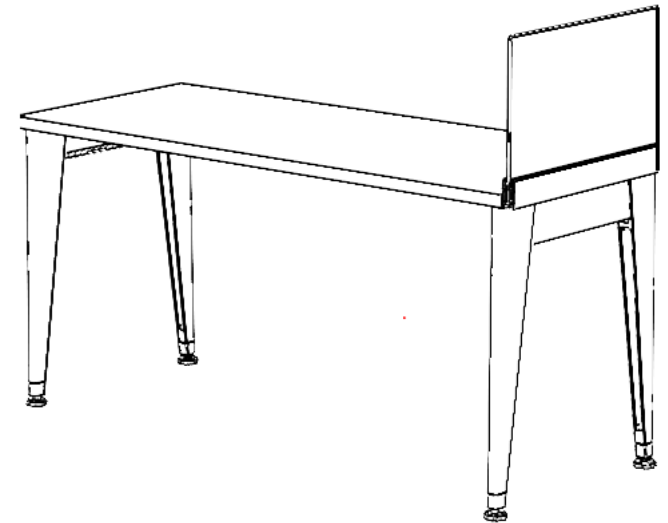
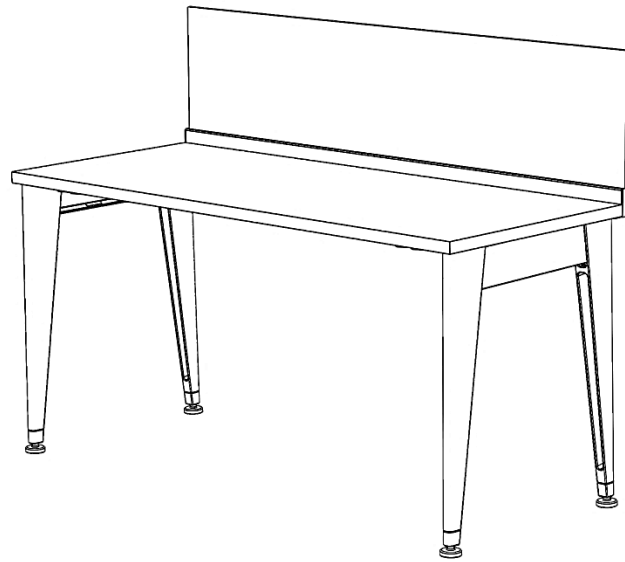
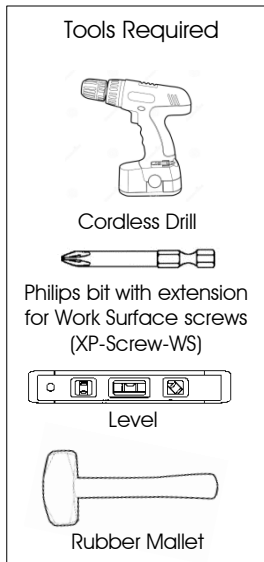


XPAND REACH

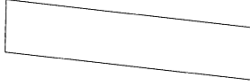


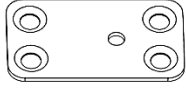





Single Station: Spine Glass/Return End Glass - Assembly Instructions



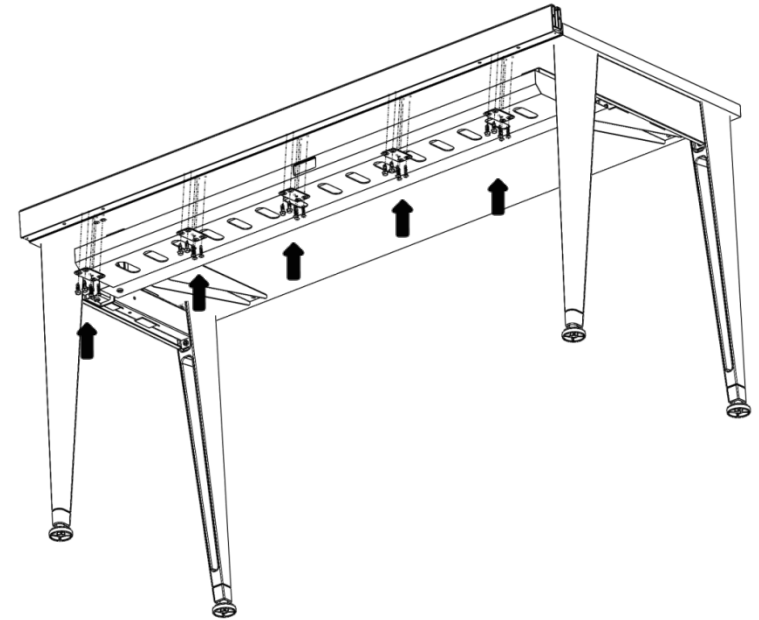
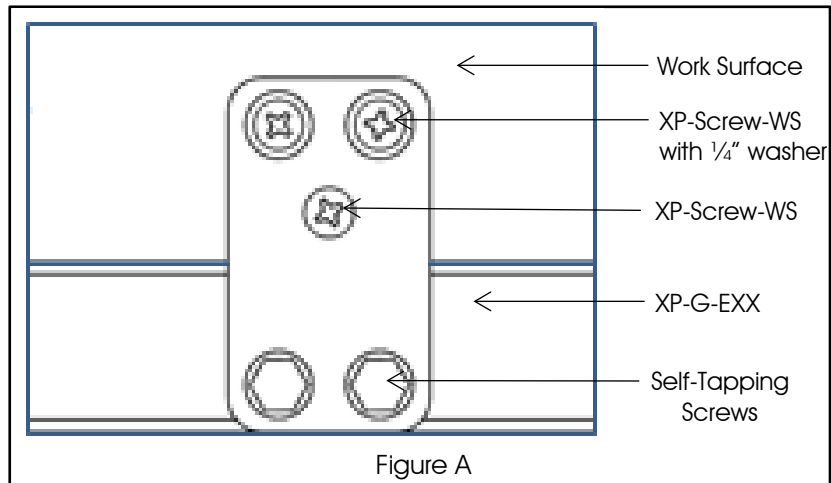
For additional assembly support, refer to www.openplan.com
or contact 844.OPS.OPS1

XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-G-XXXX/ XP-G-XXXXF	Clear/Frosted Glass	
2	XP-G-RSB-EC	Glass Extrusion End Caps for Return screens-Pair	
3	XP-G-EXX	Glass Extrusion XX"	
4	Flat Bracket	2" X 3" Flat Bracket (Modified)	
5	XP-Screw-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	
6	Self Tapping screw	14x3/4" Hex Washer head Zinc finish steel self-drilling screw	
7	Flat washers	1/4" Flat Washer	

To assemble the Rear/Return Glass Assembly to the Single Bench, Modified Flat brackets and XP-G-RSB-EC (End Caps for Return Screen) are used. Refer to "Single Station Bench Assembly Instructions" to build the Single Bench.

Step 1: Align the Glass Extrusion with the Work Surface and place the Flat Bracket in flush with the Extrusion (shown in Figure A). Secure the Flat Bracket to the Extrusion with (2) Self Tapping Screws. Using the center hole of the flat bracket, secure the Work Surface using (1) XP-Screw-WS, drill the screw half way in. Using (2) 1/4" washers on the other end of the Flat Bracket, secure the Flat bracket's to the Work Surface using (2) XP-Screw-WS. Now, drill the center screw all the way in.



Step 4: Assemble the End Caps (XP-G-RSB-EC) to the Extrusion using (1) XP-Screw per end cap. Secure the End cap to the Work Surface using (1) XP-Screw-WS per End Cap. Slide in the Glass (XP-G-XXXX/XP-G-XXXXF) into the extrusion.

